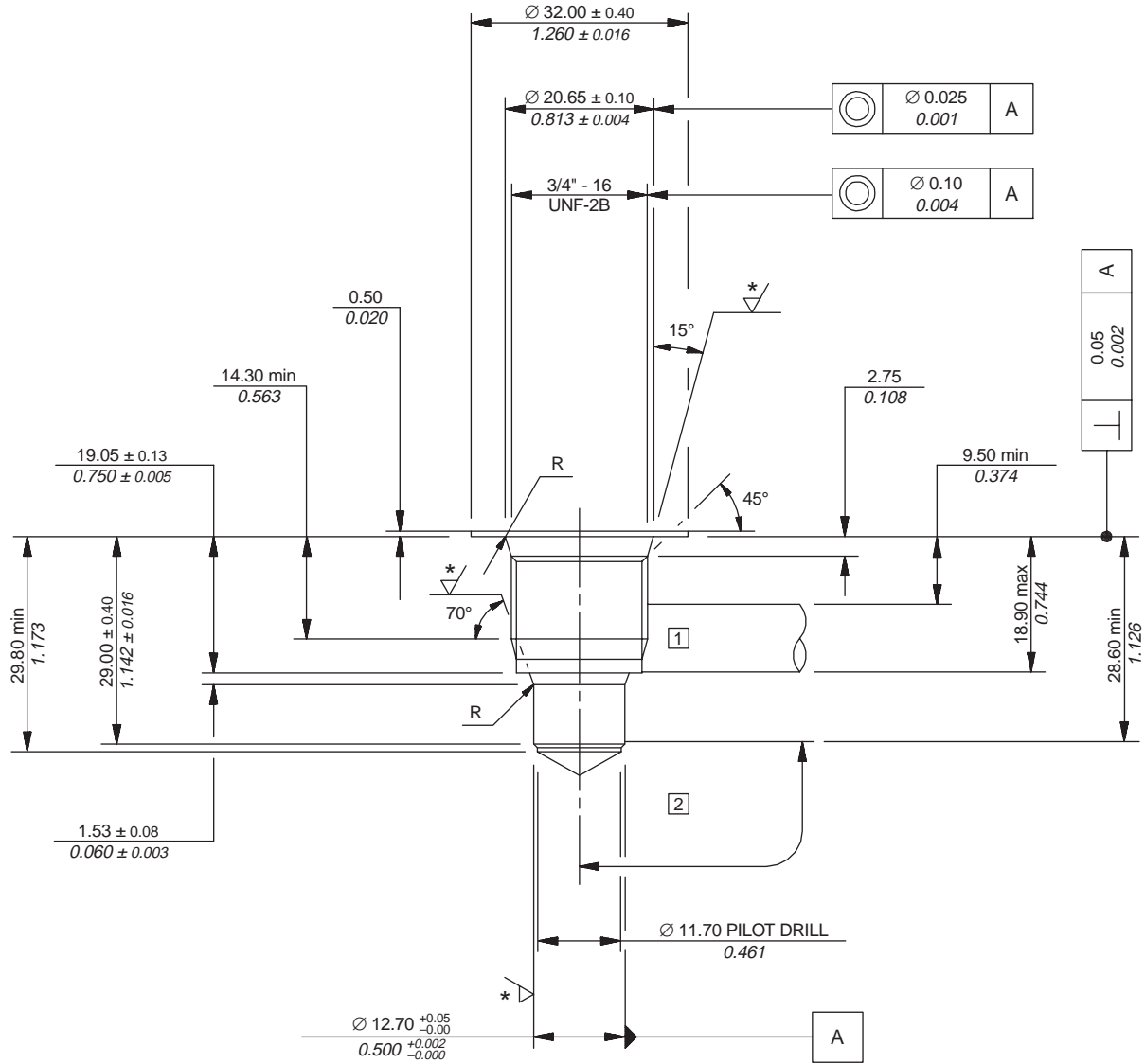




CAVITY DETAIL

CAV02-2 (8-2 Industry Common Cavity)



UNLESS STATED:

LINEAR TOL. ± 0.20
 ± 0.008

ANGULAR TOL. $\pm 1^\circ$

SURFACE TEXTURE $3.2/125$

MILLIMETRES
INCHES

$R = 0.10$ $+0.15/-0.00$

$R = 0.004$ $+0.006/-0.000$

SCALE 1:1

$\sqrt{3} = 1.6/63$

CAVITY TOOLING FOR CAV02-2

	MM	INCH		
PILOT DRILL \varnothing	11.70	0.46	REAMER (STEEL)	8RM31066S
STEP DRILL	8DS31356		COUNTERBORE	—
REAMER (ALUM)	8RM31066A		TAP	8TP31202



SOLENOID
PROPORTIONAL
DIRECTIONAL
DIVERter
SHUTTLE
CHECK
RELIEF
SEQUENCE
PRESSURE
REGULATOR
LOAD
CONTROL
FLOW
CONTROL
LINE
PORTS
CAVITIES
TECHNICAL
DATA