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P1/PD Series Medium Duty Axial Piston Pumps

Variable Displacement
Catalog HY28-2665-01/P1/EN
Effective: May 01, 2009



ENGINEERING YOUR SUCCESS.

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WARNING - USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

OFFER OF SALE

The items described in this document are hereby offered for sale by Parker-Hannifin Corporation, its subsidiaries or its authorized distributor. This offer and its acceptance are governed by the provisions stated in the detailed "Offer of Sale" elsewhere in this document.



General Information

Description

- Variable displacement, axial piston pump for open-circuit applications
- Medium pressure, continuous operation at pressures up to 280 bar
- High drive speed models for mobile markets and low noise models for industrial markets
- Quiet and efficient control capability

Benefits

- Compact overall package size
- Quiet operation
- Low flow ripple to further reduce noise
- Elastomer seals that eliminate gaskets and external leakage
- High operating efficiency for lower power consumption and reduced heat generation
- Simple hydraulic controls with “no-leak” adjustments
- SAE and ISO standard mounting flanges and ports
- Long life, tapered-roller shaft bearings
- Long life, low friction, hydrostatically balanced swash plate saddle bearings
- Full power through-drive capability
- End or side inlet and outlet ports
- Case drain ports for horizontal or vertical, shaft-up mounting
- Optional minimum and maximum displacement adjustments
- Optional case-to-inlet check valve to extend shaft seal life
- Easy to service

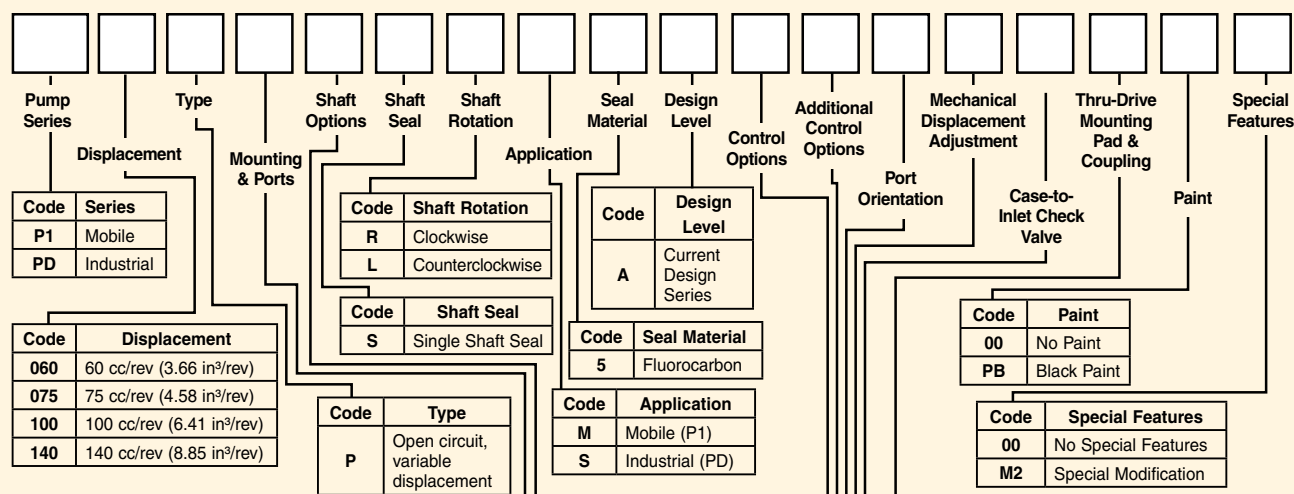
P1 Series



PD Series



Pump Series	Displacement	Type	Mounting & Ports	Shaft Options	Shaft Seal	Shaft Rotation	Application	Seal Material	Design Level	Control Options	Additional Control Options	Port Orientation	Displacement Adjustment	Case-to-Inlet Check Valve	Thru-Drive Mounting Pad & Coupling	Paint	Special Features
Code P1 PD	Series Mobile Industrial																
Code 018 028 045	Displacement 18 cc/rev (1.10 in ³ /rev) 28 cc/rev (1.71 in ³ /rev) 45 cc/rev (2.75 in ³ /rev)	Code P	Type Open circuit, variable displacement														
Code S A M B	Mounting & Ports See Catalog Table for Complete Information																
Code 01 02 03 04 06 08	018 Shaft Options SAE A 11T Spline SAE 19-1 Key .75" Dia. ISO/DIN 14T Spline ISO/DIN Key 20mm Dia. SAE A 9T Spline SAE B 13T Spline																
Code 01 02 03 04 06 08	028 Shaft Option SAE B-B 15T Spline SAE Key 1" Dia. B-B ISO/DIN 14T Spline ISO/DIN Key 25mm Dia. — SAE B 13T Spline																
Code 01 02 03 04 06 08	045 Shaft Option SAE B-B 15T Spline SAE Key 1" Dia. B-B ISO/DIN 18T Spline ISO/DIN Key 25mm Dia. — SAE B 13T Spline																
Code C0 C1 L0 L1 L2 AE AF AN AM	Control Options Pressure Limiter, 80-280 bar Adjustment Range Pressure Limiter, 20-80 bar Adjustment Range Load sensing, 10-30 bar ΔP and Pressure Limiter 80-280 bar Load sensing, 10-30 bar ΔP and Pressure Limiter 20-80 bar Load sensing, 10-30 bar ΔP and Pressure Limiter 80-280 bar with bleed orifice Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment (12V) Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment (24V) Pilot Operated Control with ISO-4401 (NG6) Interface and Shipping Cover Pilot Operated Pressure Limiter Control with Mechanical Adjustment and Vent Port																
Code 5 M S	Seal Material Fluorocarbon Application Mobile (P1) Industrial (PD)																
Code R L	Shaft Rotation Clockwise Counterclockwise																
Code S	Shaft Seal Single Shaft Seal																
Code 00 PB	Paint No Paint Black Paint																
Code 00 M2	Special Features No Special Features Special Modification																
Code 0 A H B Q	Thru-Drive Mounting Pad/ Coupling* No Thru-Drive SAE 82-2 (A) Pilot & SAE A 9T Coupling SAE 82-2 (A) Pilot & SAE A 11T Coupling SAE 101-2 (B) Pilot & SAE B 13T Coupling SAE 101-2 (B) Pilot & SAE B-B 15T Coupling																
Code 0 1 2 3	Case-to-Inlet Check Valve/Port Type No/45 4 Bolt Flange Main Ports Yes/45 4 Bolt Flange Main Ports No/18cc & 28cc, 45 Threaded Main Ports Yes/18cc & 28cc, 45 Threaded Main Ports																
Code 0 1* 2* 3*	Displacement Adjustment None Adjustable Maximum Displacement Adjustable Minimum Displacement Adjustable Max & Min Displacement																
Code E R T	Port Orientation End Ports Side Ports with Ripple Chamber Side Ports with Thru-Drive 45 only																
Code 0 T	Additional Control Options None Torque Limiter 45cc L0T, AMT only																



Code	Mounting & Ports See Catalog Table for Complete Information											
	060 Mount	Flange Ports mm	Aux Ports	075 Mount	Flange Ports mm	Aux Ports	100 Mount	Flange Ports mm	Aux Ports	140 Mount	Flange Ports mm	Aux Ports
S	SAE mounting with SAE ports											
	127-4 (C)	50/25 Code 61	SAE 4/10	127-4 (C)	50/25 Code 61	SAE 4/10	127-4 (C)	63/32 Code 61/62	SAE 4/12	152-4 (D)	63/32 Code 61/62	SAE 4/16
A	SAE mounting with BSPP drain, pilot, & gage ports, and metric 4-bolt inlet/outlet ports											
	127-4 (C)	50/25 Code 61	1/4"-3/4"	127-4 (C)	50/25 Code 61	1/4"-3/4"	127-4 (C)	63/32 Code 61/62	1/4"-3/4"	152-4 (D)	63/32 Code 61/62	1/4"-1"
M	ISO mounting with metric ports											
	ISO	50/25 DN51	M12/ M22	ISO	50/25 DN51	M12/ M22	ISO	63/32 DN64/32	M12/ M27	ISO	63/32 DN64/32	M12/ M33
B	ISO mounting with BSPP ports											
	ISO	50/25 DN51	1/4"-3/4"	ISO	50/25 DN51	1/4"-3/4"	ISO	63/32 DN64/32	1/4"-3/4"	ISO	63/32 DN64/32	1/4"-1"
C*	*SAE C 2 bolt mtg w/ SAE ports											
	127-2 (C)	50/25 Code 61	SAE 4/10	127-2 (C)	50/25 Code 61	SAE 4/10	N/A	N/A	N/A	N/A	N/A	N/A
D*	*SAE C 2 bolt mtg w/ BSPP auxiliary ports											
	127-2 (C)	50/25 Code 61	1/4"-3/4"	127-2 (C)	50/25 Code 61	1/4"-3/4"	N/A	N/A	N/A	N/A	N/A	N/A

* 60cc/r and 75cc/r only

Code	060 Shaft Options	075 Shaft Options	100 Shaft Options	140 Shaft Options
01	SAE C 14T Spline	SAE C 14T Spline	SAE C-C 17T Spline	SAE D 13T Spline
02	SAE C 32-1 Key	SAE C 32-1 Key	SAE C-C 38-1 Key	SAE D 44-1 Key
03	ISO/DIN 14T Spline	ISO/DIN 14T Spline	ISO/DIN 18T Spline	ISO/DIN 24T Spline
04	ISO/DIN Key 32mm Dia.	ISO/DIN Key 32mm Dia.	ISO/DIN Key 40mm Dia.	ISO/DIN Key 50mm Dia.
06	—	—	SAE C 14T Spline	—

Code	Control Options
C0	Pressure Limiter, 80-280 bar Adjustment Range
C1	Pressure Limiter, 20-80 bar Adjustment Range
L0	Load sensing, 10-30 bar ΔP and Pressure Limiter 80-280 bar
L1	Load sensing, 10-30 bar ΔP and Pressure Limiter 20-80 bar
L2	Load sensing, 10-30 bar ΔP and Pressure Limiter 80-280 bar with bleed orifice
AE	Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment (12V)
AF	Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment (24V)
AN	Pilot Operated Control with ISO-4401 (NG6) Interface and Shipping Cover
AM	Pilot Operated Pressure Limiter Control with Mechanical Adjustment and Vent Port

Code	Thru-Drive Mounting Pad/Coupling	# Teeth
0	None (only valid for end or side ported)	–
A	SAE 82-2 (A) & 16 (A) Coupling	9T
H	SAE 82-2 (A) & 19 (–) Coupling	11T
B	SAE 101-2 (B) & 22 (B) Coupling	13T
Q	SAE 101-2 (B) & 25 (B-B) Coupling	15T
C	SAE 127-4 (C) & 32 (C) Coupling	14T
N*	SAE 127-4 (C) & 38 (C-C) Coupling	17T
D**	SAE 152-4 (D) & 44 (D&E) Coupling	13T
R	ISO 80A2 & K20N Coupling	14T
S	ISO 100A2 & K20N Coupling	14T
T	ISO 100A2 & K25N Coupling	18T
V	ISO 125B4 & K32N Coupling	14T
W*	ISO 125B4 & K40N Coupling	18T
X**	ISO 180B4 & K50N Coupling	24T
J	SAE 101-2 (B) rotated 45 degrees, 22 (B) coupling (45 thru 260)	13T
K	SAE 101-2 (B) rotated 45 degrees, 25 (B-B) coupling (45 thru 260)	15T

* Available on 100 thru 140 models.

** Available on 140 models.

Code	Case-to-Inlet Check Valve
0	No
1	Yes

Code	Mechanical Displacement Adjustment
0	None
1*	Adjustable Maximum Displacement
2*	Adjustable Minimum Displacement
3*	Adjustable Max & Min Displacement

* Displacement adjustment not available on thru-drive.

Code	Port Orientation
E	End Ports
S	Side Ports
T	Side Ports with Thru-Drive

Code	Additional Control Options
0	None
T	Torque limiter used w/ AM & L0 Control Option

Technical Data

Model	P1/PD 018	P1/PD 028	P1/PD 045	P1/PD 060	P1/PD 075	P1/PD 100	P1/PD 140
Maximum Displacement, cm ³ /rev cu.in./rev	18 1.10	28 1.71	45 2.75	60 3.66	75 4.58	100 6.01	140 8.54
Outlet Pressure – Continuous, bar psi	280 4000						
Intermittent*, bar psi	320 4500						
Peak, bar psi	350 5000						
P1 Maximum Speed – Boosted Inlet, rpm	3200	3200	3000	2800	2700	2500	2400
P1 (1.0 bar abs inlet), rpm	3200	3200	2600	2500	2300	2100	2000
P1 (0.8 bar abs inlet), rpm	2700	2800	2200	2000	1900	1800	1800
PD Maximum Speed (1.0 bar abs inlet), rpm	1800						
PD (0.8 bar abs inlet), rpm	1800						
Minimum Speed, rpm	600						
Inlet Pressure – Maximum, bar psi	10 (gage) 145						
Rated, bar psia	1.0 absolute (0.0 gage) 14.5						
Minimum, bar psia	0.8 absolute (-0.2 gage) 11.6						
Case Pressure – Peak, bar	4.0 absolute (3.0 gage) and less than 0.5 bar above inlet pressure						
Rated, bar	2.0 absolute (1.0 gage) and less than 0.5 bar above inlet pressure						
Fluid Temperature Range, °C °F	-40 to +95 -40 to +203						
Fluid Viscosity – Rated, cSt	6 to 160						
Max. Intermittent, cSt	5000 (for cold starting)						
Min. Intermittent, cSt	5						
Fluid Contamination – Rated, ISO	20/18/14						
Maximum, ISO	21/19/16						
SAE Mounting – Flange	82-2 (A)	101-2 (B)	101-2 (B)	127-2 (C) or 127-4 (C)		127-4 (C)	152-4 (D)
ISO Mounting - Flange	80 mm	100 mm	100 mm	125 mm	125 mm	125 mm	180 mm
SAE Keyed Shafts	19-1, A	25-1, BB	25-1, BB	32-1, C	32-1, C	38-1, CC	44-1, D
ISO Keyed Shafts	20 mm	25 mm	25 mm	32 mm	32 mm	40 mm	50 mm
SAE Spline Shafts	9T, A 11T, A	13T, B 15T, BB	13T, B 15T, BB	14T, C	14T, C	17T, CC	13T, D
Weight – End Port, kg (lb)	13.4 (29.5)	17.7 (39.0)	18 (40)	29 (64)	30 (66)	51 (112)	66 (145)
Side Port, kg (lb)	14.2 (31.3)	18.1 (40.0)	19 (42)	30 (67)	31 (68)	53 (117)	67 (147)
Thru-Drive, kg (lb)	—	—	22 (49)	34 (75)	35 (77)	55 (121)	82 (180)

*Intermittent pressure is defined as less than 10% of operation time, not exceeding 6 successive seconds.

Typical Control Response Times*

Control Description	Pump Operating Condition	Typical Control Response Time (ms)						
		018	028	045	060	075	100	140
"C" Pressure Limiter	Maximum Displacement to Zero	25	25	25	37	21	26	30
	Zero Displacement to Maximum	80	80	106	119	89	108	125
"L" Load Sensing	Maximum Displacement to Zero	40	40	30	54	40	43	45
	Zero Displacement to Maximum	70	70	120	186	97	189	280
"A" Pilot Operated Control	Maximum Displacement to Zero	25	25	46	43	37	39	40
	Zero Displacement to Maximum	80	80	131	125	115	123	130

* Based on NFPA testing standards

For max volume stops:

Pump Size % Stroke reduction per turn

P*060	6.76	P*018	9
P*075	6.2	P*028	8.2
P*100	5.5	P*045	7.5
P*140	4.8		

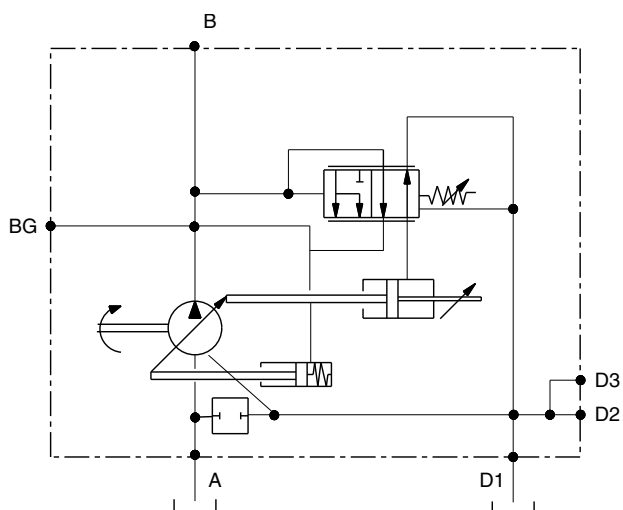
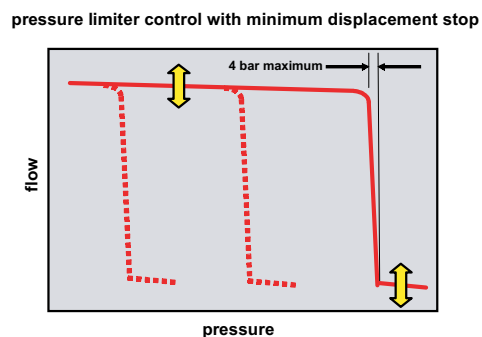
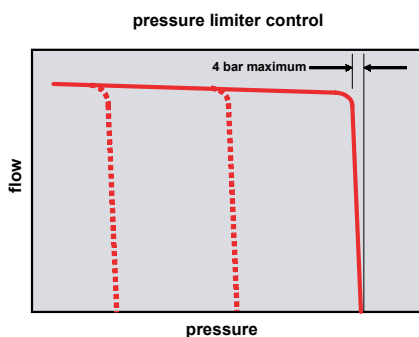
Control Adjustment Sensitivity:

- Load Sense 28 Bar/Turn
- Pressure Compensator 80 to 280 bar range (C0) = 40 Bar/Turn
- Pressure Compensator 20 to 80 bar range (C1) = 18.6 Bar/Turn

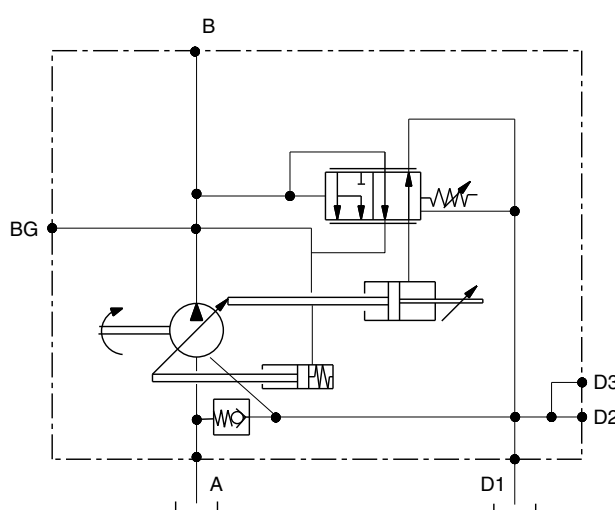
Control Option “C” Pressure Limiter Control

The pressure limiter control is used to limit the maximum system pressure. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded,

but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the compensator spring.



Pressure Limiter Control



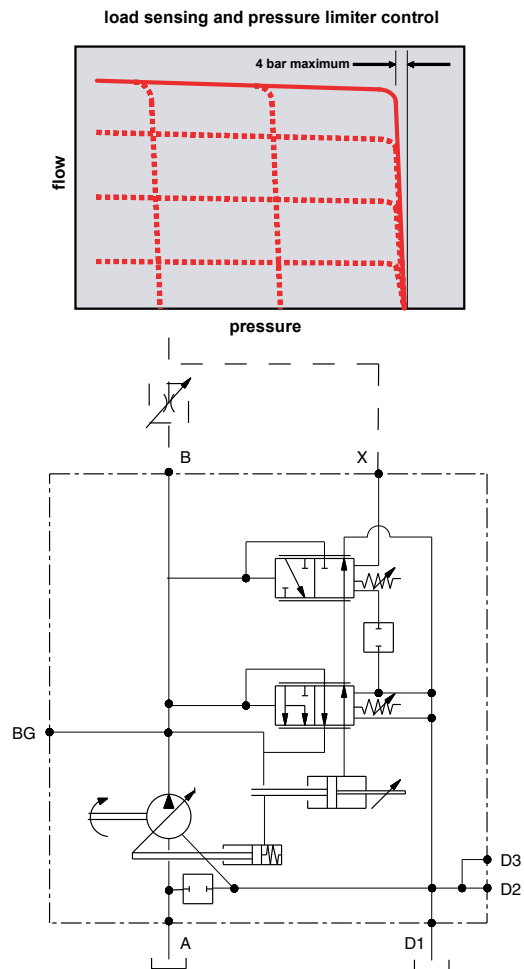
**Pressure Limiter Control
with Optional Maximum & Minimum
Displacement Adjustments and
Case-to-Inlet Check Valve**
(A minimum displacement stop requires
the use of a system relief valve.)

Refer to page 4 for typical control characteristics.

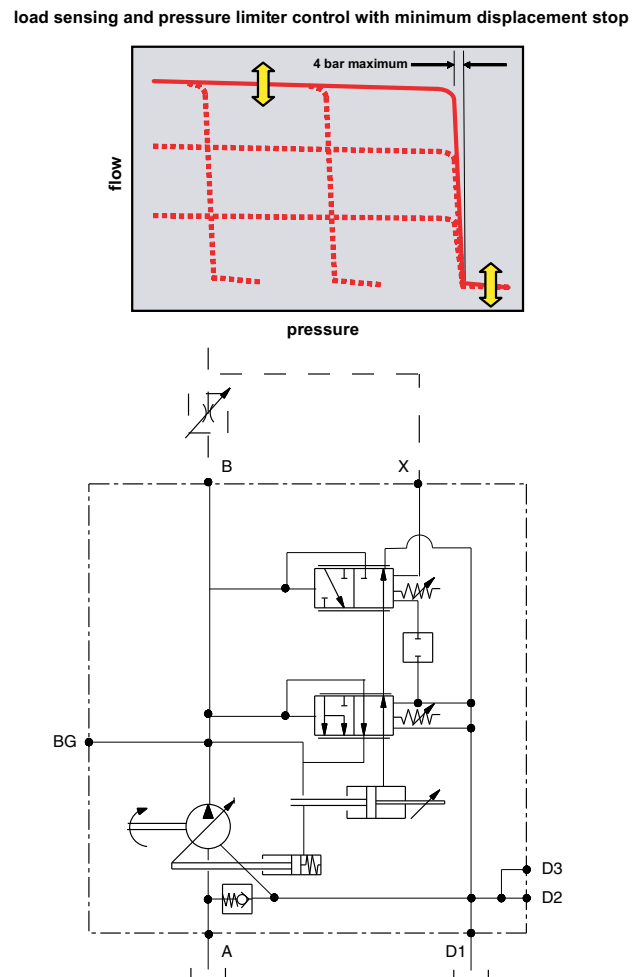
Control Option “L” Load Sensing and Pressure Limiter Control

These controls feature load sensing and maximum pressure compensation. Load sense controls are used to match pump flow and pressure to system demands, thus minimizing losses due to wasted horsepower. The pump automatically adjusts for changes in drive speed and load pressures to match the pump output flow to the load requirement. Since

the pump load sense control will maintain a constant pressure drop across the main system throttling valve, the flow rate will remain constant, independent of changes in load pressure and pump shaft speed.



**Load Sensing and
Pressure Limiter Control**



**Load Sensing and
Pressure Limiter Control
with Optional Minimum & Maximum
Displacement Adjustments and
Case-to-Inlet Check Valve**
(A minimum displacement stop requires
the use of a system relief valve.)

Refer to page 4 for typical control characteristics.

Control Options “AN”

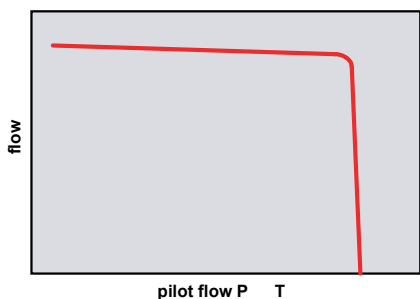
Pilot Operated Control with ISO 4401 NG6 Interface

This control allows the pump pressure compensator setting to be adjusted from a remote relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow

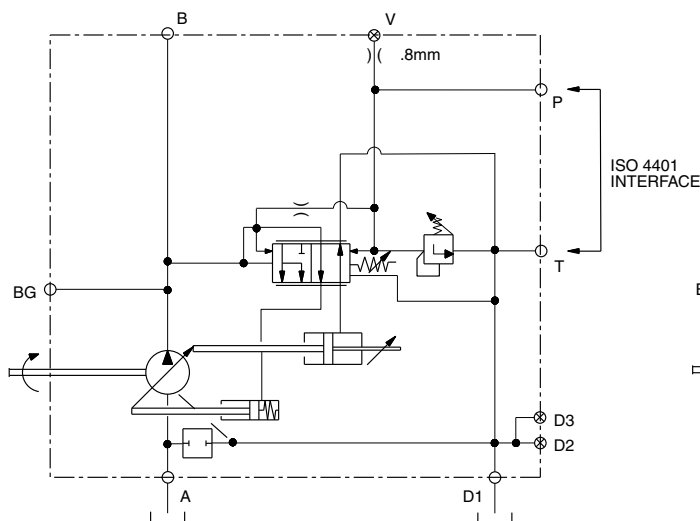
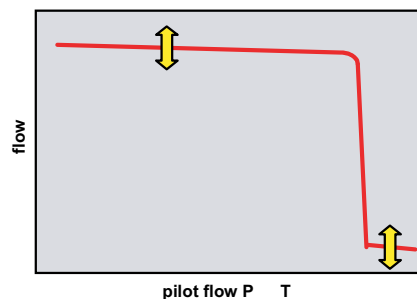
demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destruct to zero displacement and maintain the pressure at the setting of the remote relief valve.

Note: Non-functioning control, provides ISO 4401 interface.

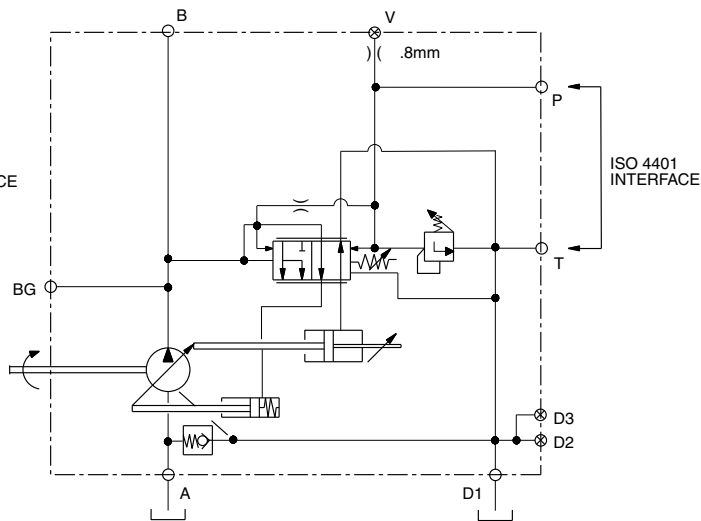
pilot-operated control



pilot-operated control with minimum displacement stop



“AN”
**Pilot Operated Control
with ISO 4401 NG6 Interface**



“AN”
**with Optional Minimum & Maximum
Displacement Adjustments and
Case-to-Inlet Check Valve**
(A minimum displacement stop requires
the use of a system relief valve.)

Refer to page 4 for typical control characteristics.

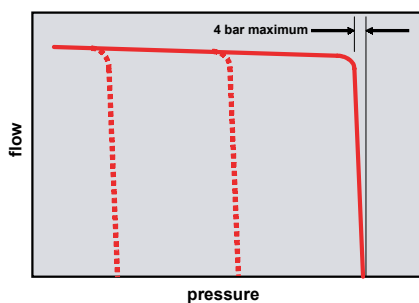
Control Options “AM”

Pilot Operated Pressure Limiter Control with Vent Port V

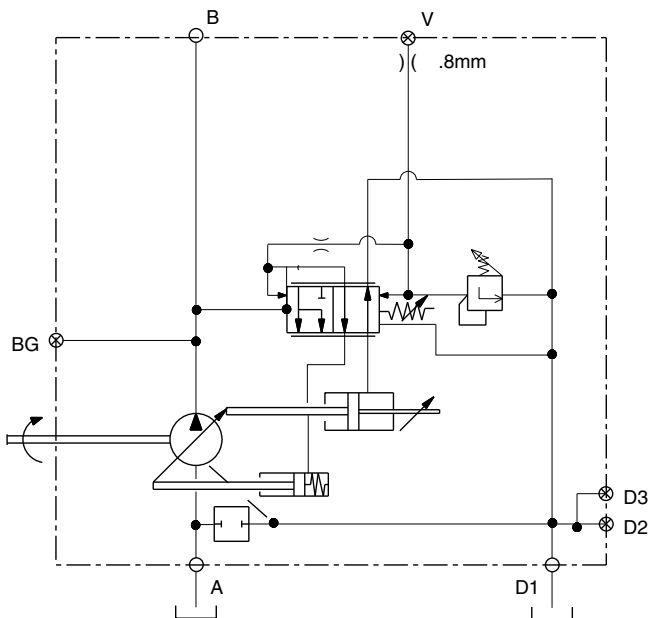
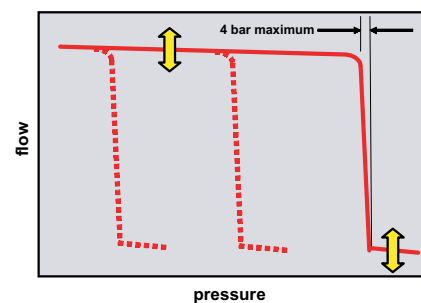
This control allows the pump pressure compensator setting to be adjusted from a remote relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow

demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will decrease to zero displacement and maintain the pressure at the setting of the remote relief valve.

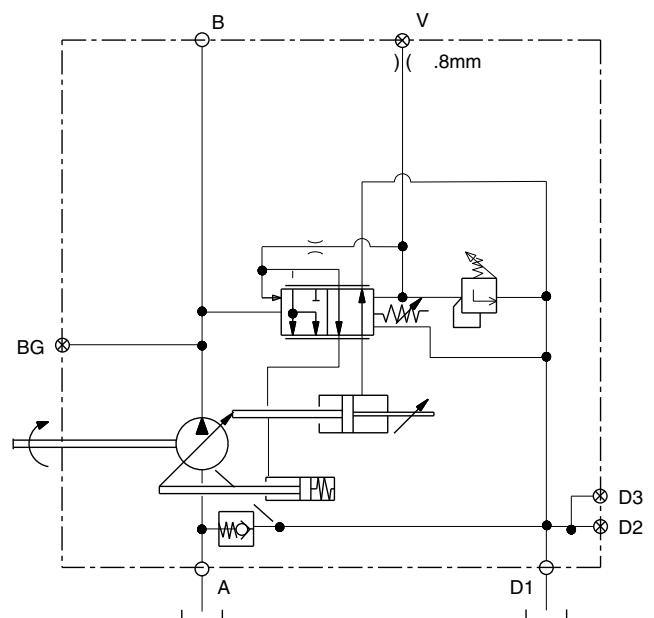
pilot-operated pressure limiter control



pilot-operated pressure limiter control with minimum displacement stop



“AM”
Pilot Operated Pressure Control



“AM”
**with Optional Minimum & Maximum
Displacement Adjustments and
Case-to-Inlet Check Valve**
(A minimum displacement stop requires
the use of a system relief valve.)

Refer to page 4 for typical control characteristics.

Control Options “AE” and “AF” Pilot Operated Pressure Limiter Control with Proportional Electronic Adjustment

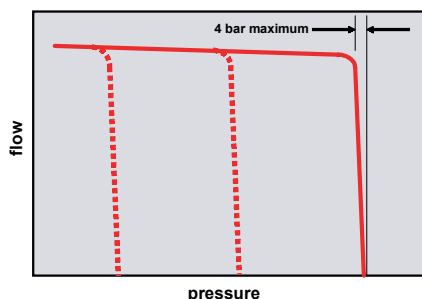
This control allows the pump pressure compensator setting to be adjusted by an on-board 4VP01 proportional, electronic relief valve. The control acts such that full pump displacement is achieved unless the system valve restricts the output flow or the load pressure reaches the maximum setting of the control. If pump flow is restricted by the system valve, the pump will provide only the flow demanded, but at the maximum pressure setting of the compensator control. If the outlet flow is completely blocked, the pump will destroke to zero displacement and maintain the pressure at the setting of the relief valve.

The following are recommended to drive the proportional valve on the AE or AF pump:

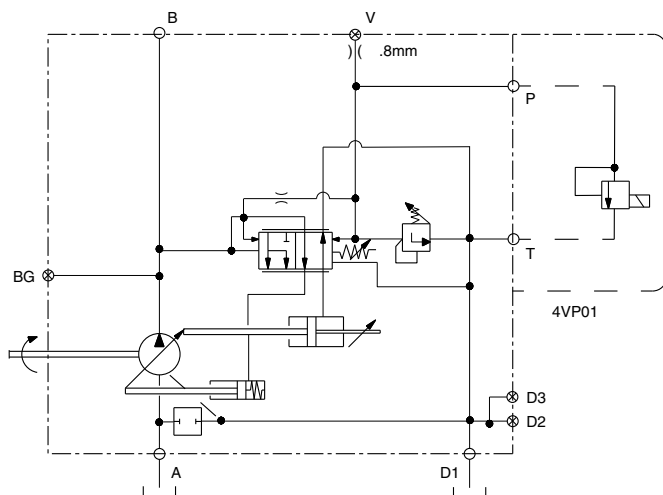
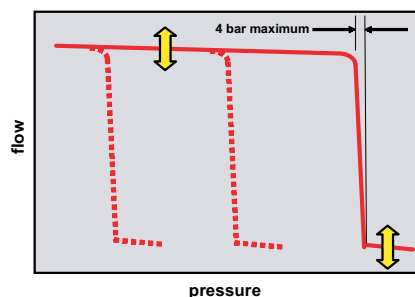
Parker Part#	Description
027-22071-0	Dual Driver Module (12/24V)
027-22067-0	Plug-Top-Driver 12V (0-10V command)
027-22066-0	Plug-Top-Driver 24V (0-10V command)
701-00600-8	Proportional Amplifier 12V (Eurocard)
701-00601-8	Proportional Amplifier 24V (Eurocard)
EX00-S05	Eurocard Holder

Note: Consult Factory for more driver options and information.

pilot-operated pressure limiter control



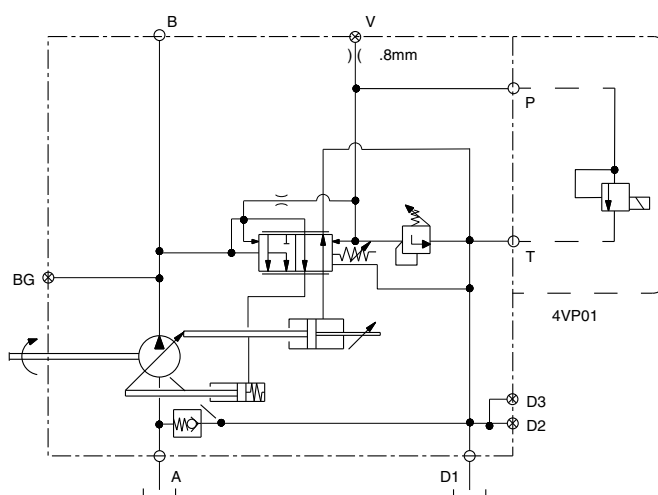
pilot-operated pressure limiter control with minimum displacement stop



“AE” and “AF”

**Pilot Operated Pressure Limiter Control
with Proportional Electronic Adjustment**

AE denotes the 12vdc solenoid.
AF denotes the 24vdc solenoid.
Refer to page 4 for typical control characteristics.



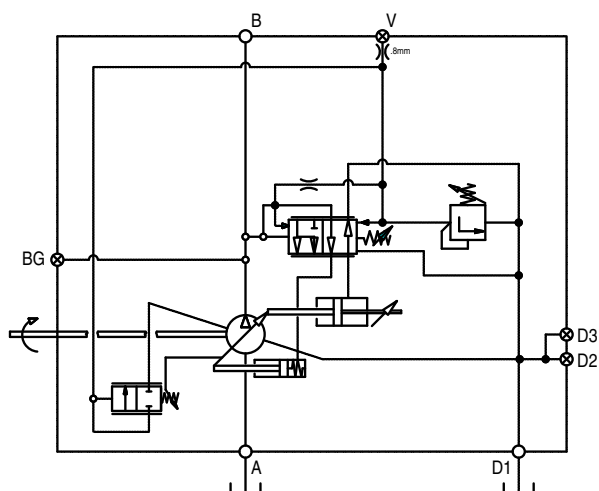
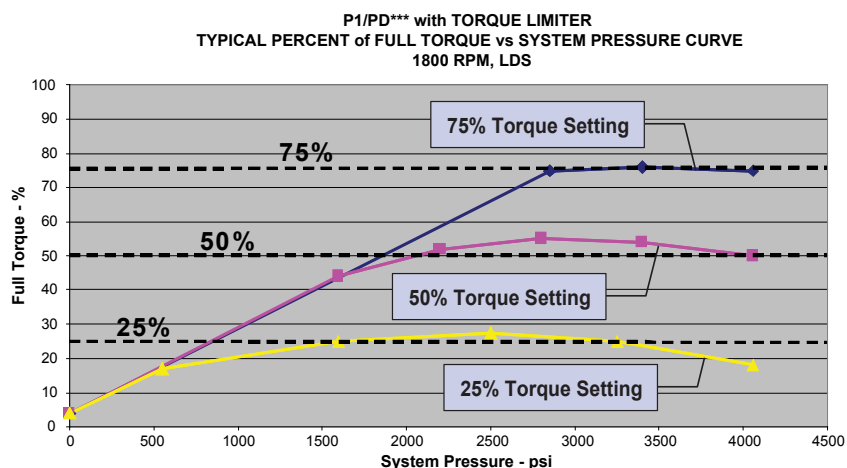
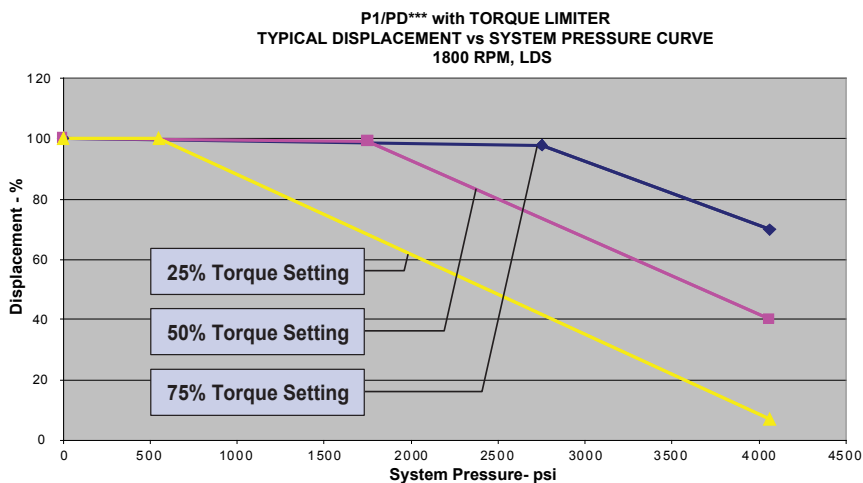
“AE” and “AF”

**with Optional Minimum & Maximum
Displacement Adjustments and
Case-to-Inlet Check Valve**

(A minimum displacement stop requires
the use of a system relief valve.)

Torque Limiting Control with Maximum Pressure Limiter LOT, AMT

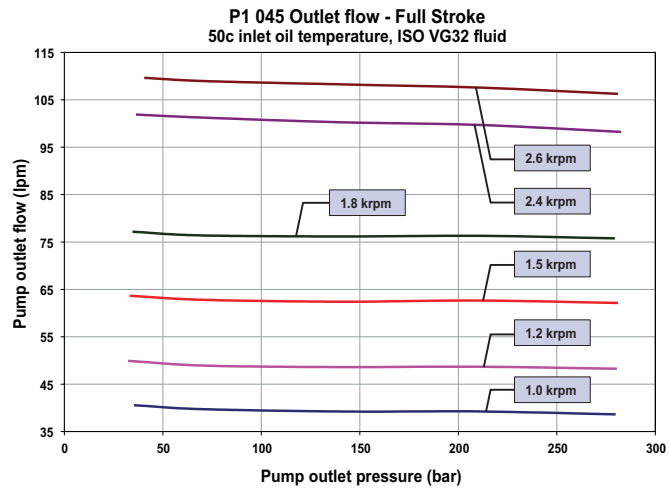
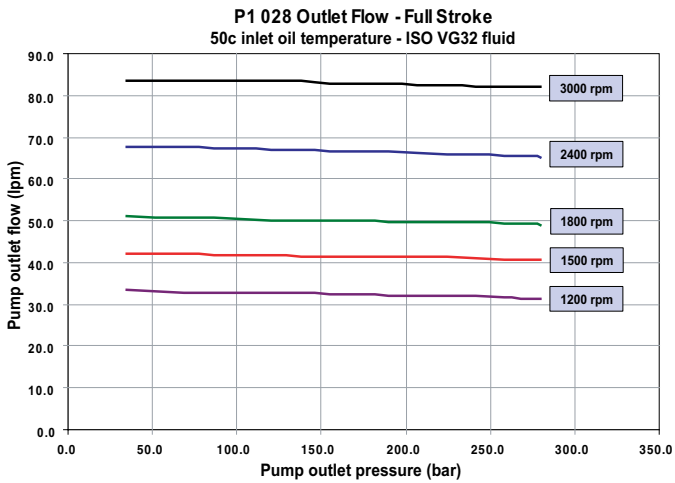
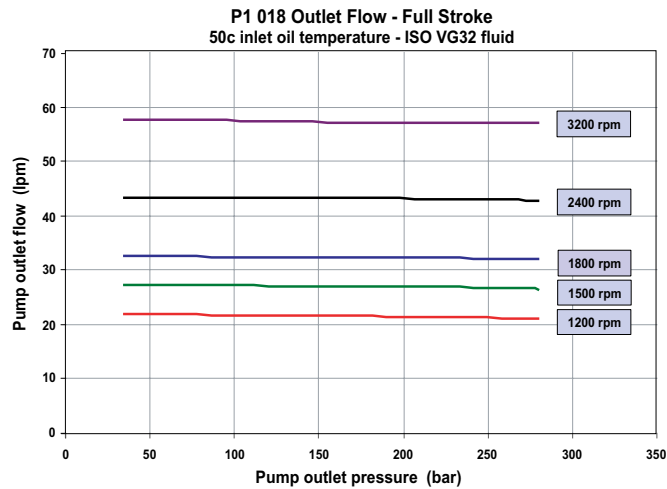
These controls provide the benefit of pressure limiting control, plus the ability to limit the input torque the pump will draw. These controls are beneficial when the power available from the prime mover for the hydraulics is limited; or the application power demand has both high flow/low pressure and low flow/high pressure duty cycles.



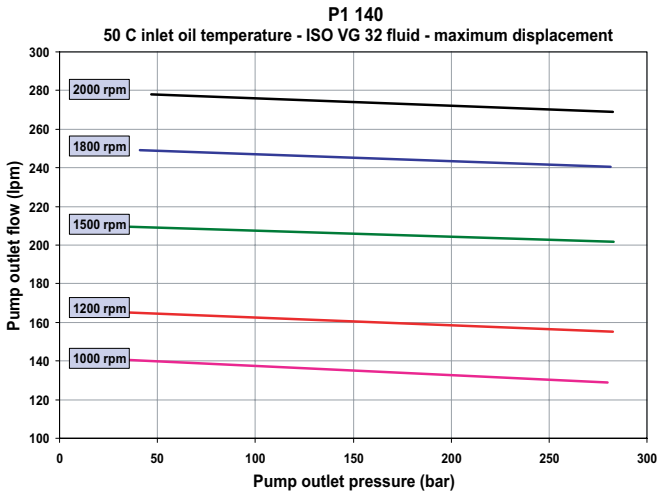
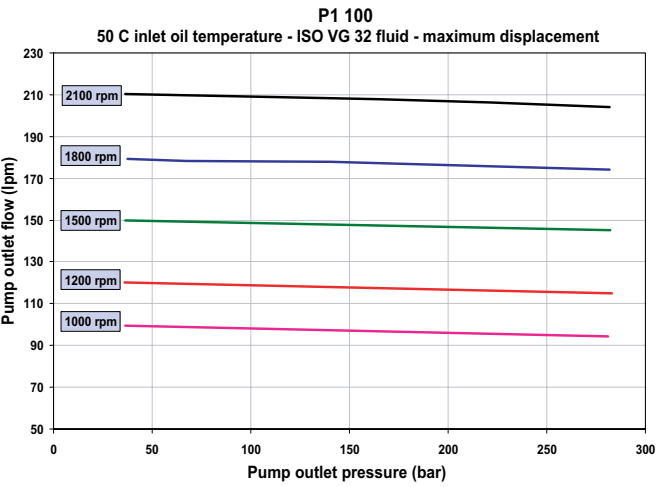
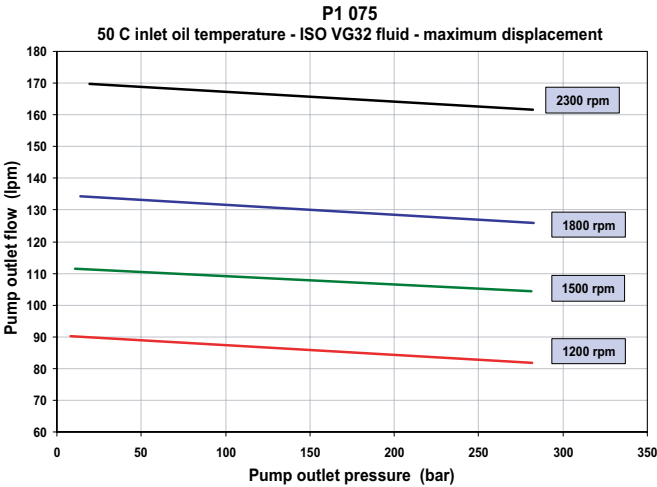
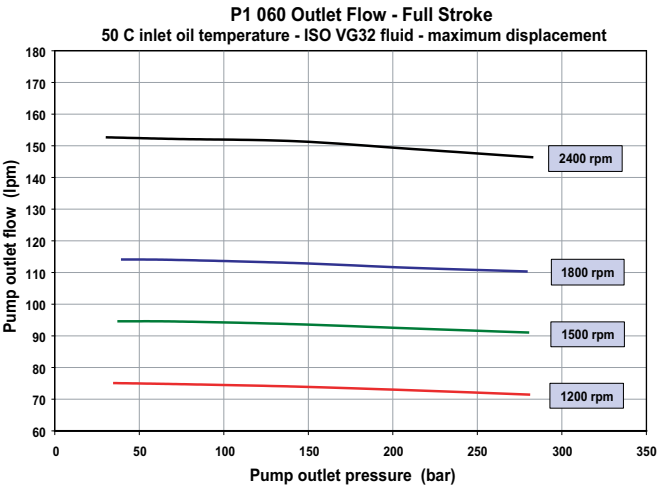
**Torque Limiter
AMT Shown**

[illegible]

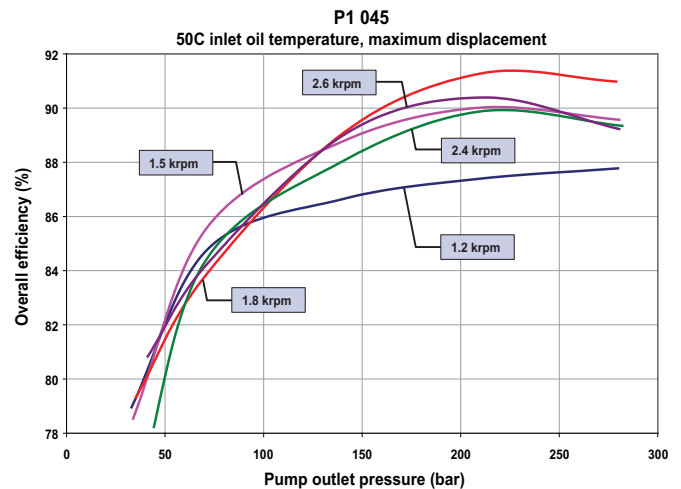
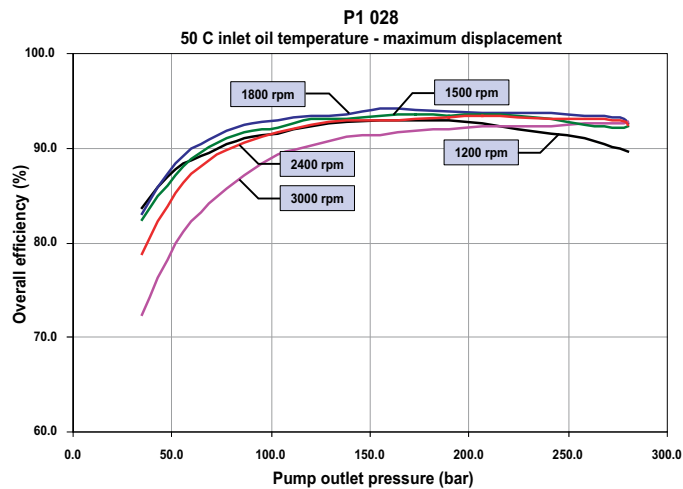
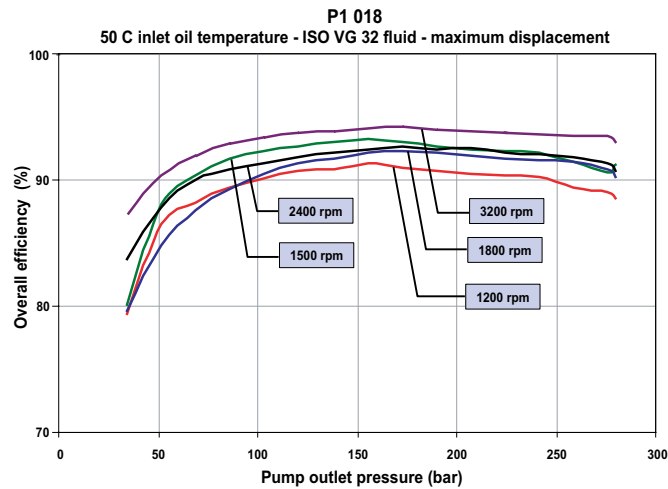
P1 Series Pump Outlet Flow



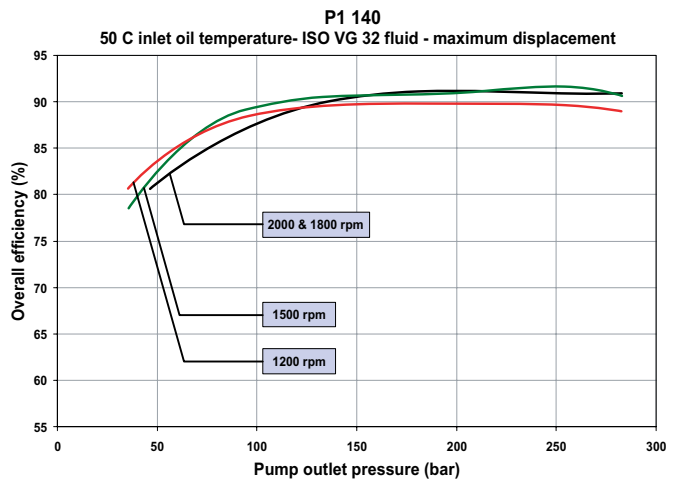
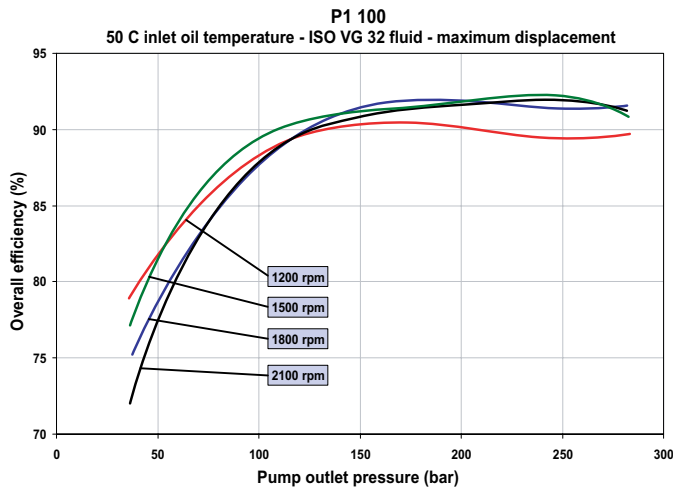
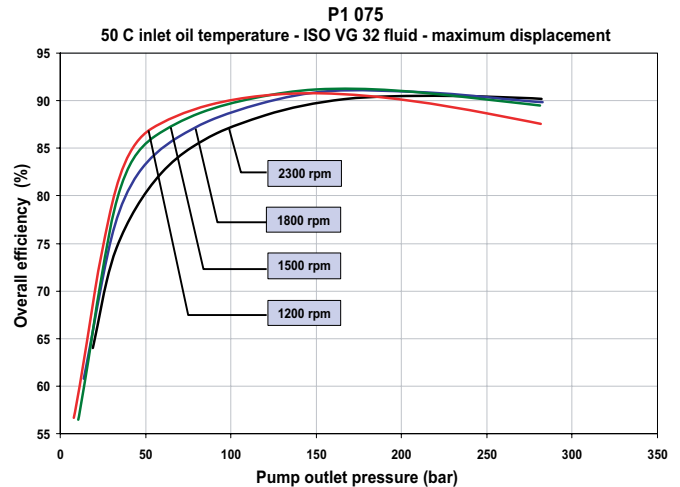
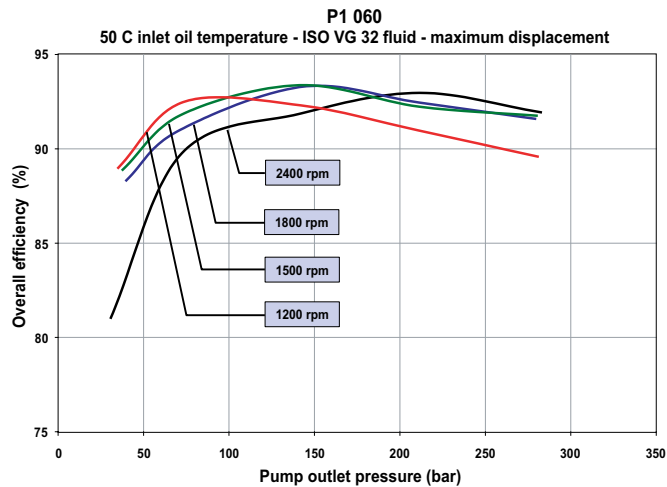
P1 Series Pump Outlet Flow



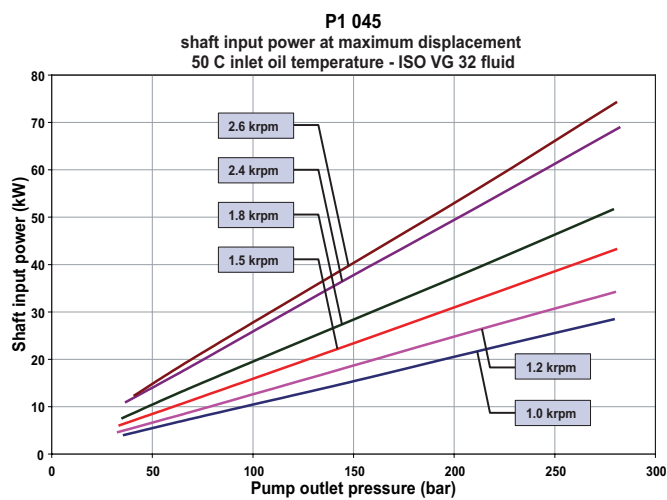
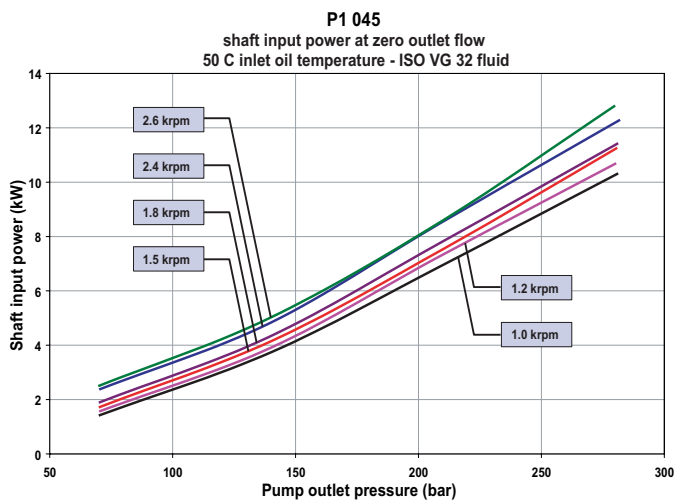
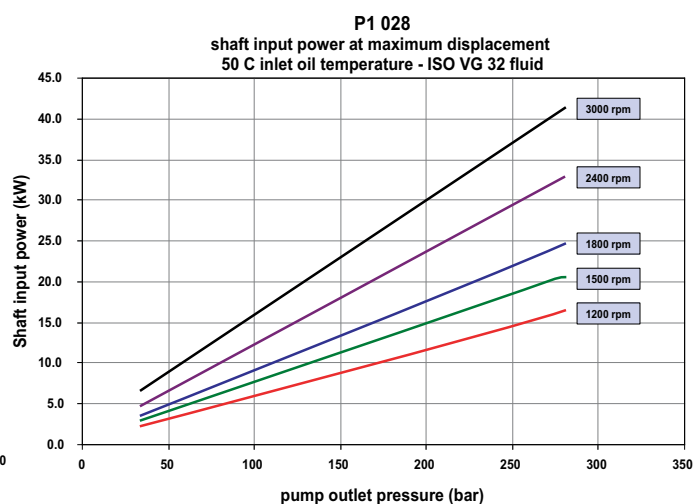
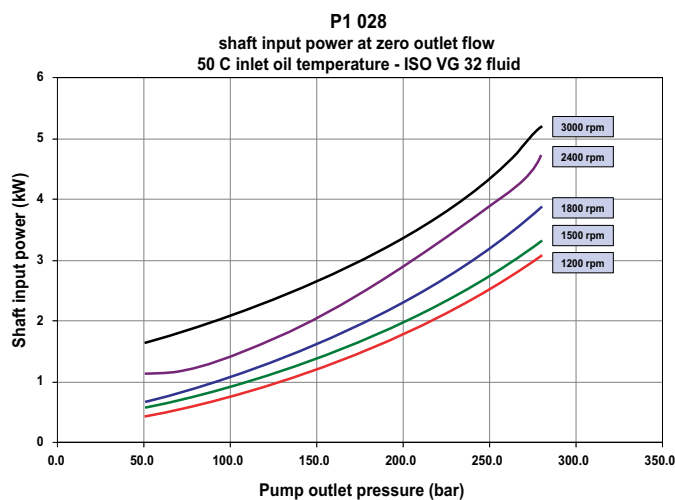
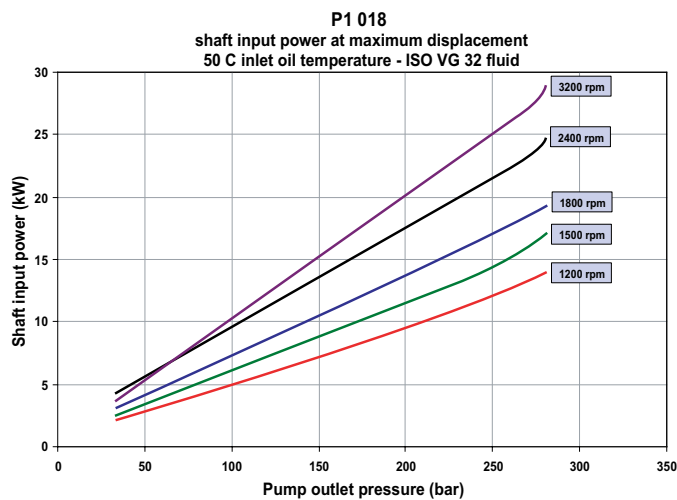
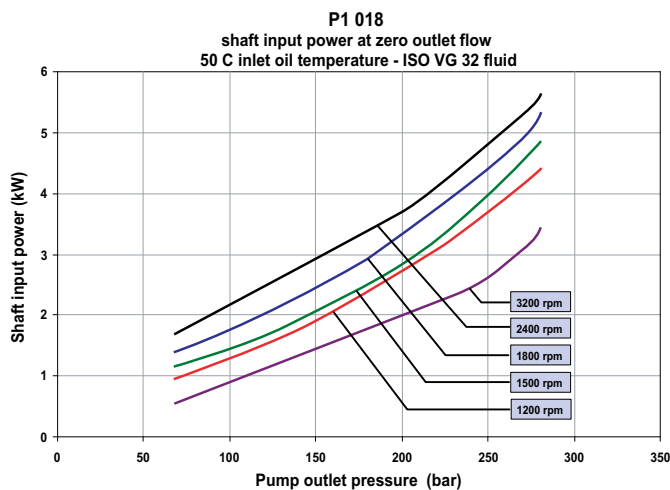
P1 Series Overall Efficiency



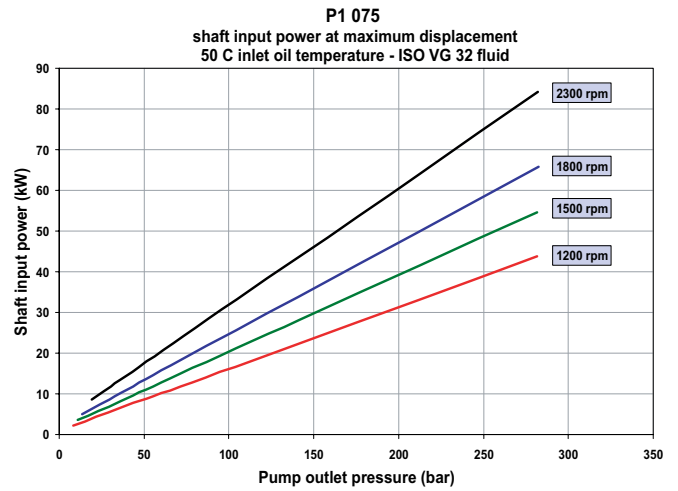
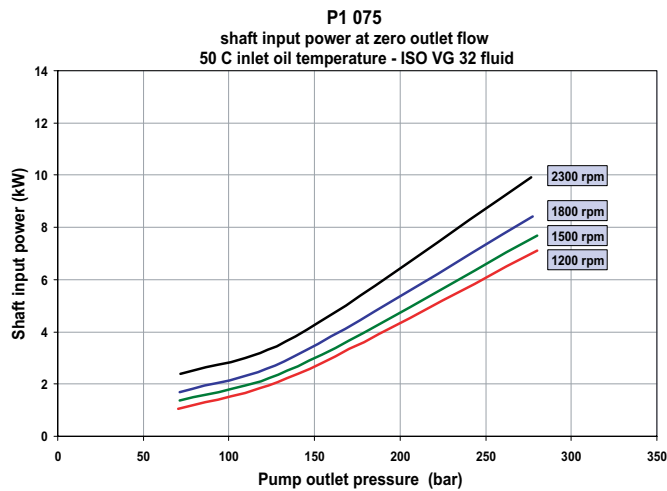
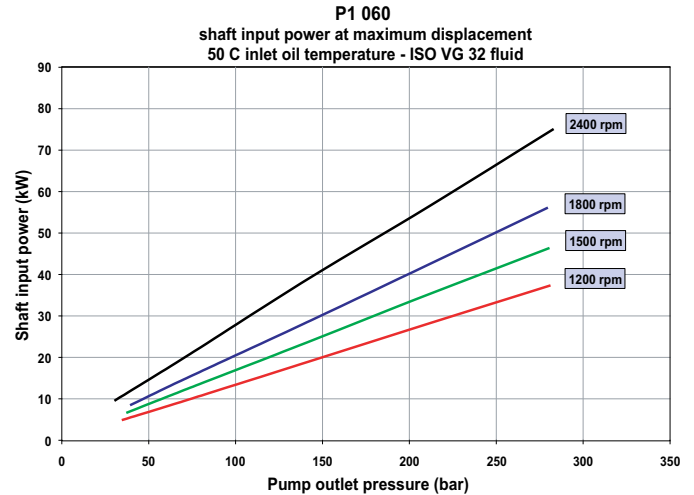
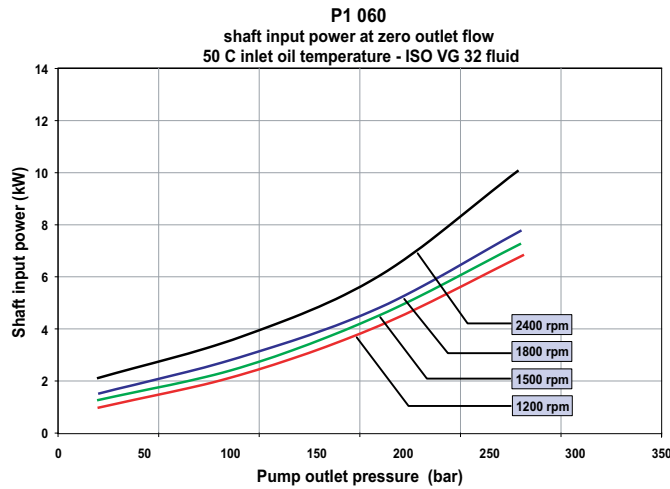
P1 Series Overall Efficiency



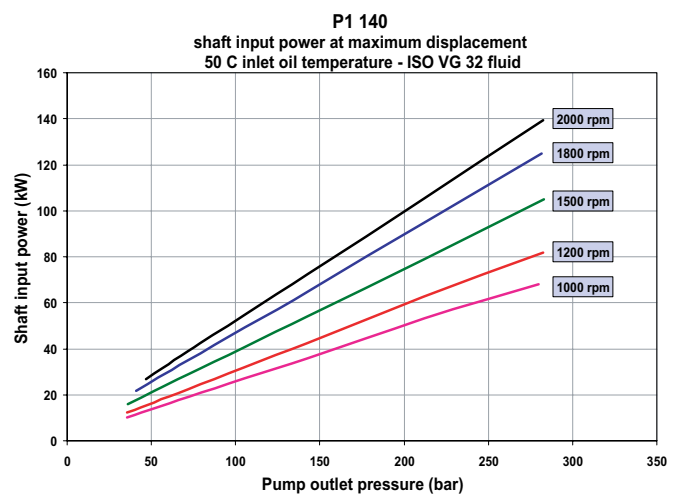
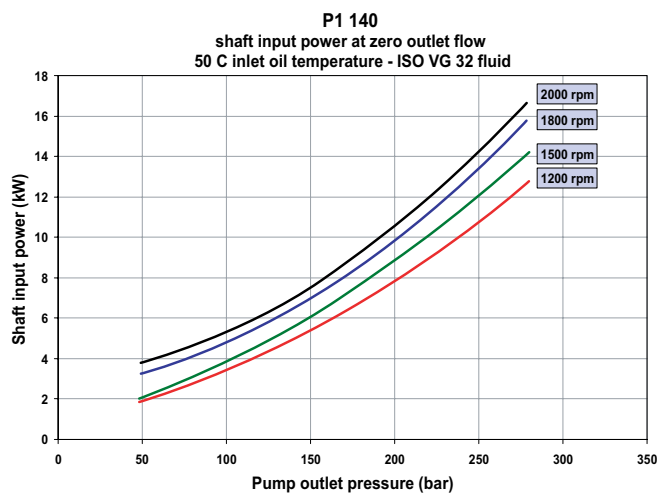
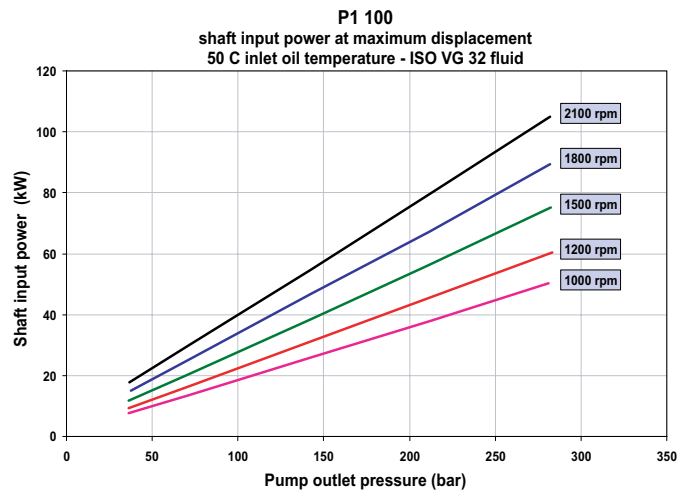
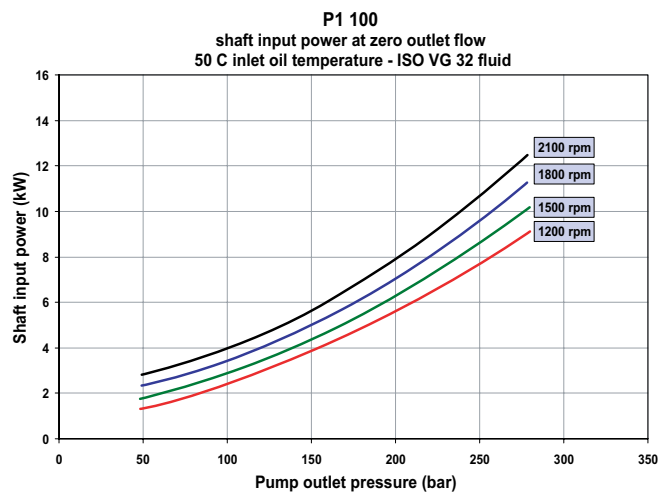
P1 Series Shaft Input Power



P1 Series Shaft Input Power

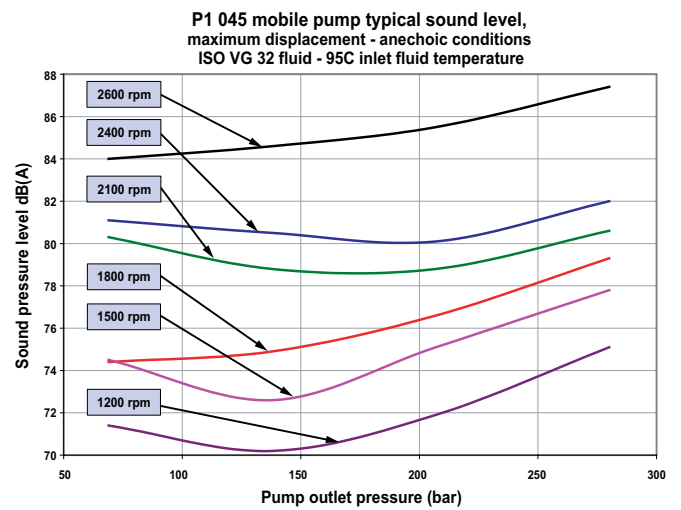
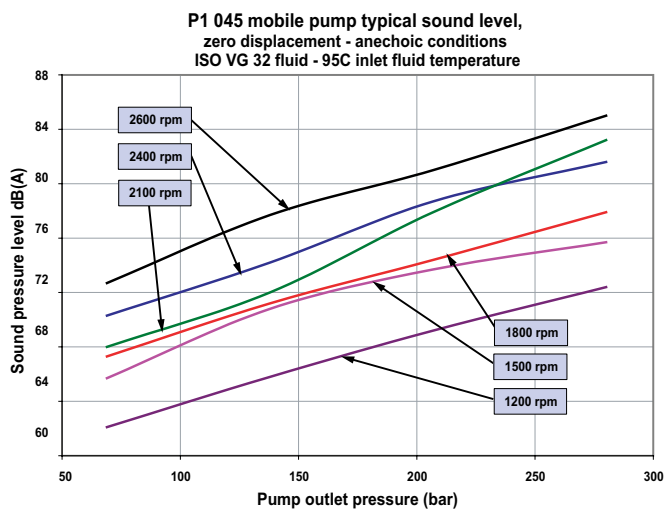
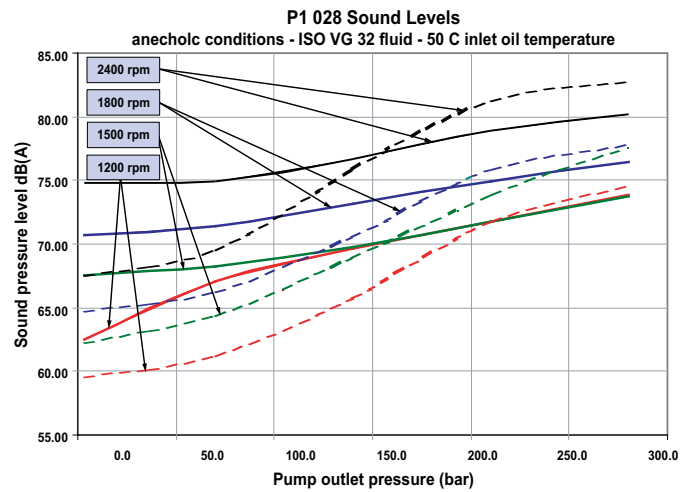
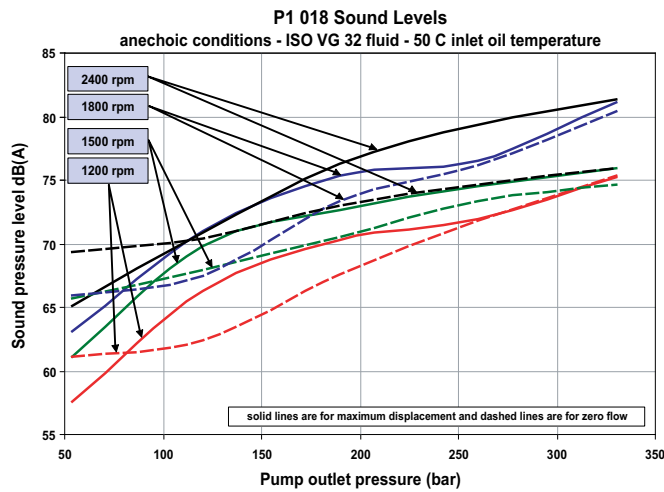


P1 Series Shaft Input Power



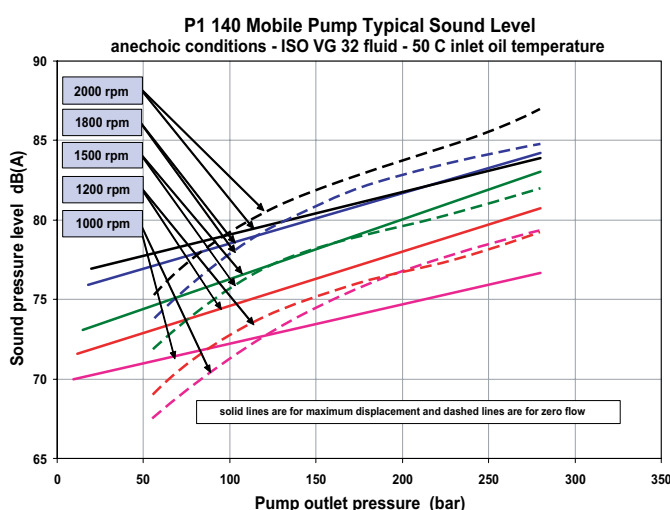
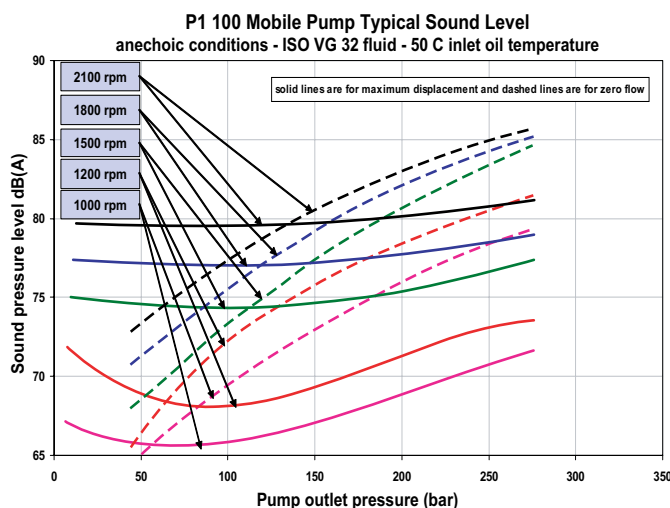
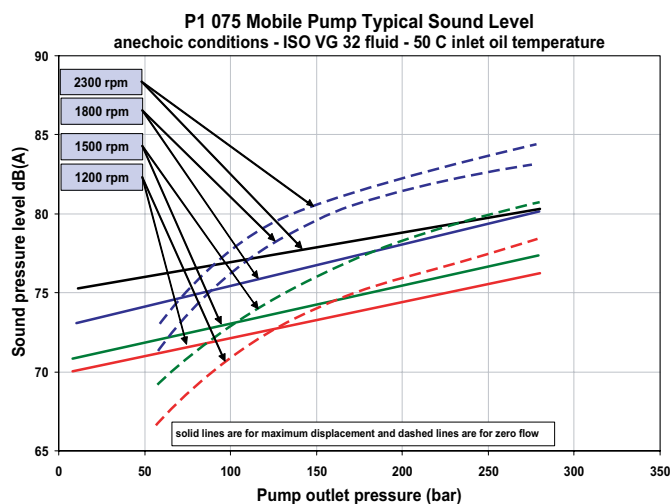
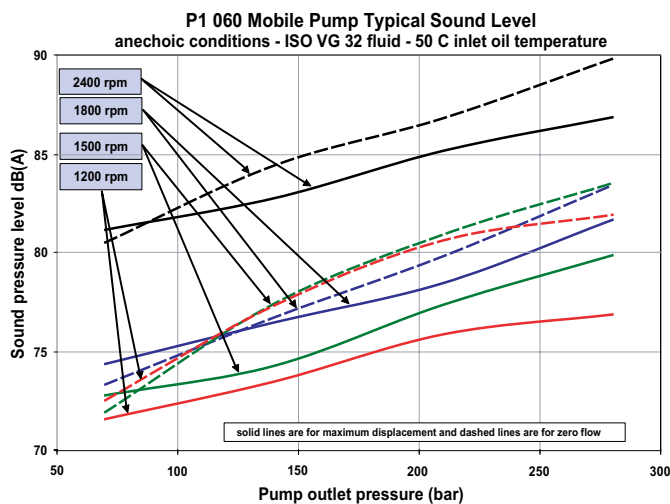
P1 Series Typical Noise Characteristics

(These are anechoic sound pressure readings)

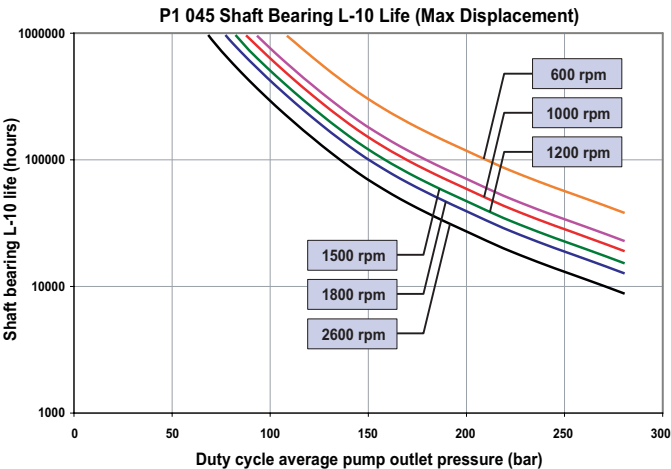
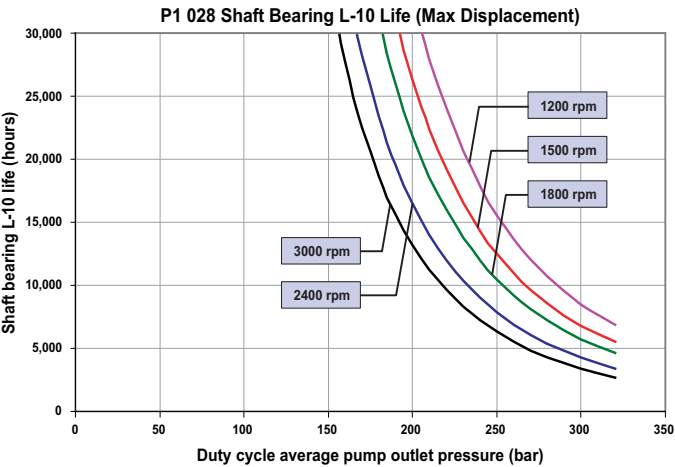
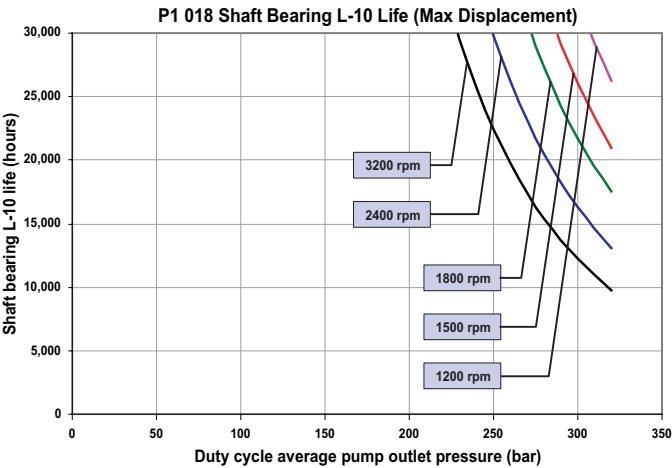


P1 Series Typical Noise Characteristics

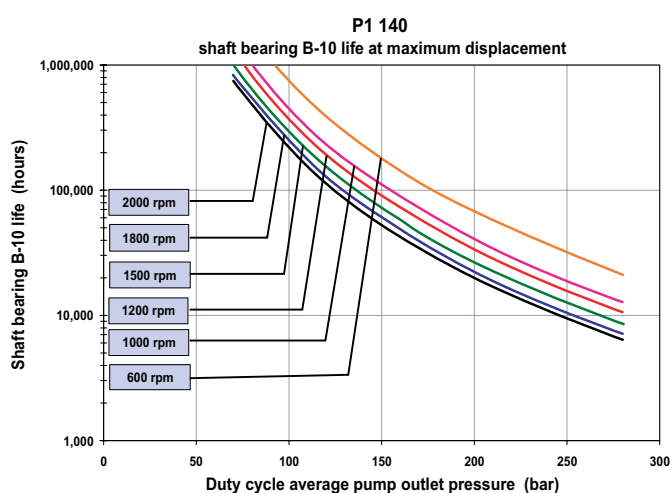
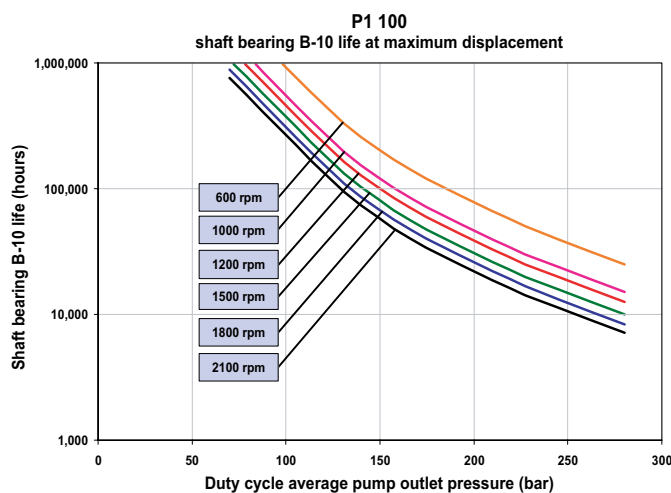
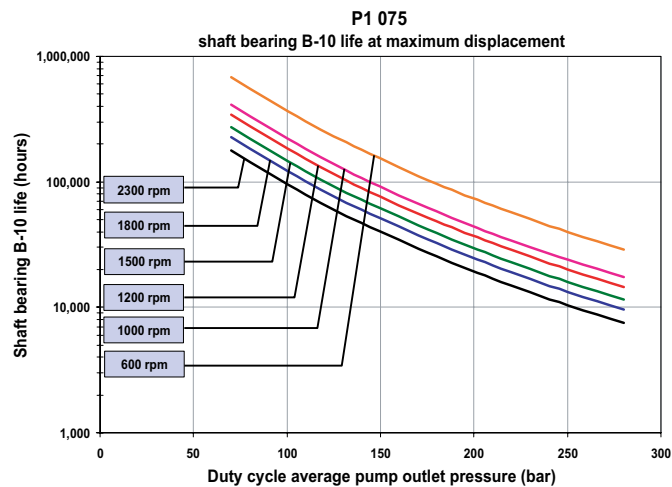
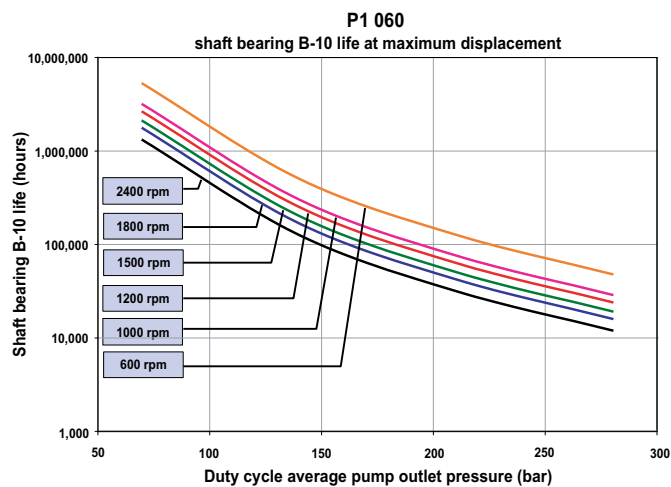
(These are anechoic sound pressure readings)



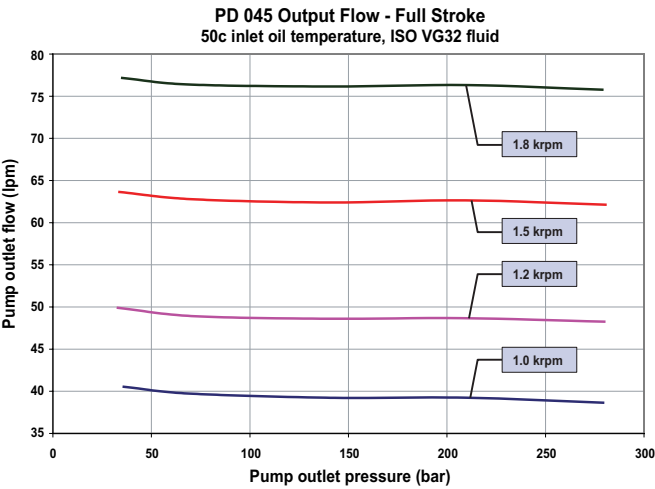
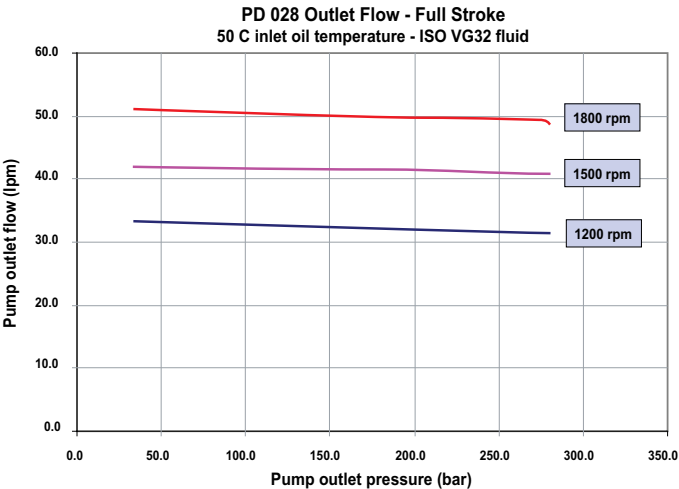
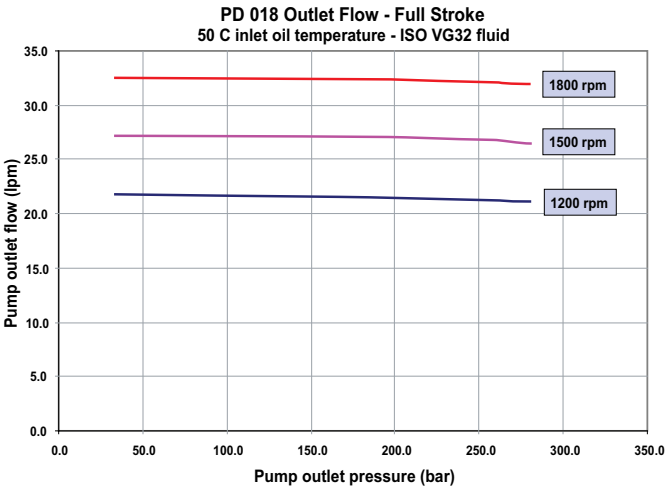
P1 Series Shaft Bearing Life



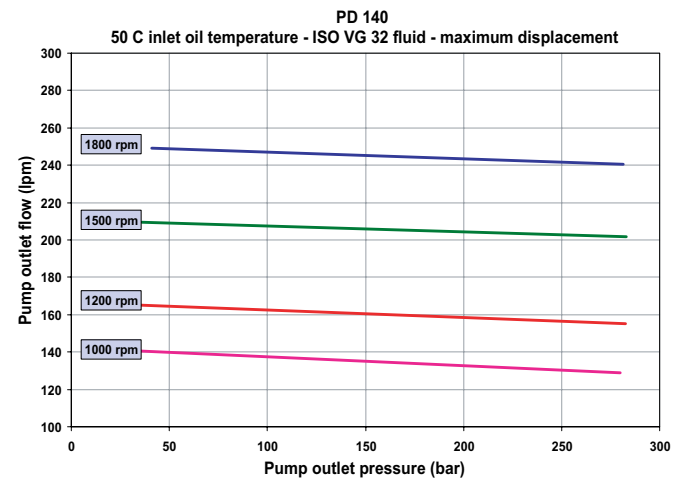
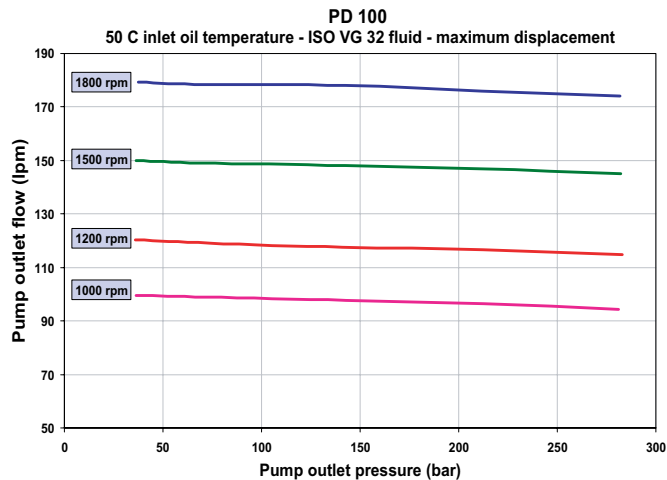
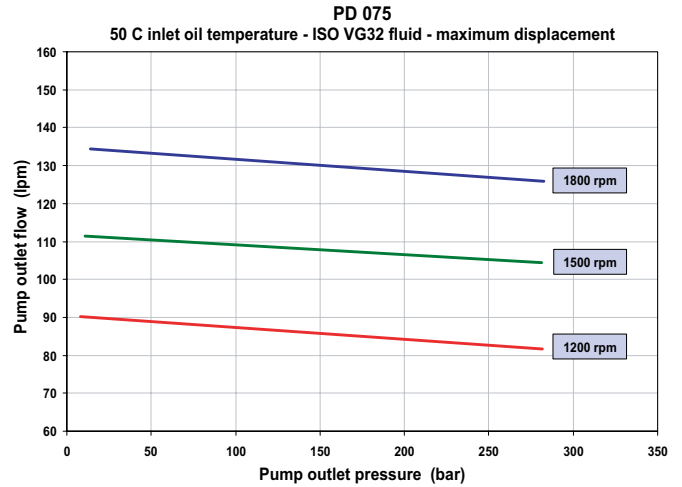
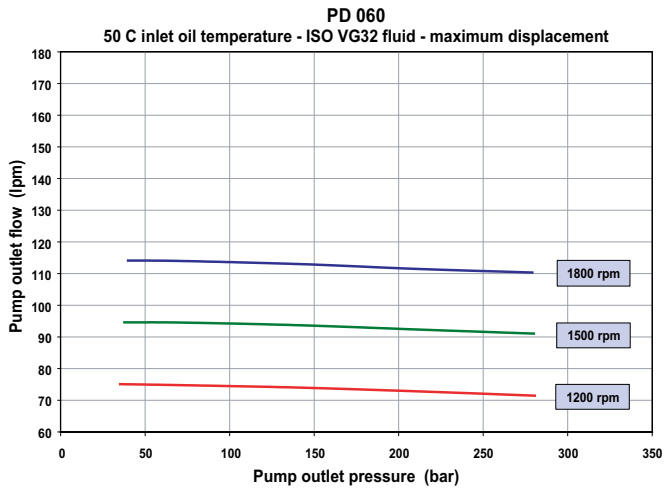
P1 Series Shaft Bearing Life



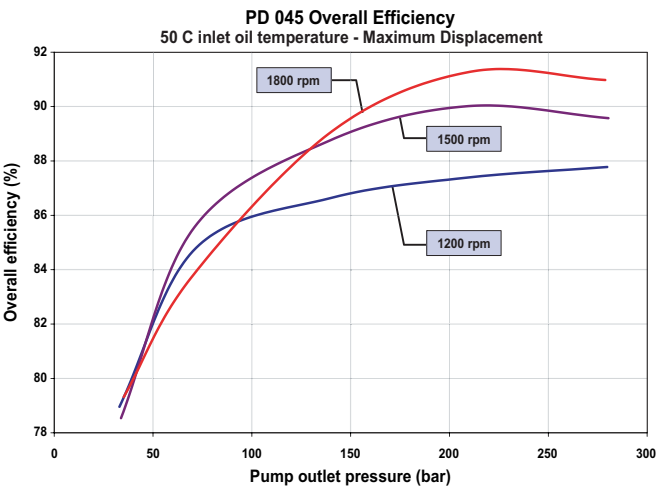
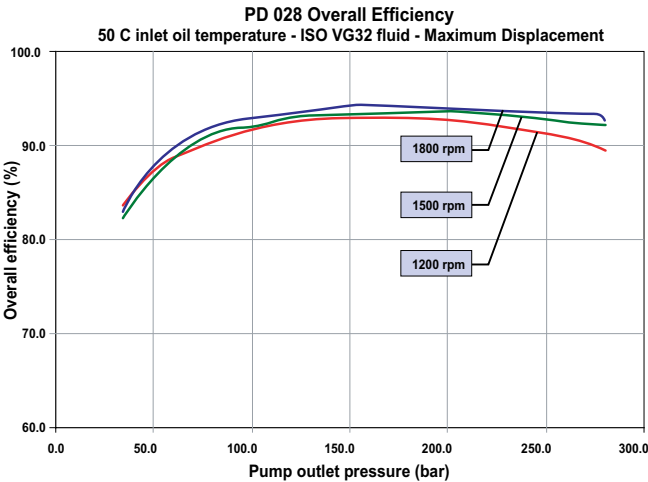
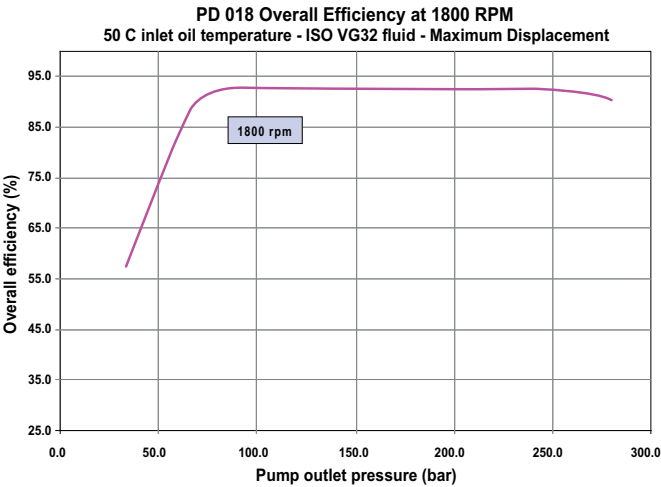
PD Series Pump Outlet Flow



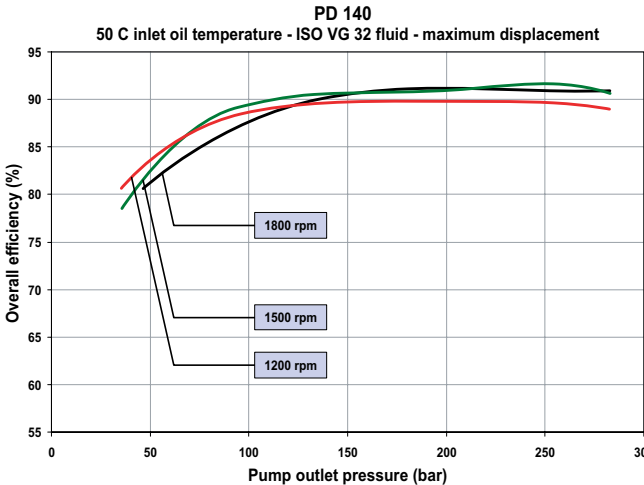
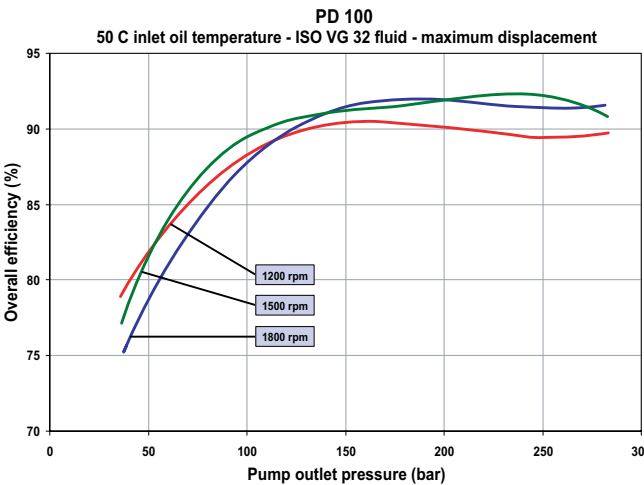
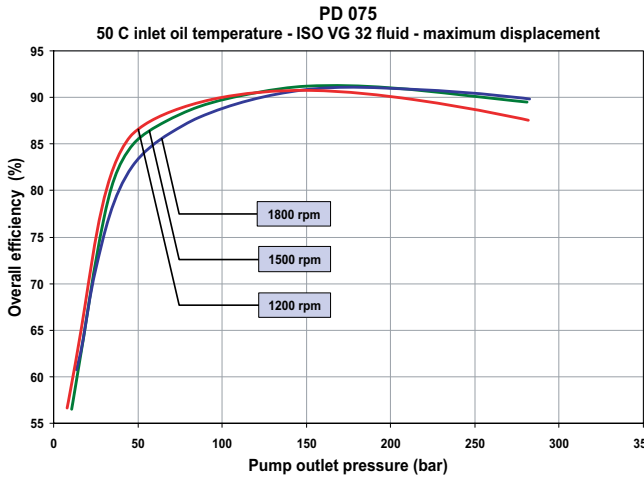
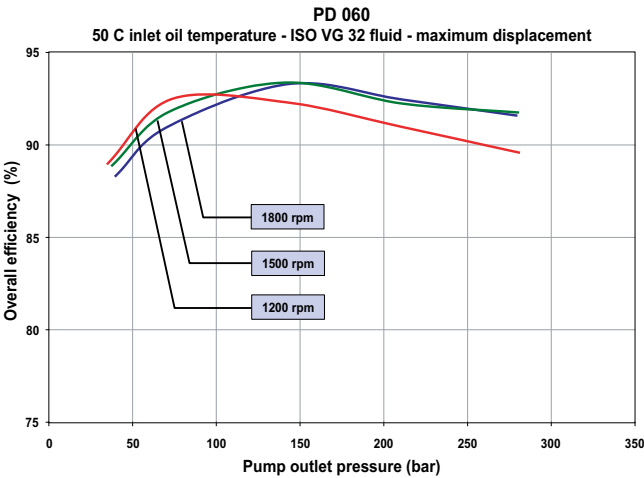
PD Series Pump Outlet Flow



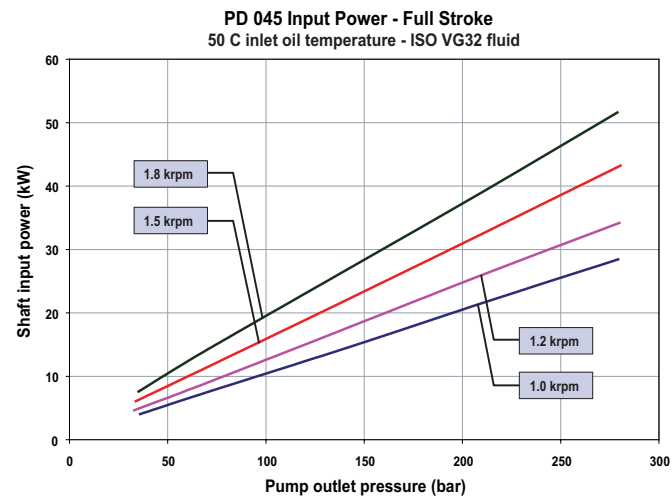
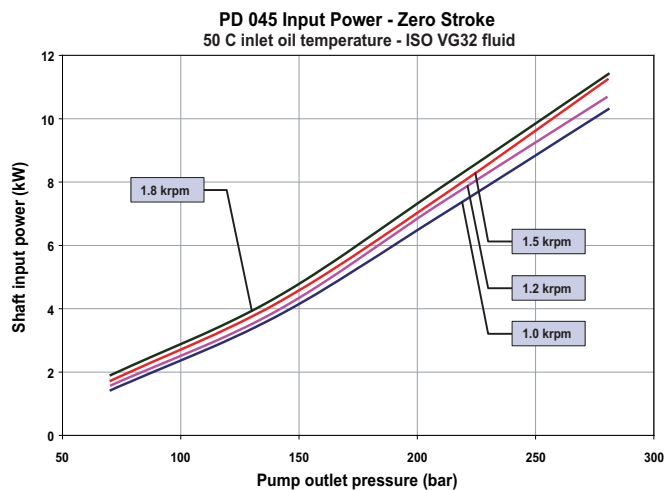
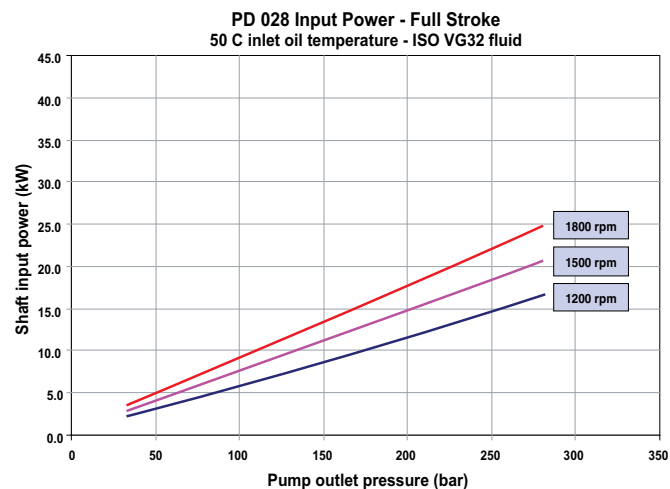
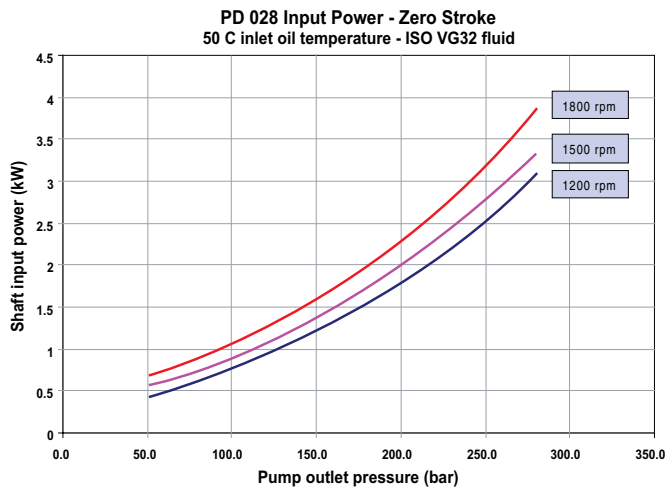
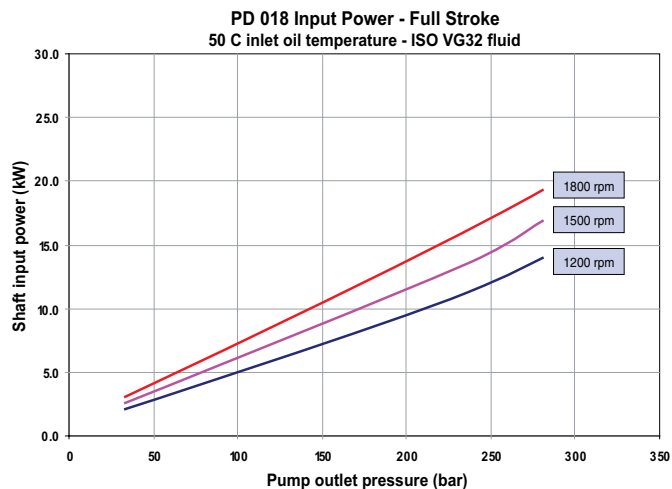
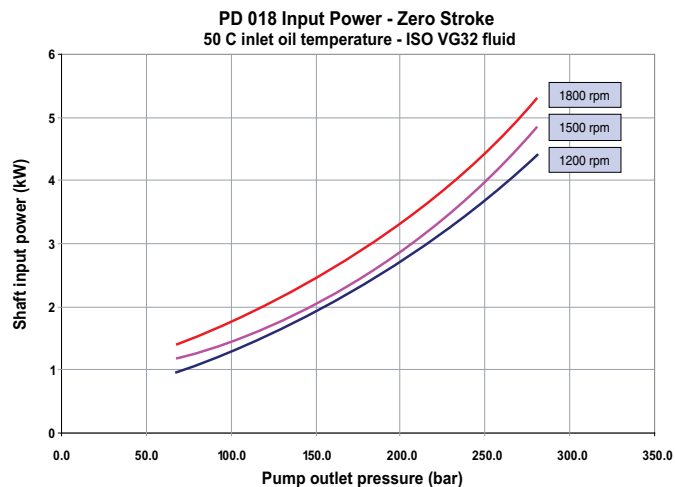
PD Series Overall Efficiency



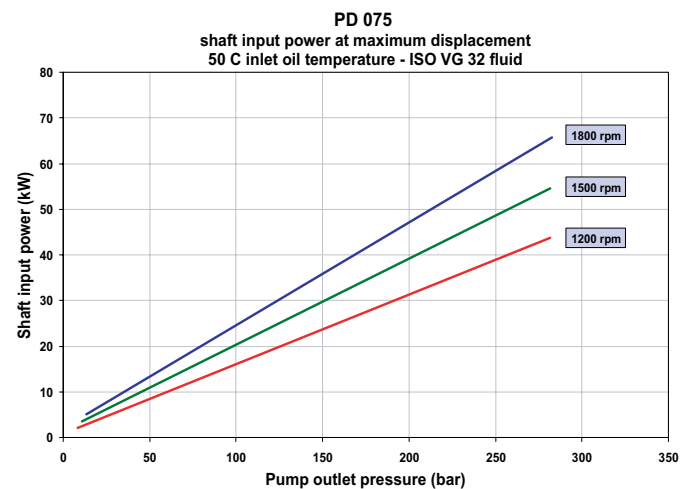
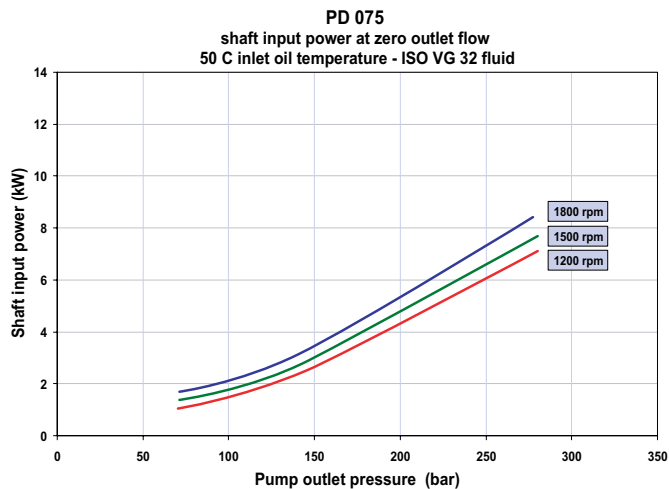
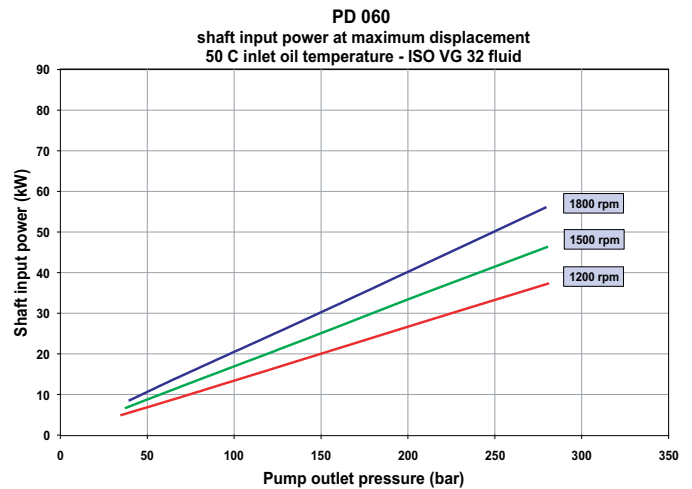
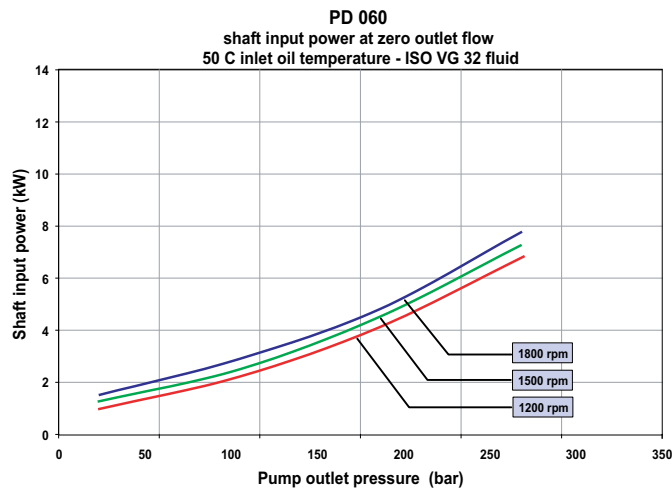
PD Series Overall Efficiency



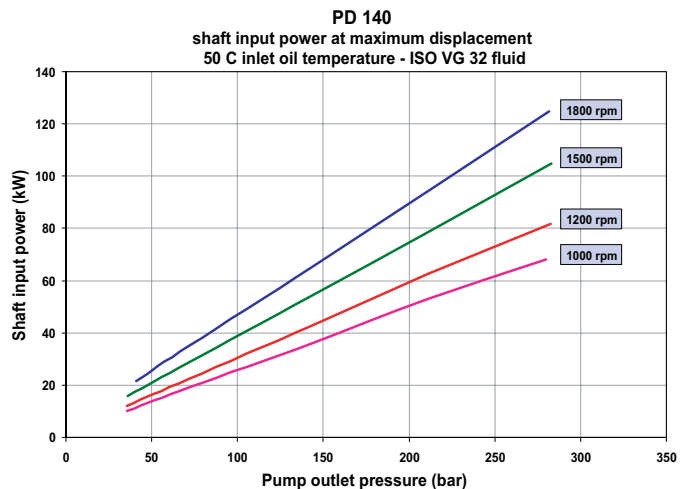
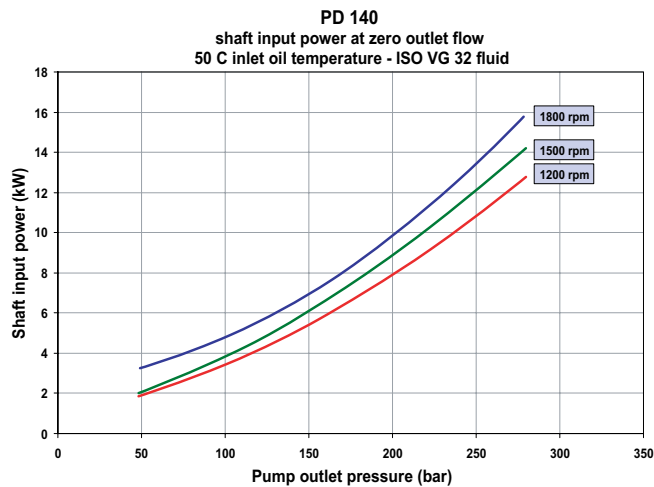
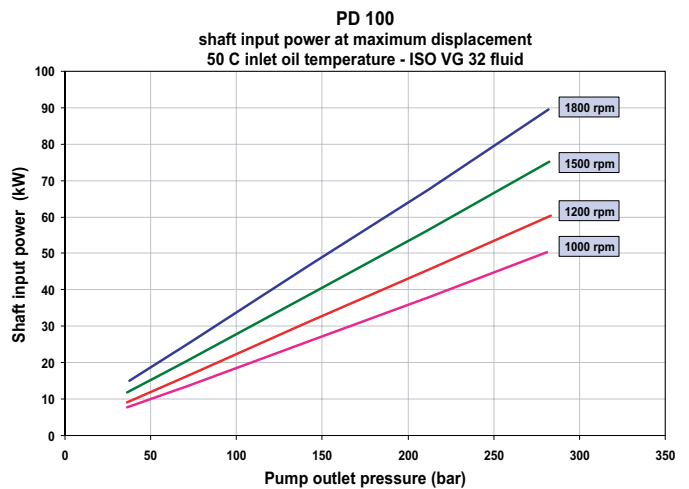
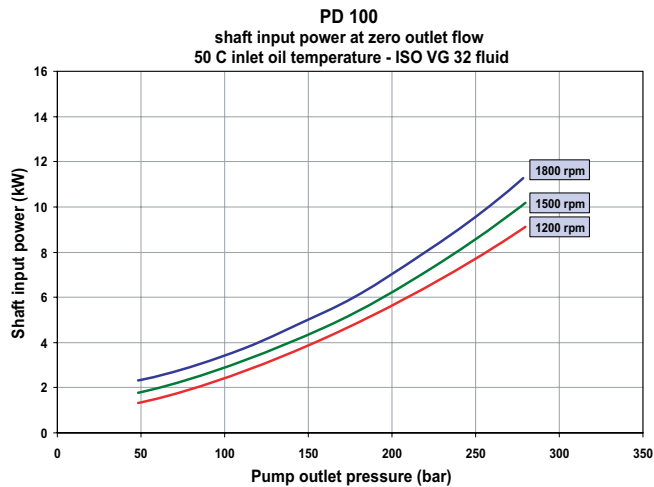
PD Series Shaft Input Power



PD Series Shaft Input Power

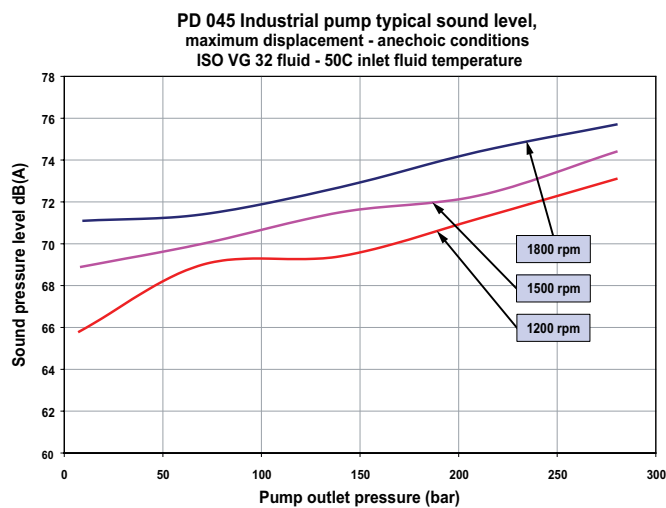
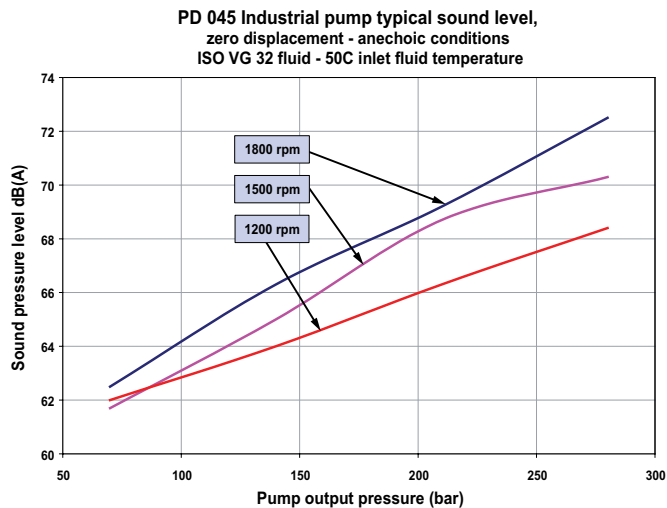
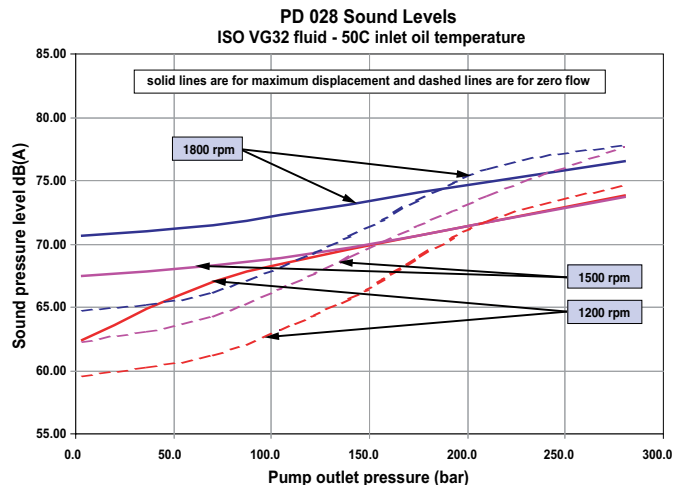
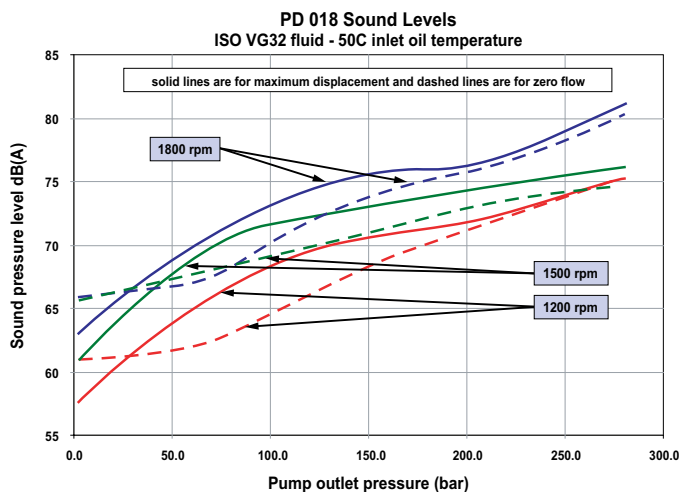


PD Series Shaft Input Power



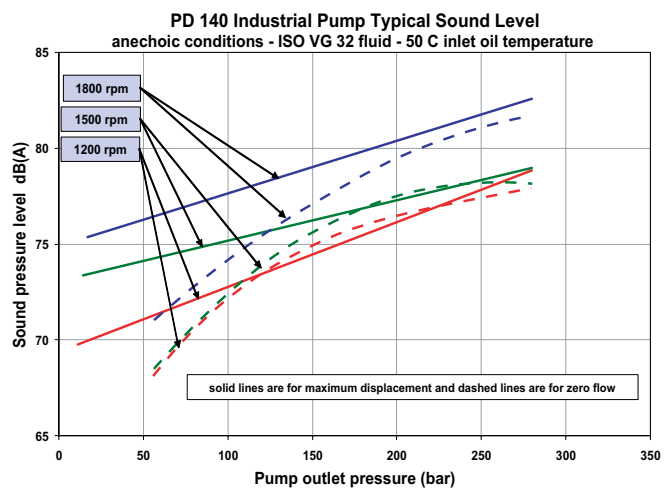
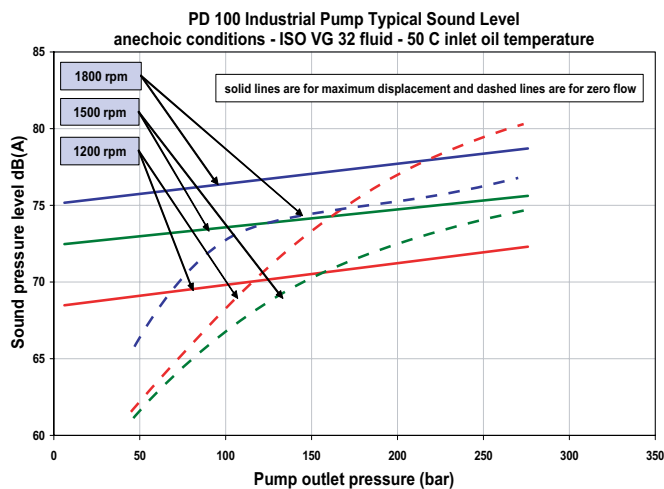
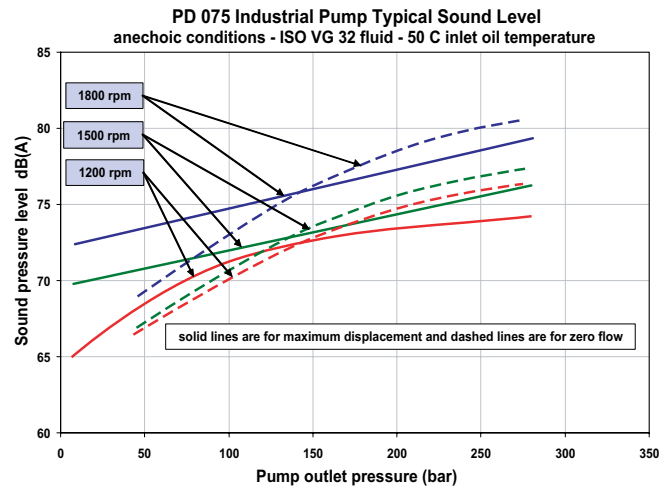
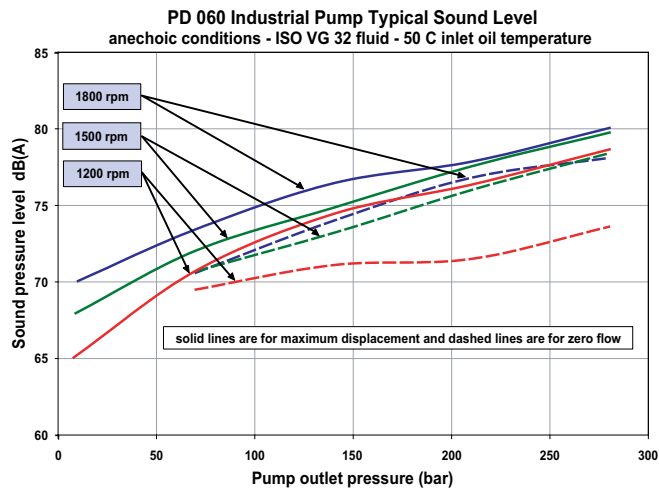
PD Series Typical Noise Characteristics

(These are anechoic sound pressure readings)

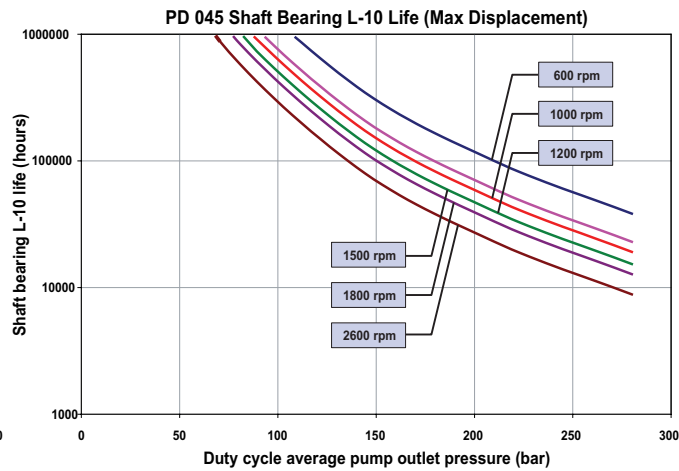
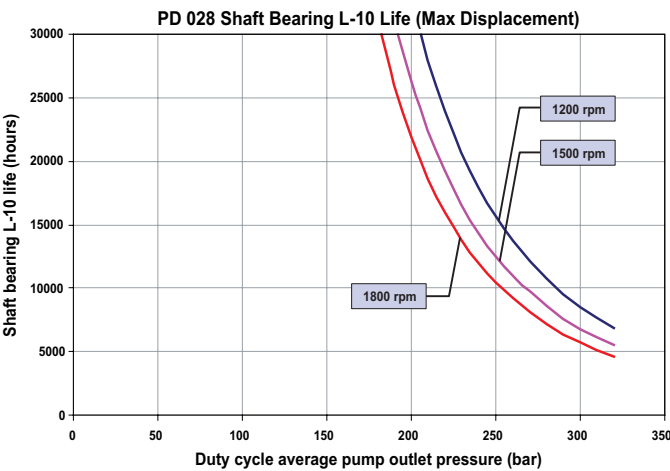
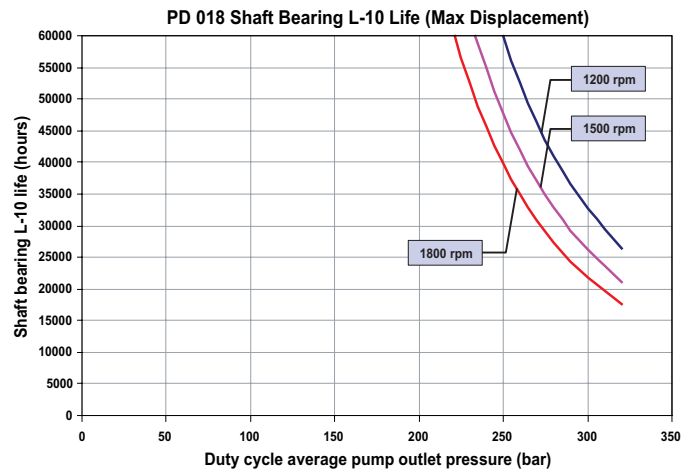


PD Series Typical Noise Characteristics

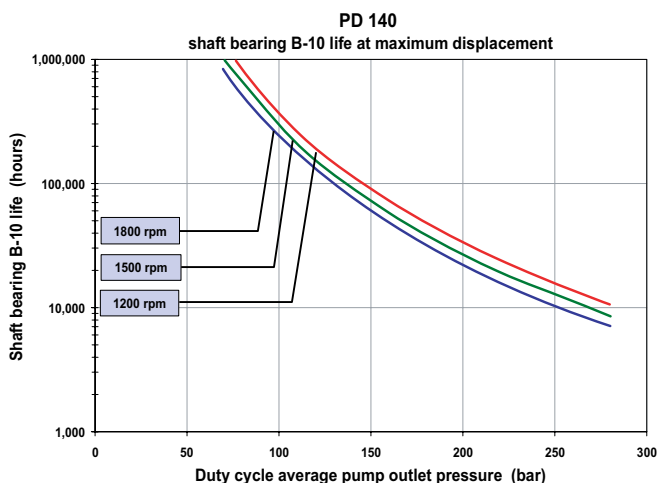
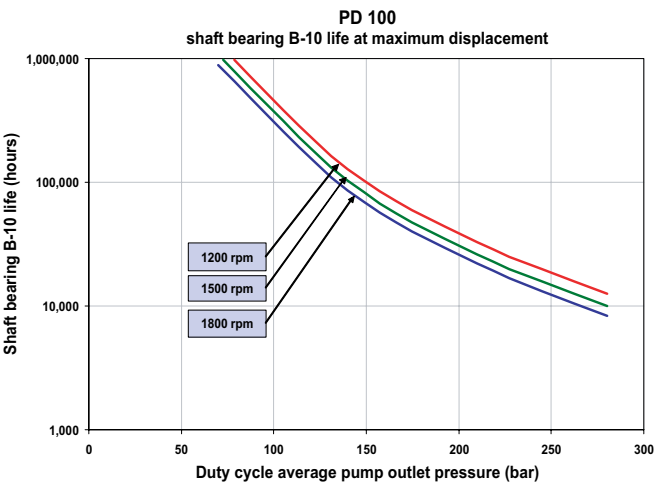
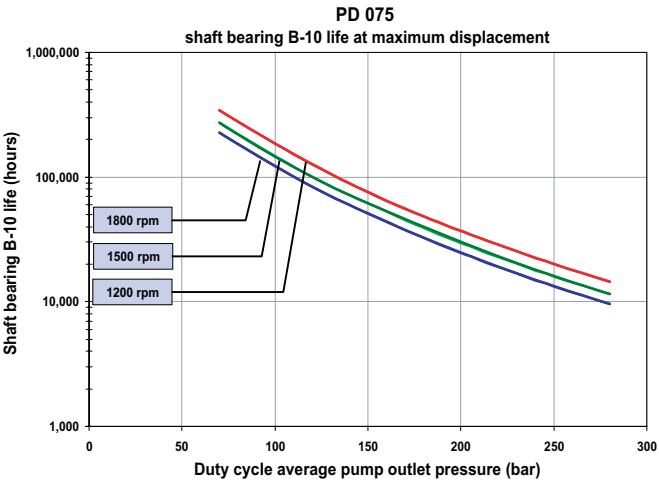
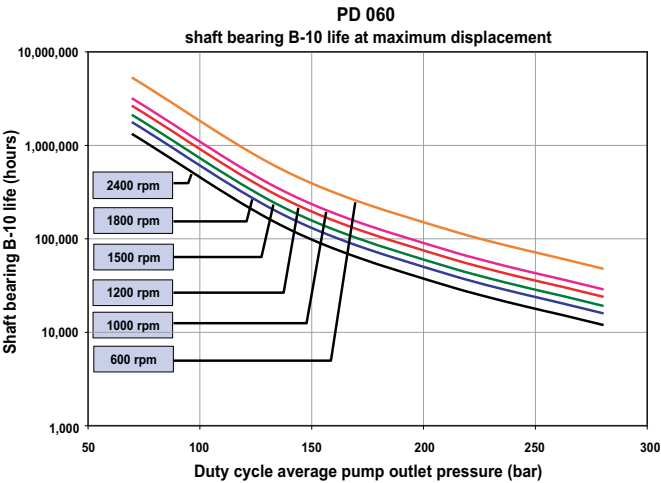
(These are anechoic sound pressure readings)



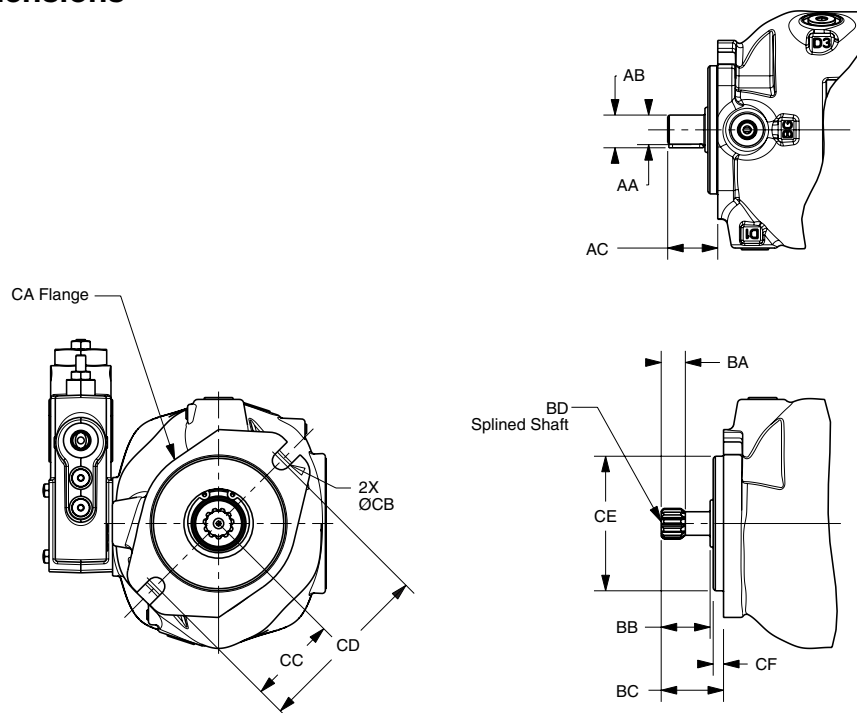
PD Series Shaft Bearing Life



PD Series Shaft Bearing Life

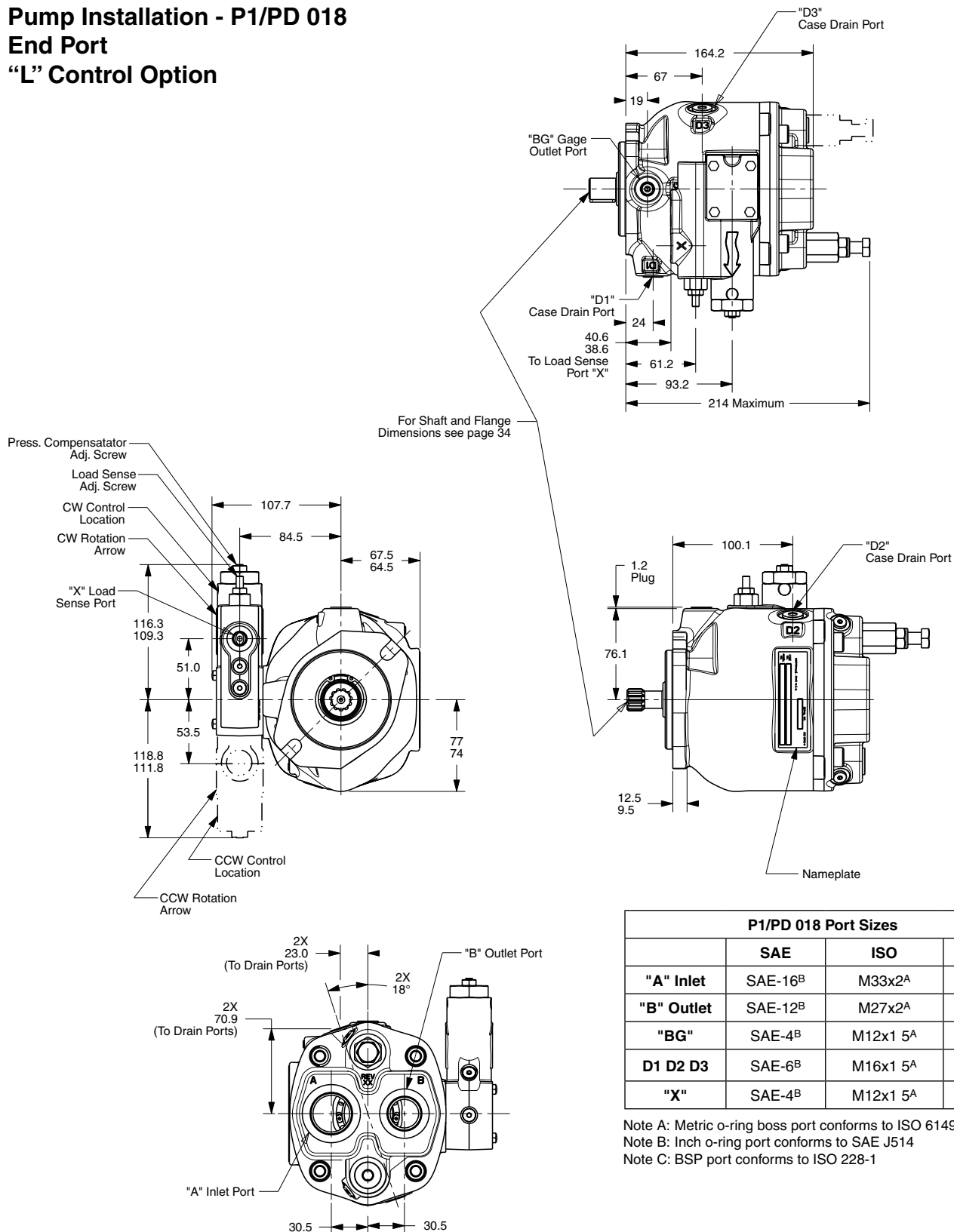


Pump Installation - P1/PD 018 Input Shaft Dimensions

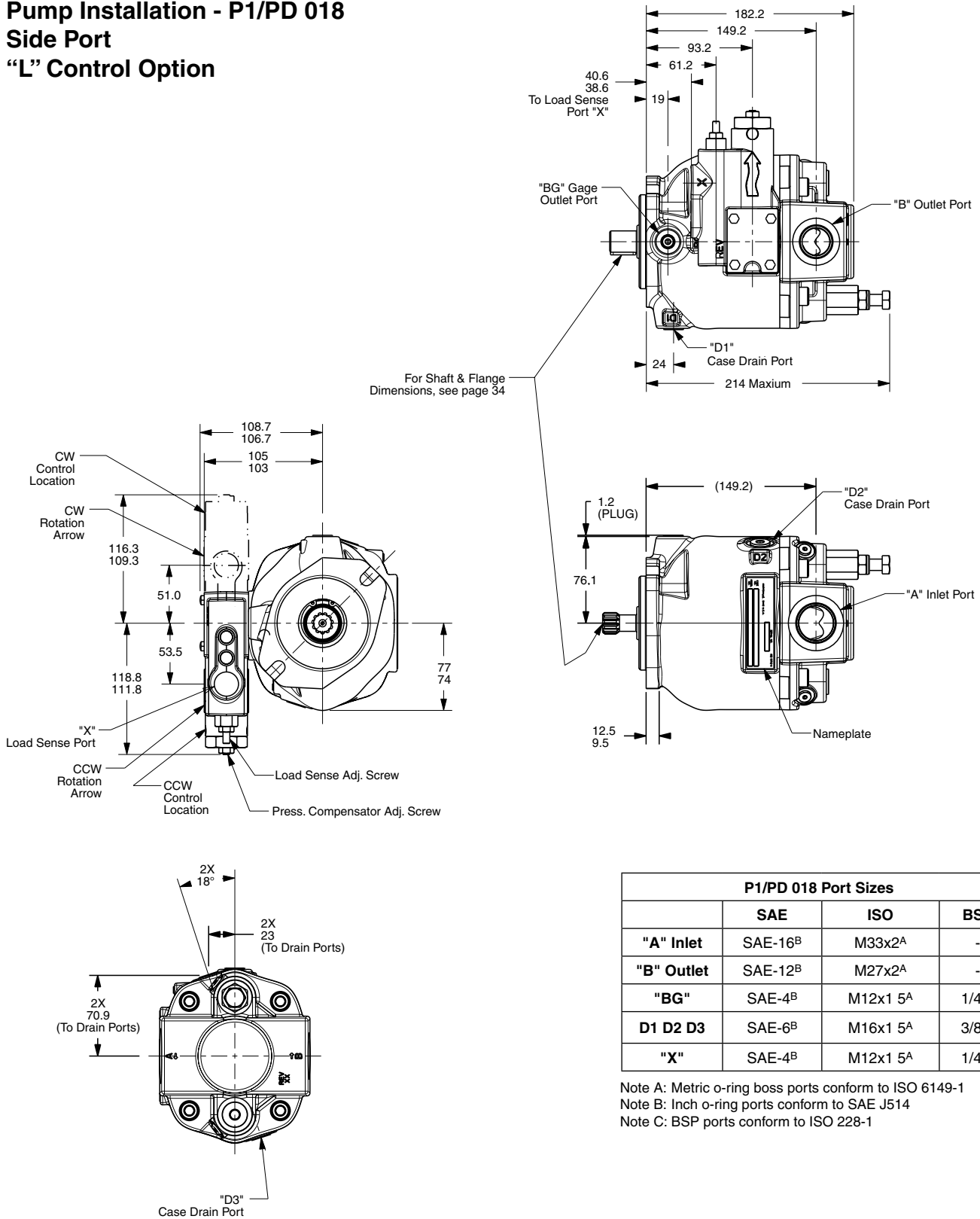


P1/PD 018	ISO	SAE
AA	20.00/19.97	19.05/19.02
AB	28.03/28.00	21.13/21.10
AC	44.3/43.7	32.8/31.2
AD	ISO E20N	SAE J744 19-1
BA	12	14.82
BB	28	30
BC	36.3/35.7	38.7/37.7
BD	SPLINE: ISO 3019-2:2001(E) (REF. DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 MODULE - M1.25 PRESSURE ANGLE - 30 MAJOR DIAMETER - 19.75 PITCH DIAMETER 17.50	SPLINE: SAE J744 SAE 19-4 INVOLUTE SPLINE DATA CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 11 PITCH - 16/32 PRESSURE ANGLE - 30 MAJOR DIAMETER - 19 05/18 49 MM PITCH DIAMETER - 17.463
CA	ISO 3019-2 100A2	SAE J744: 82-2 (A)
CB	11.21/10.99	11.21/10.99
CC	54.5	53.2
CD	109	106.4
CE	80.00/79.95 ISO 3019-2:2001(E)	82.55/82.50 SAE J744
CF	7.00/7.50	6.0/6.40

Pump Installation - P1/PD 018
End Port
"L" Control Option



Pump Installation - P1/PD 018
Side Port
"L" Control Option



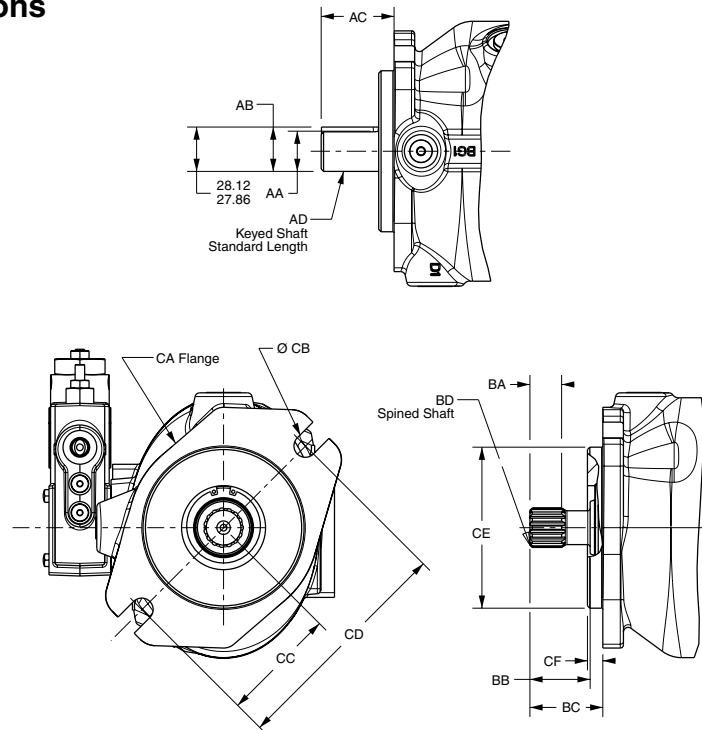
P1/PD 018 Port Sizes			
	SAE	ISO	BSP
"A" Inlet	SAE-16 ^B	M33x2 ^A	-
"B" Outlet	SAE-12 ^B	M27x2 ^A	-
"BG"	SAE-4 ^B	M12x1 5 ^A	1/4" ^C
D1 D2 D3	SAE-6 ^B	M16x1 5 ^A	3/8" ^C
"X"	SAE-4 ^B	M12x1 5 ^A	1/4" ^C

Note A: Metric o-ring boss ports conform to ISO 6149-1

Note B: Inch o-ring ports conform to SAE J514

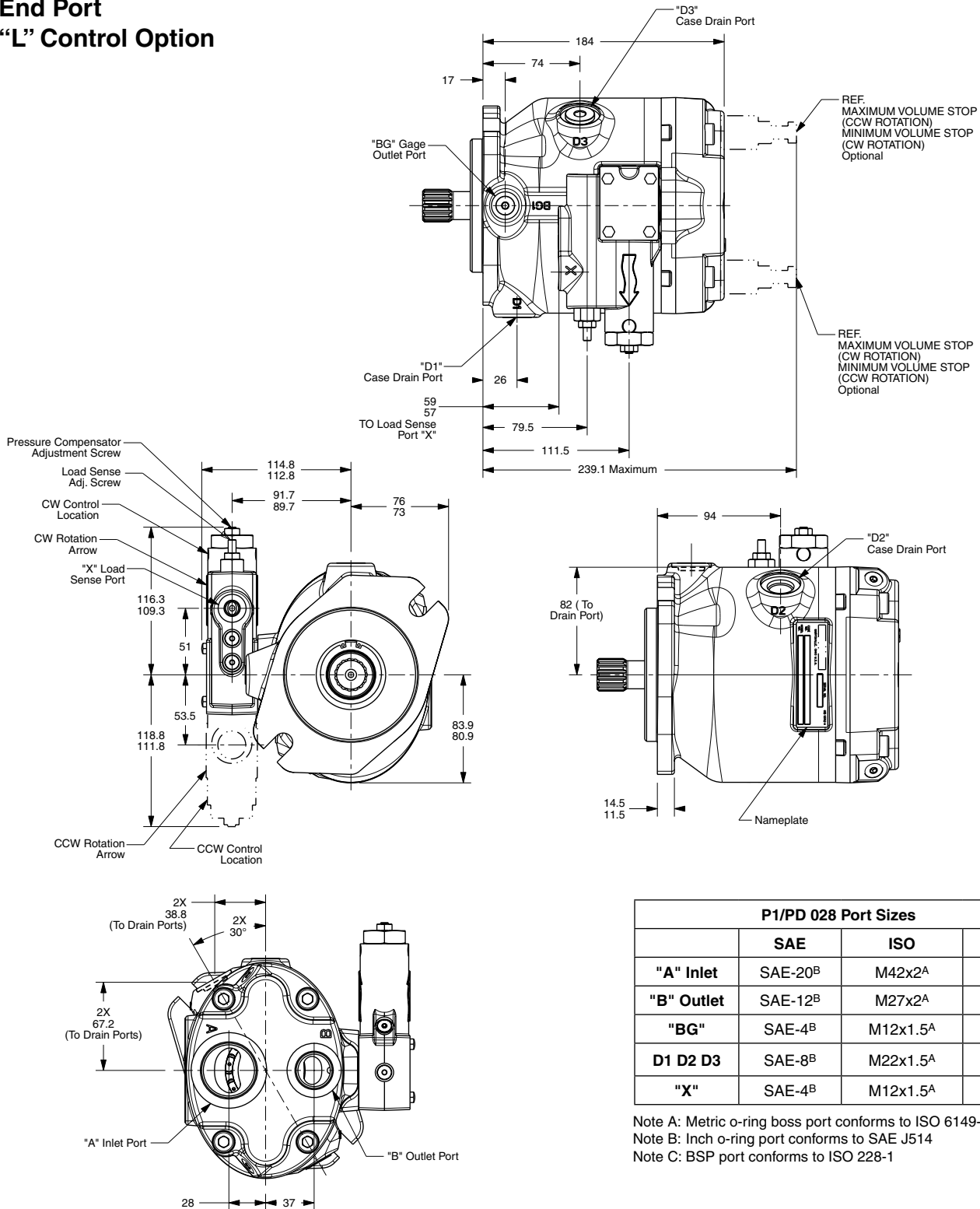
Note C: BSP ports conform to ISO 228-1

Pump Installation - P1/PD 028
Input Shaft Dimensions

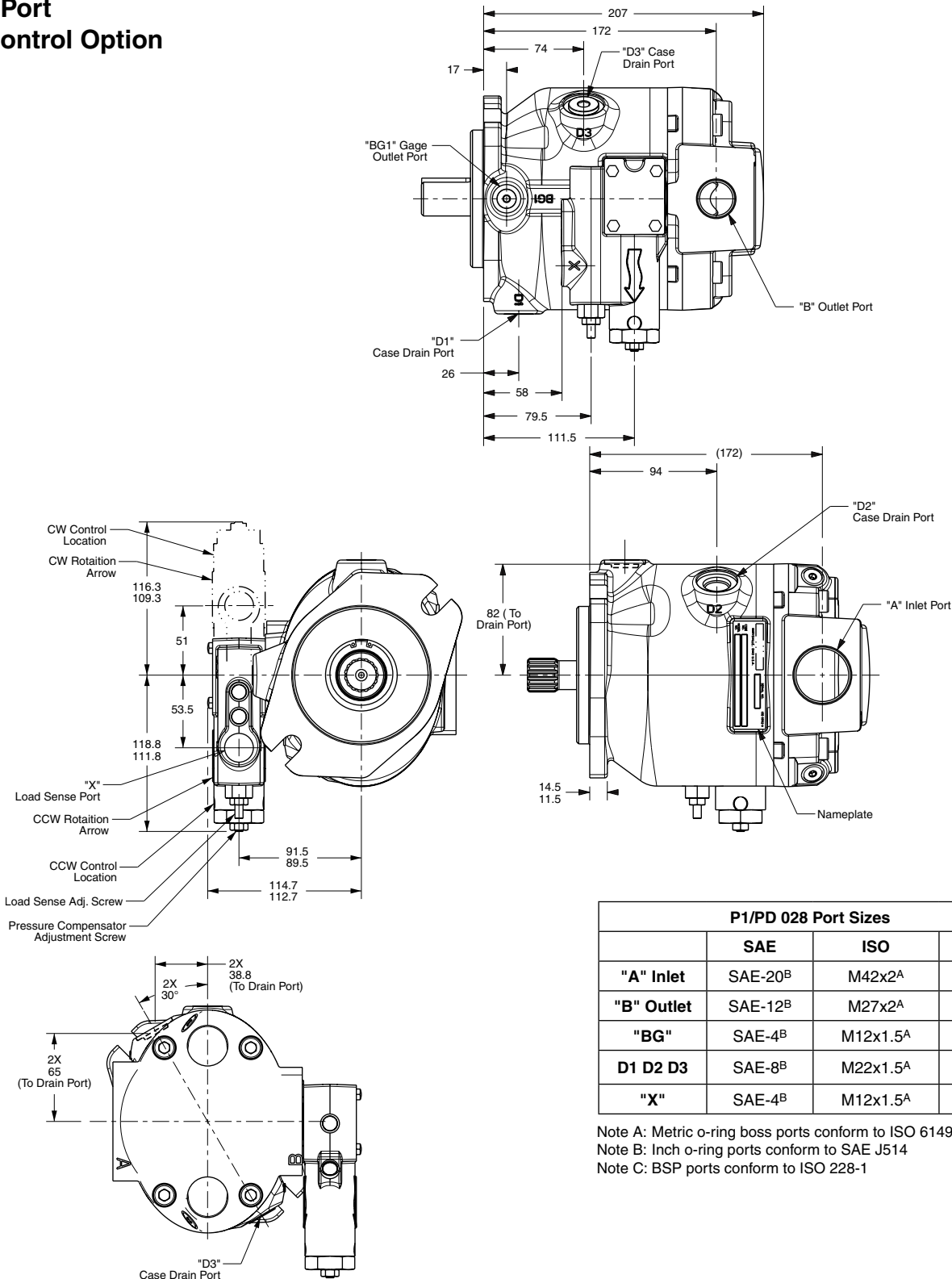


P1/PD 028	ISO	SAE
AA	25.013/24.992	25.40/25.35
AB	28.13/27.87	28.23/27.97
AC	45.80/44.20	46.3/45.7
AD	ISO E25N	SAE J744 25-1 (B-B)
BA	20.0	20.0
BB	32	38
BC	36.3/35.7	46.8/45.2
BD	SPLINE: ISO 3019-2:2001(E) (REF. DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 18 MODULE - M1.25 PRESSURE ANGLE - 30 MAJOR DIAMETER 24.75 PITCH DIAMETER 22.50	SPLINE: SAE J744 SAE 25-4 INVOLUTE SPLINE DATA CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 15 PITCH - 16/32 PRESSURE ANGLE - 30 MAJOR DIAMETER - 25.40 / 25.273 MM PITCH DIAMETER - 23.8125
CA	ISO 3019-2: 100A2	SAE J744: 101-2 (B)
CB	13.7/13.3	14.65 / 14.27
CC	70	73
CD	140	146.0
CE	100.00/99.95 ISO 3019-2:2001(E)	101.60/101.55 SAE J744
CF	9.00/9.50	9.7/9.19

Pump Installation - P1/PD 028
End Port
"L" Control Option



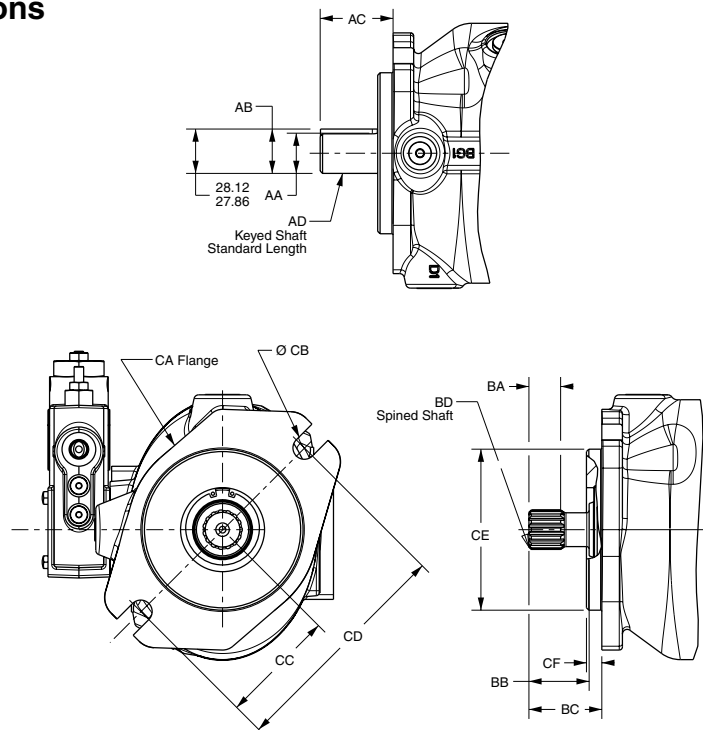
Pump Installation - P1/PD 028
Side Port
“L” Control Option



P1/PD 028 Port Sizes			
	SAE	ISO	BSP
"A" Inlet	SAE-20 ^B	M42x2 ^A	-
"B" Outlet	SAE-12 ^B	M27x2 ^A	-
"BG"	SAE-4 ^B	M12x1.5 ^A	1/4" ^C
D1 D2 D3	SAE-8 ^B	M22x1.5 ^A	1/2" ^C
"X"	SAE-4 ^B	M12x1.5 ^A	1/4" ^C

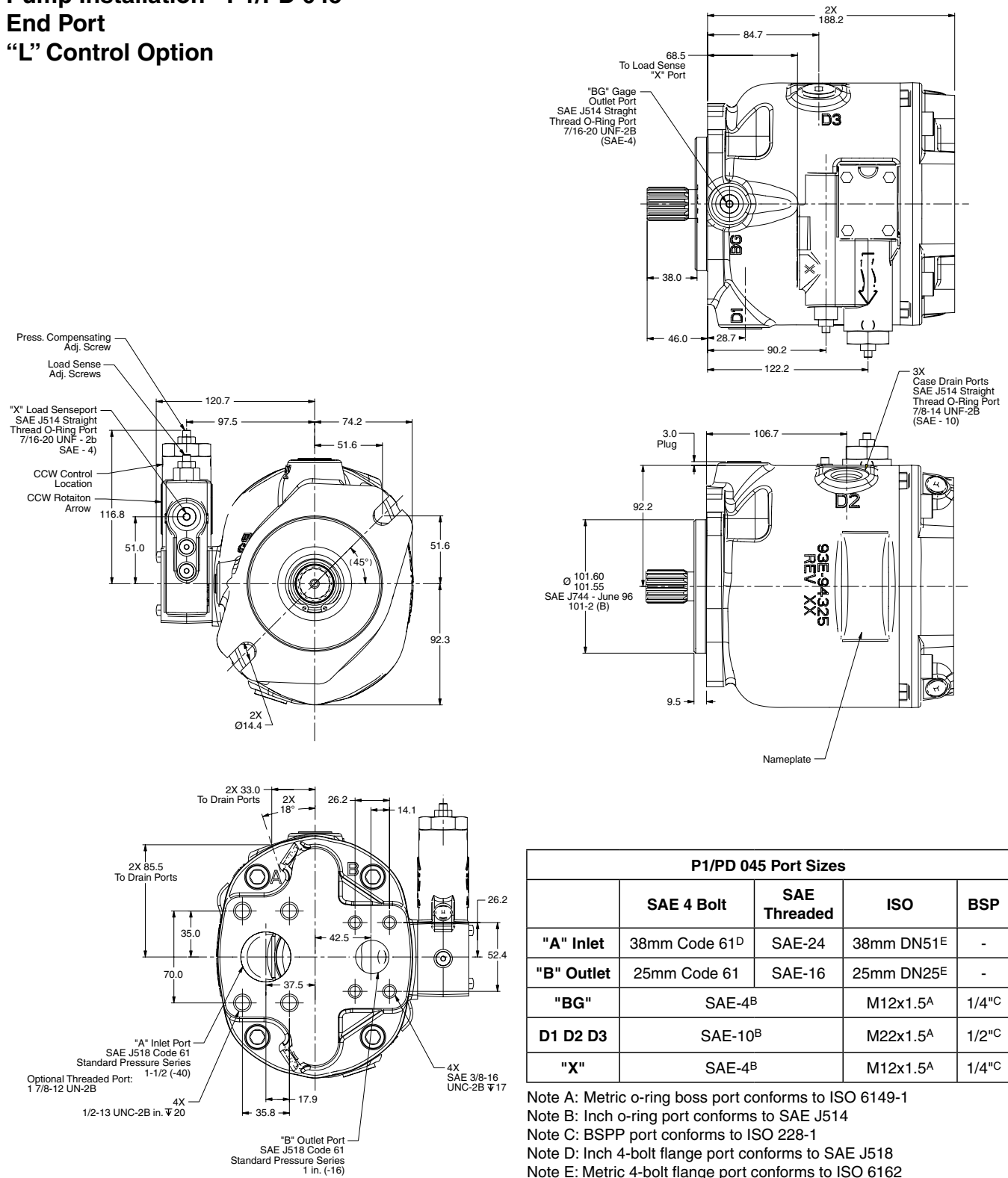
Note A: Metric o-ring boss ports conform to ISO 6149-1
Note B: Inch o-ring ports conform to SAE J514
Note C: BSP ports conform to ISO 228-1

Pump Installation - P1/PD 045
Input Shaft Dimensions

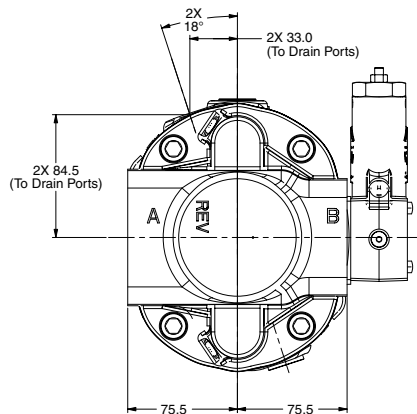
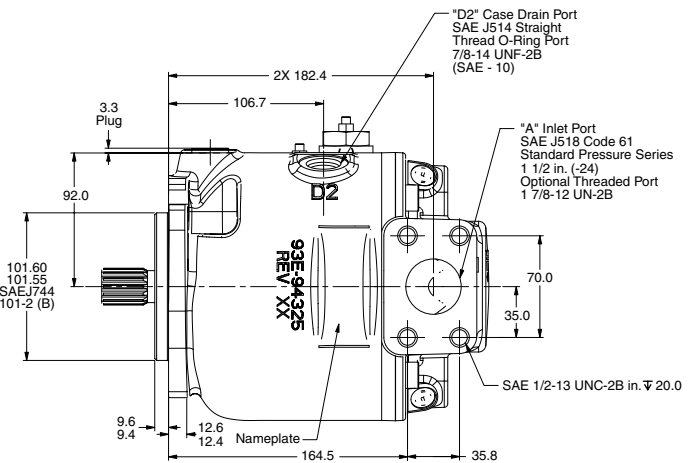
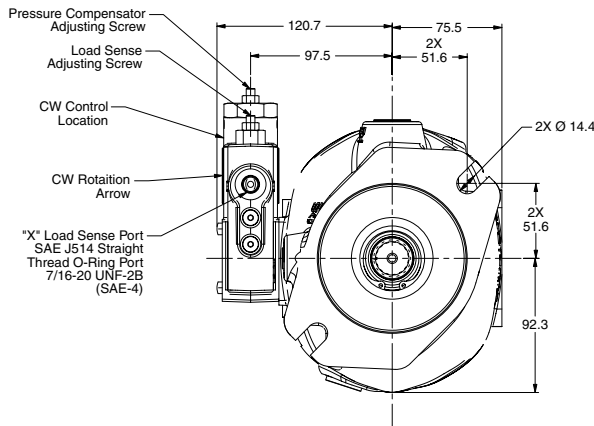
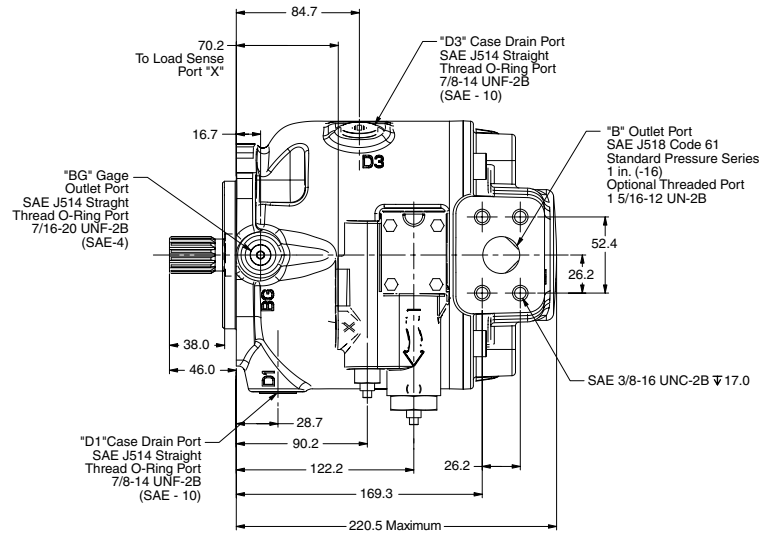


P1/PD 045	ISO	SAE
AA	25.013/24.992	25.40/25.35
AB	28.13/27.87	28.23/27.97
AC	45.80/44.20	46.3/45.7
AD	ISO E25N	SAE J744 25-1 (B-B)
BA	31.5	31.5
BB	32	38
BC	36.3/35.7	46.8/45.2
BD	SPLINE: ISO 3019-2:2001(E) (REF. DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 18 MODULE - M1.25 PRESSURE ANGLE - 30 MAJOR DIAMETER 24.75 PITCH DIAMETER 22.50	SPLINE: SAE J744 SAE 25-4 INVOLUTE SPLINE DATA CLASS 7 FLAT ROOT SIDE FIT NUMBER OF TEETH - 15 PITCH - 16/32 PRESSURE ANGLE - 30 MAJOR DIAMETER - 25.40 / 25.273 MM PITCH DIAMETER - 23.8125
CA	ISO 3019-2: 100A2	SAE J744: 101-2 (B)
CB	13.7/13.3	14.65 / 14.27
CC	70	73
CD	140	146.0
CE	100.00/99.95 ISO 3019-2:2001(E)	101.60/101.55 SAE J744
CF	9.00/9.50	9.7/9.19

Pump Installation - P1/PD 045
End Port
"L" Control Option



Pump Installation - P1/PD 045
Side Port
"L" Control Option



P1/PD 045 Port Sizes				
	SAE 4 Bolt	SAE Threaded	ISO	BSP
"A" Inlet	38mm Code 61 ^D	SAE-24	38mm DN51 ^E	-
"B" Outlet	25mm Code 61	SAE-16	25mm DN25 ^E	-
"BG"	SAE-4 ^B		M12x1.5 ^A	1/4" ^C
D1 D2 D3	SAE-10 ^B		M22x1.5 ^A	1/2" ^C
"X"	SAE-4 ^B		M12x1.5 ^A	1/4" ^C

Note A: Metric o-ring boss port conforms to ISO 6149-1

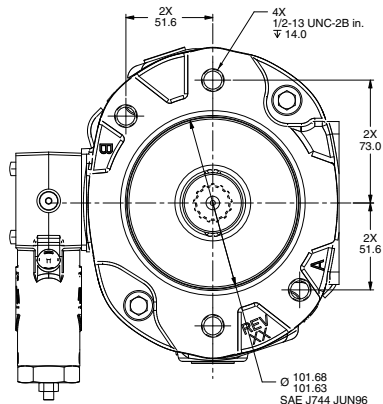
Note B: Inch o-ring port conforms to SAE J514

Note C: BSPP port conforms to ISO 228-1

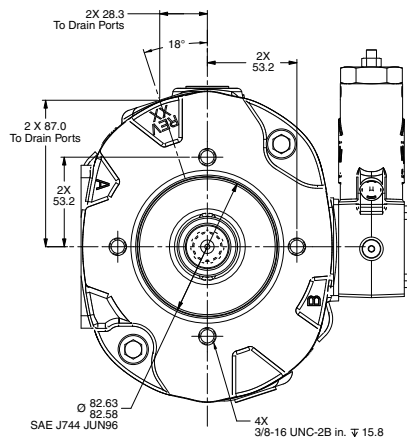
Note D: Inch 4-bolt flange port conforms to SAE J518

Note E: Metric 4-bolt flange port conforms to ISO 6162

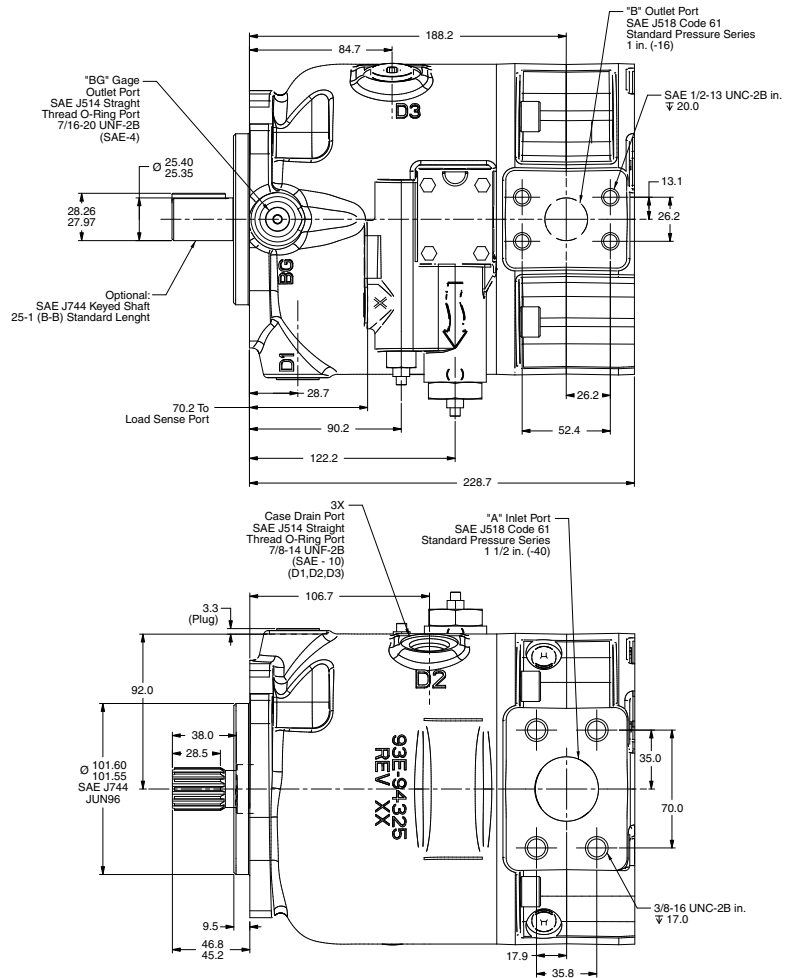
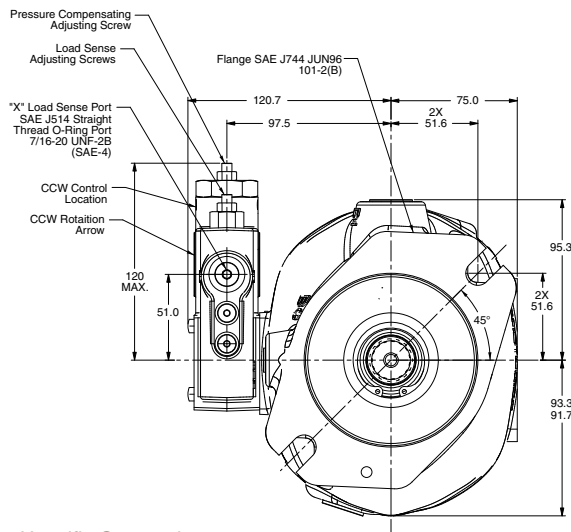
Pump Installation - P1/PD 045
Side Ports with Thru-Drive
"L" Control Option



View Showing SAE "B" Mounting Pad



View Showing SAE "A" Mounting Pad



Shaft Code	P1/PD 045 Shaft Size & Type	Max Shaft Torque Capacity (Nm)
01	Spline (B-B)	545 Nm
02	Key (B-B)	357 Nm
03	Spline ISO	515 Nm
04	Key ISO	337 Nm
08	Spline (B)	362 Nm
N/A	Coupling	316 Nm

P1/PD 045 Port Sizes				
	SAE 4 Bolt	SAE Threaded	ISO	BSP
"A" Inlet	38mm Code 61 ^D	SAE-24	38mm DN51 ^E	-
"B" Outlet	25mm Code 61	SAE-16	25mm DN25 ^E	-
"BG"	SAE-4 ^B		M12x1.5 ^A	1/4" ^C
D1 D2 D3	SAE-10 ^B		M22x1.5 ^A	1/2" ^C
"X"	SAE-4 ^B		M12x1.5 ^A	1/4" ^C

Note A: Metric o-ring boss port conforms to ISO 6149-1

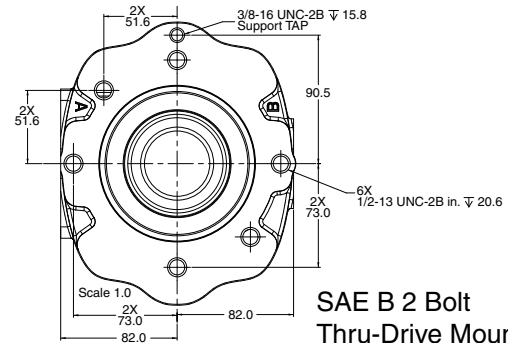
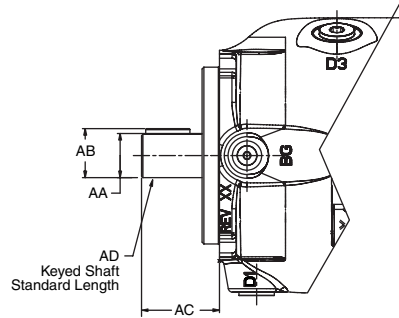
Note B: Inch o-ring port conforms to SAE J514

Note C: BSPP port conforms to ISO 228-1

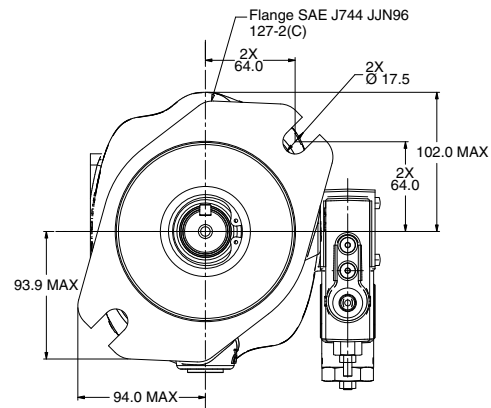
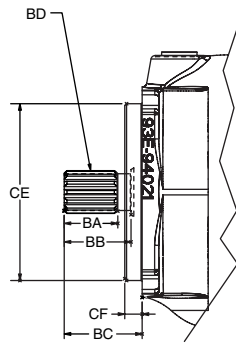
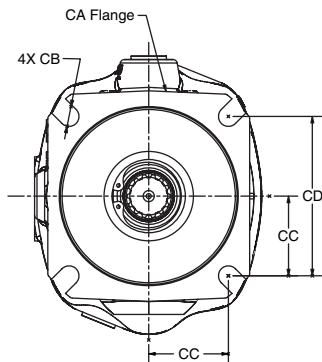
Note D: Inch 4-bolt flange port conforms to SAE J518

Note E: Metric 4-bolt flange port conforms to ISO 6162

Pump Installation - P1/PD 060
Input Shaft Dimensions



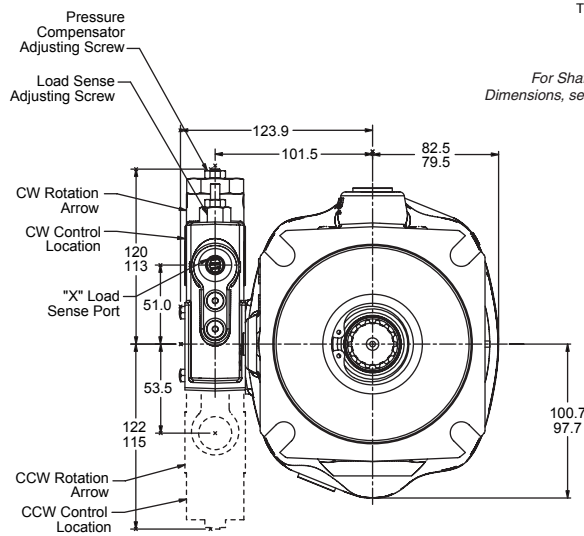
**SAE B 2 Bolt
Thru-Drive Mounting
Options for J & K**



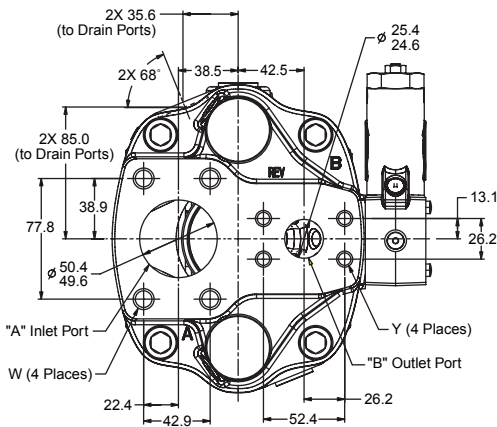
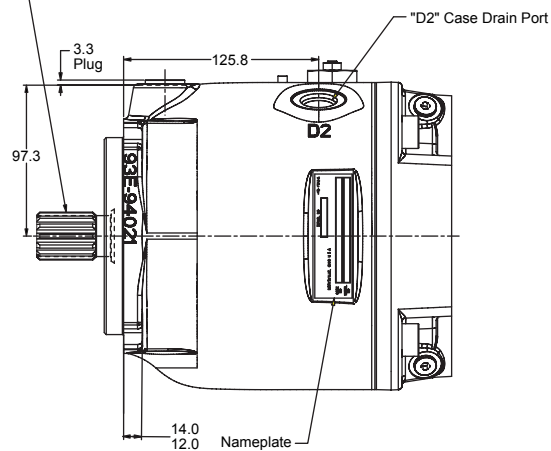
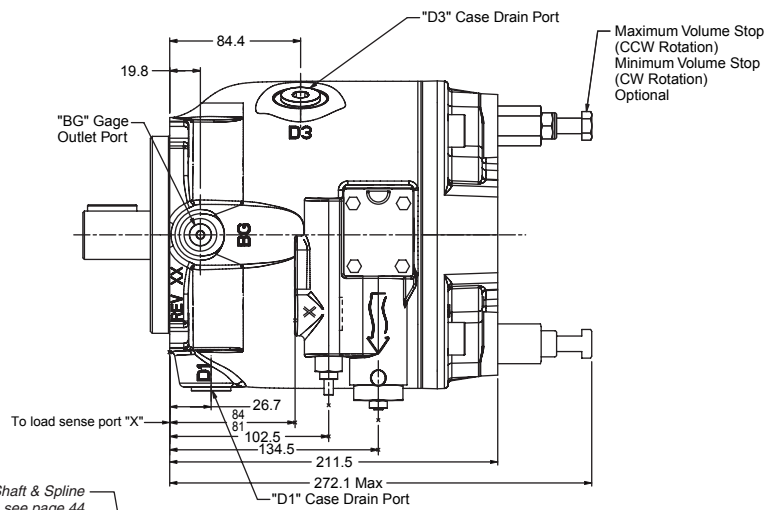
2 Bolt C Mount

P1/PD 060	ISO	SAE
AA	32.021/32.002	31.75/31.70
AB	35.00/34.71	35.33/35.02
AC	68.8/67.2	56.8/55.2
AD	ISO E32N	SAE J744 32.1 C
BA	22.0	38.0
BB	36	48
BC	47.0/46.0	56.8/55.2
BD	SPLINE: ISO 3019/202991-P32N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 32 TOOTH THICKNESS - 9e	SPLINE: SAE J744 SAE 32-4C INVOLUTE SPLINE DATA CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.2268 IN PITCH DIAMETER - 1.1666
CA	ISO 3019/202991 125B4SW	SAE J744 JUN96 127-4 C
CB	13.77/13.50	14.4 DIA.
CC	56.6	57.2
CD	113.2 SQUARE	114.5 SQUARE
CE	125.00/124.94 ISO 3019/2	127.00/126.95 SAE J744
CF	9.5/9.0	12.7/12.2

Pump Installation - P1/PD 060
End Port
"L" Control Option



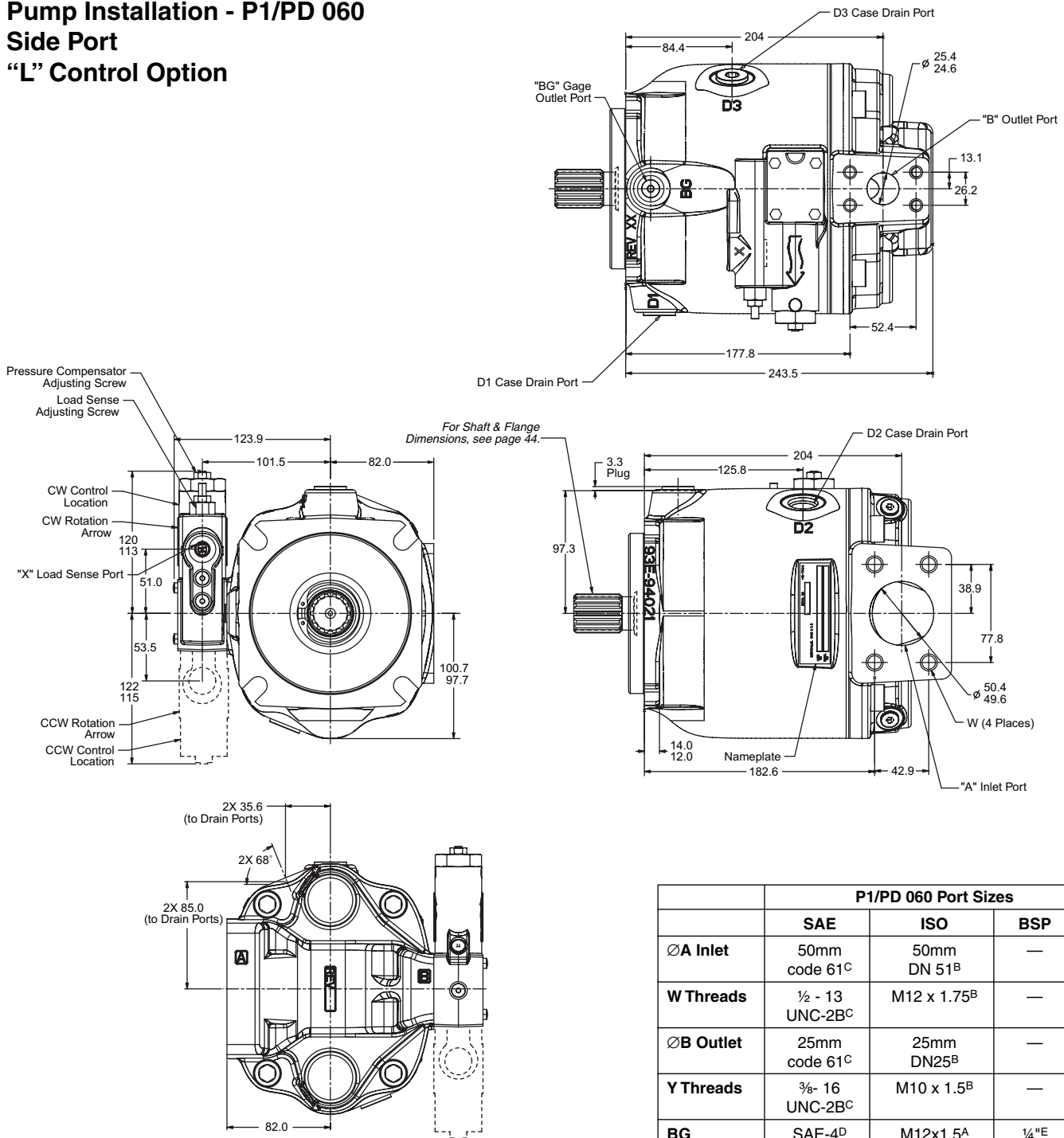
For Shaft & Spline
Dimensions, see page 44



	P1/PD 060 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-10 ^D	M22x1.5 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 060
Side Port
"L" Control Option

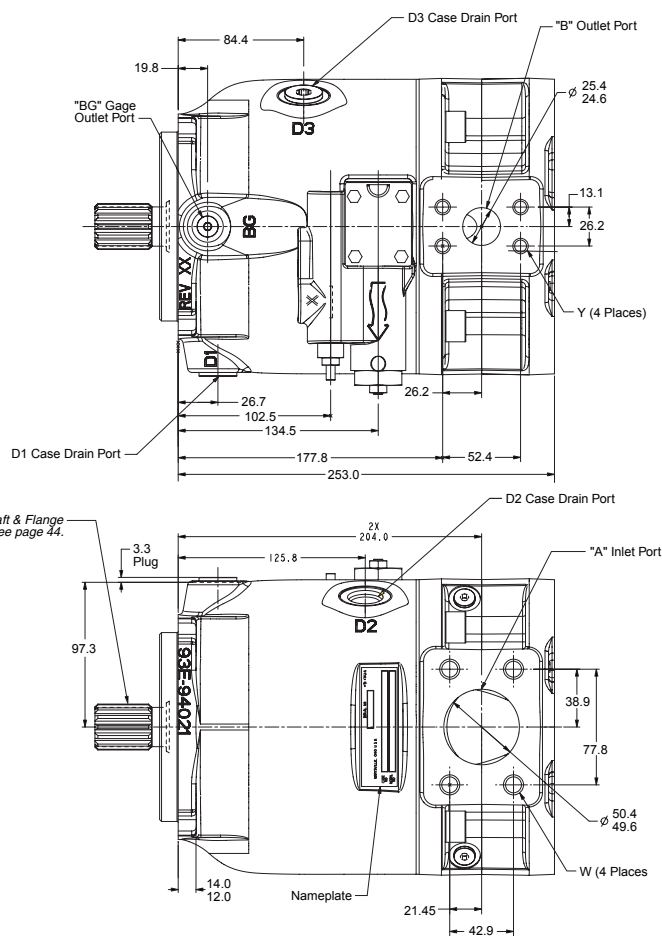
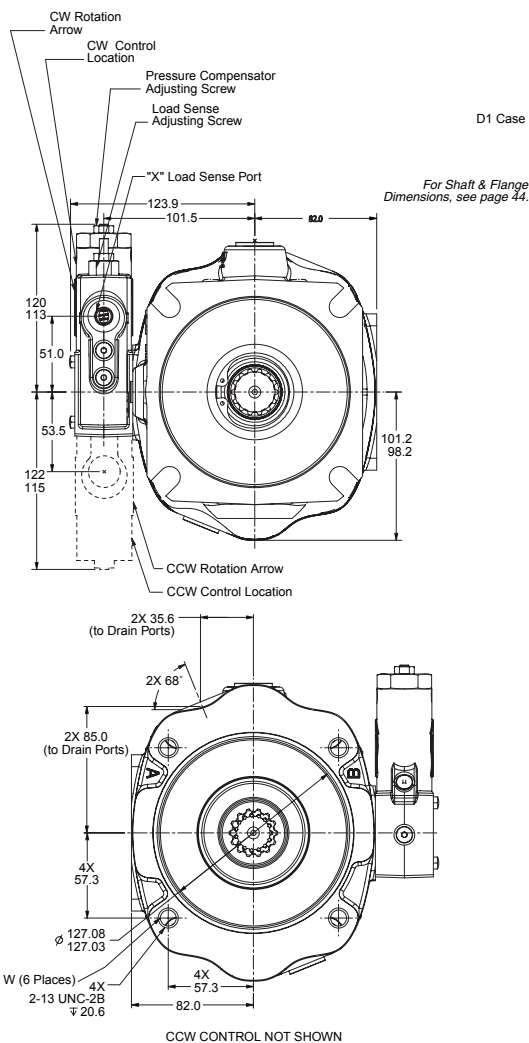


P1/PD 060 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-10 ^D	M22x1.5 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
 Note B: Metric 4-bolt flange port conforms to ISO 6162
 Note C: Inch 4-bolt flange port conforms to SAE J518
 Note D: Inch o-ring boss port conforms to SAE J514
 Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 060 Side Ports with Thru-Drive “L” Control Option

See Page 44 for Thru-Drive Mounting
Options for J & K



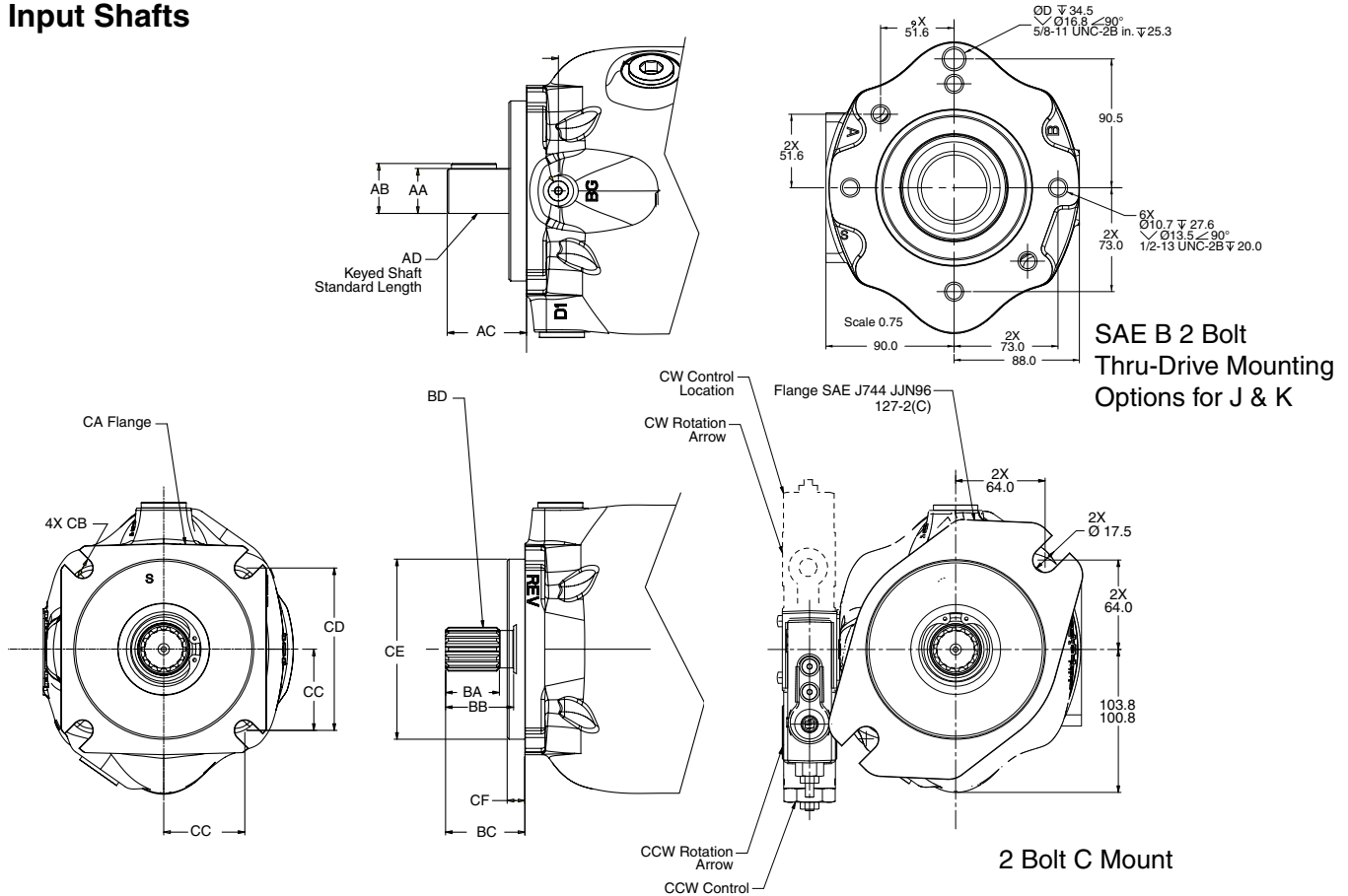
Shaft Location	P1/PD 060 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE C 32-1 Key*	562
	SAE C 14T Spline	732
	ISO E32N Key*	576
	ISO 14T Spline	732
Thru-Drive End	Spline Coupling	366

*Consult factory for keyed shaft on P1 Series.

P1/PD 060 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-10 ^D	M22x1.5 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

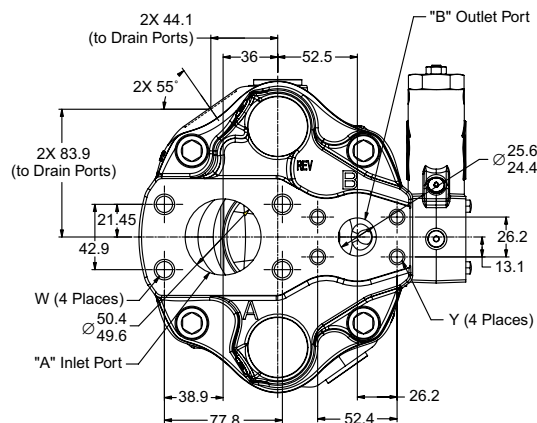
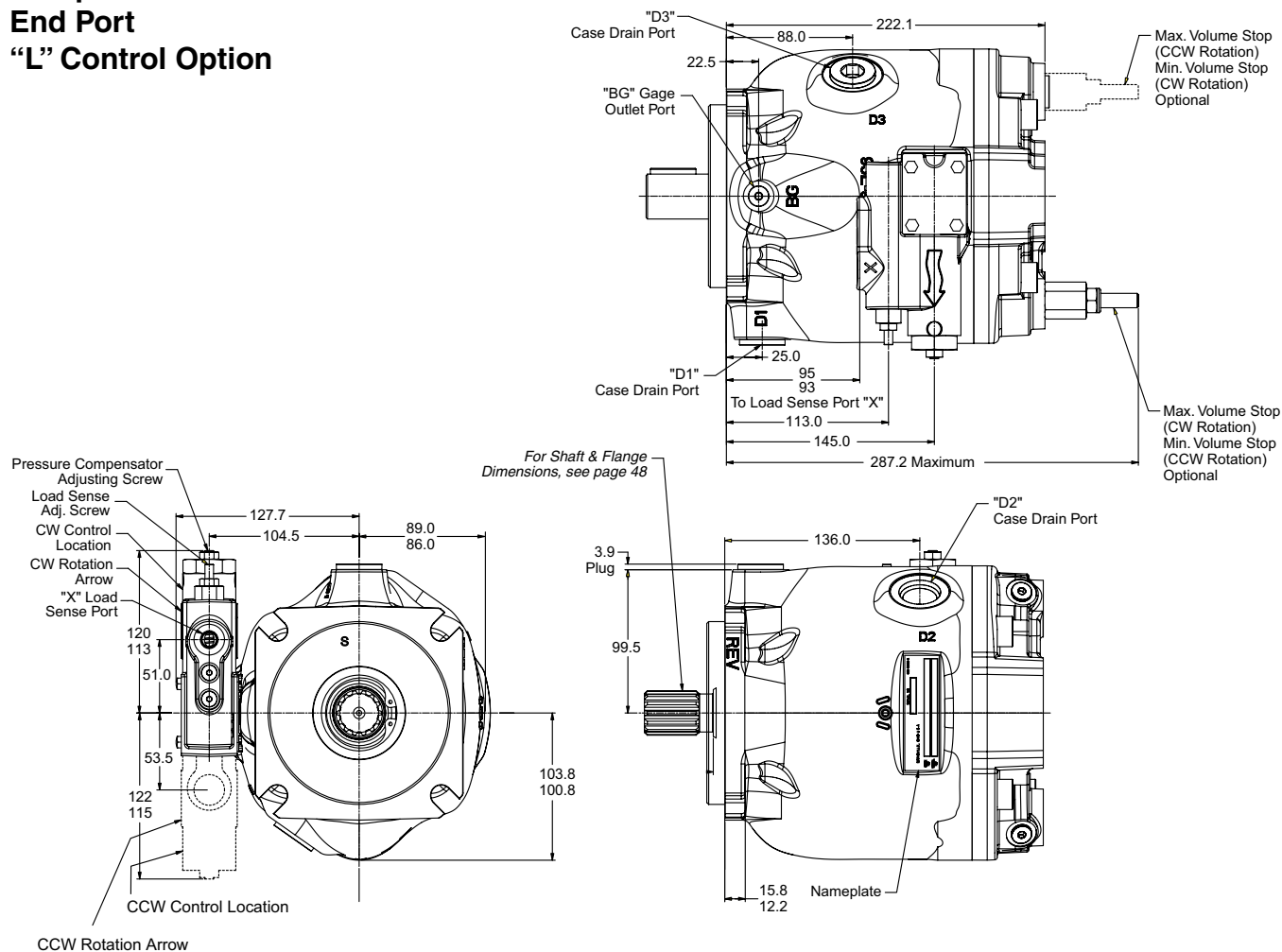
Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 075
Input Shafts



P1/PD 075	ISO	SAE
AA	32.021/32.002	31.75/31.70
AB	35.00/34.71	35.33/35.02
AC	68.8/67.2	56.8/55.2
AD	ISO E32N	SAE J744 32.1 C
BA	22.0	38.0
BB	36	48
BC	47.0/46.0	56.8/55.2
BD	SPLINE: ISO 3019/202991-P32N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 32 TOOTH THICKNESS - 9e	SPLINE: SAE J744 SAE 32-4C INVOLUTE SPLINE DATA CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 14 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.2268 IN PITCH DIAMETER - 1.1666
CA	ISO 3019/202991 125B4SW	SAE J744 JUN96 127-4 C
CB	13.77/13.50	14.4 DIA.
CC	56.6	57.2
CD	113.2 SQUARE	114.5 SQUARE
CE	125.00/124.94 ISO 3019/2	127.00/126.95 SAE J744
CF	9.5/9.0	12.7/12.2

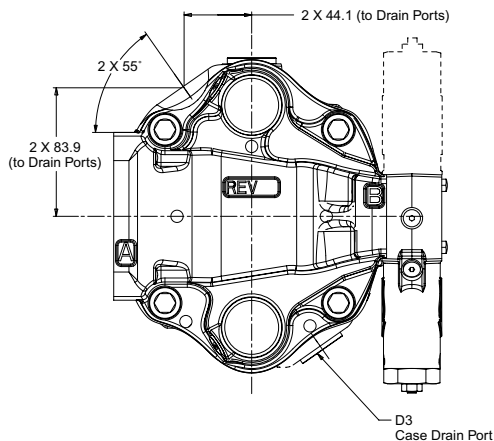
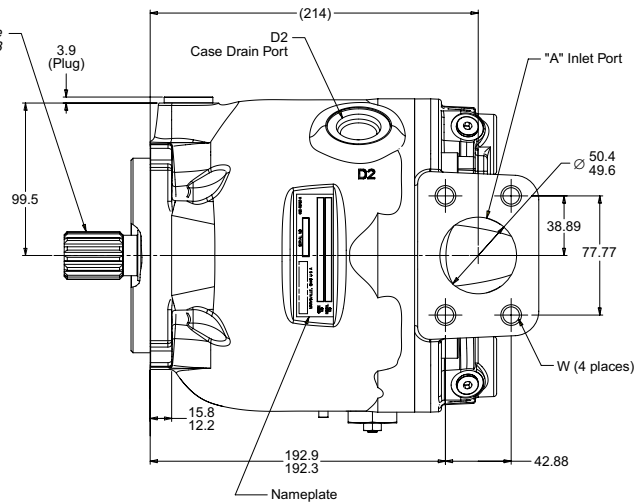
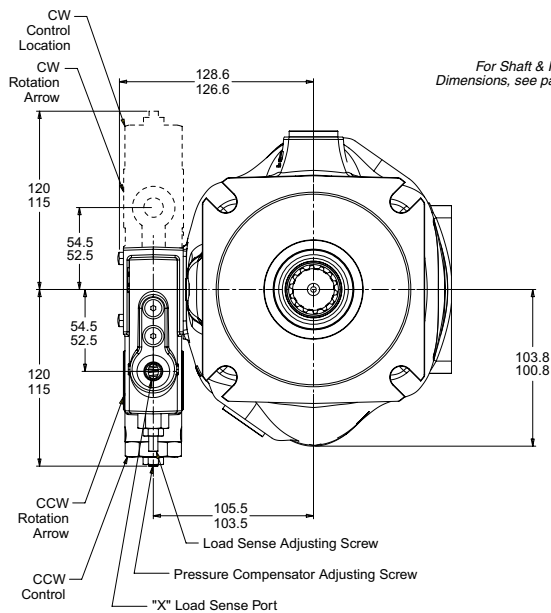
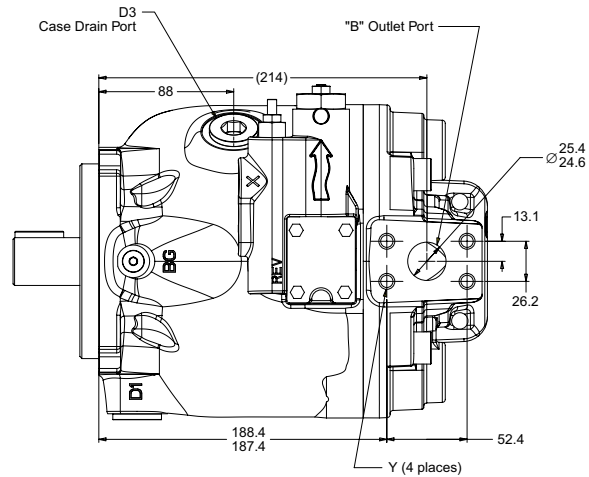
Pump Installation - P1/PD 075
End Port
"L" Control Option



P1/PD 075 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
 Note B: Metric 4-bolt flange port conforms to ISO 6162
 Note C: Inch 4-bolt flange port conforms to SAE J518
 Note D: Inch o-ring boss port conforms to SAE J514
 Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 075
Side Port
“L” Control Option

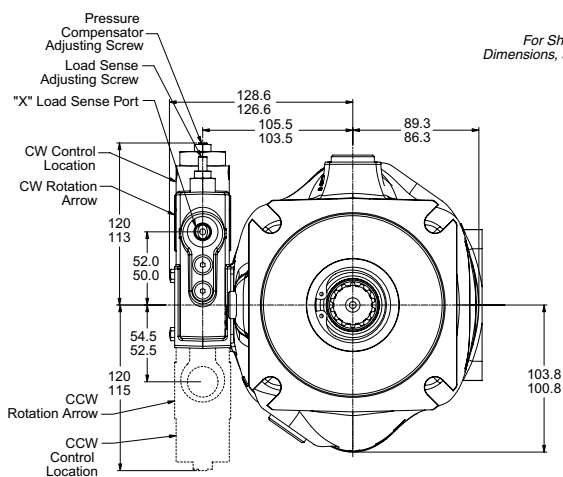


P1/PD 075 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

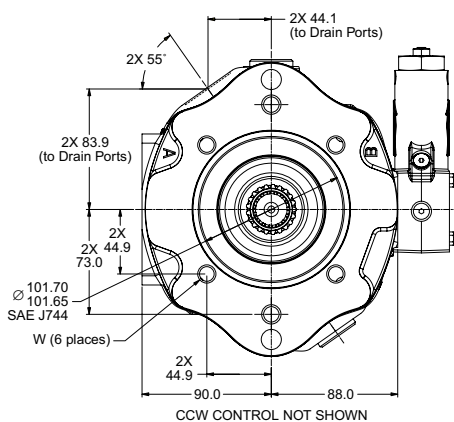
Note A: Metric o-ring boss port conform to ISO 6149-1
 Note B: Metric 4-bolt flange port conforms to ISO 6162
 Note C: Inch 4-bolt flange port conforms to SAE J518
 Note D: Inch o-ring boss port conforms to SAE J514
 Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 075 Side Ports with Thru-Drive “L” Control Option

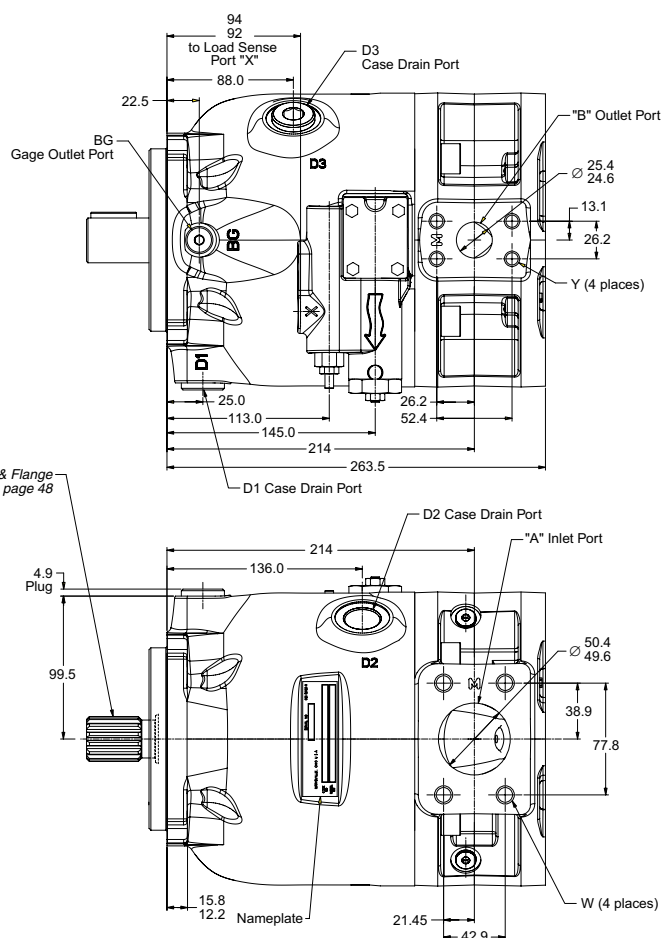
See Page 48 for Thru-Drive Mounting
Options for J & K



For Shaft & Flange
Dimensions, see page 48



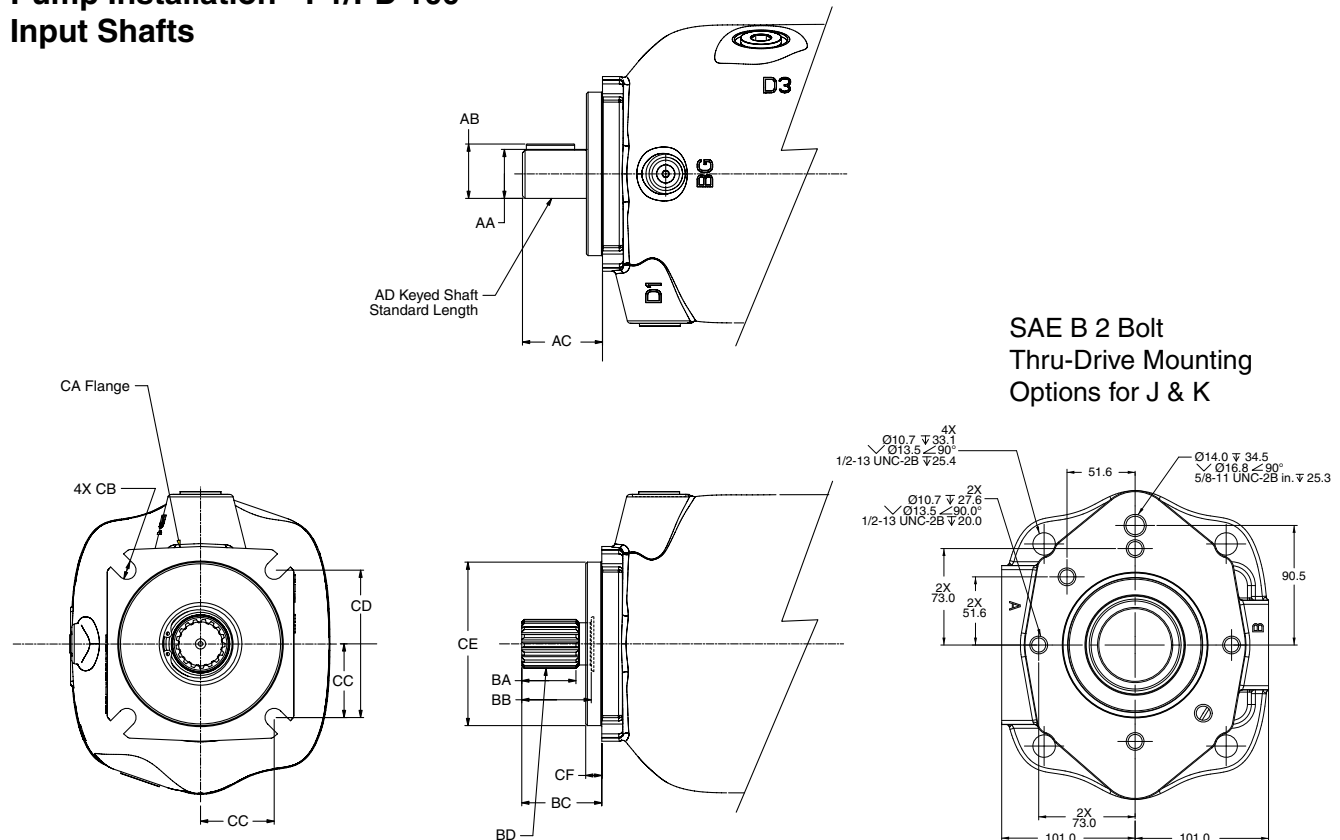
Shaft Location	P1/PD 075 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE C 32-1 Key	562
	SAE C 14T Spline	915
	ISO E32N Key	576
	ISO 14T Spline	915
Thru-Drive End	Spline Coupling	458



P1/PD 075 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	50mm code 61 ^C	50mm DN 51 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	25mm code 61 ^C	25mm DN25 ^B	—
Y Threads	¾ - 16 UNC-2B ^C	M10 x 1.5 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

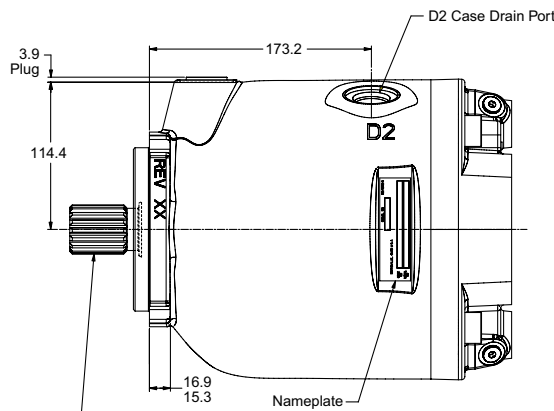
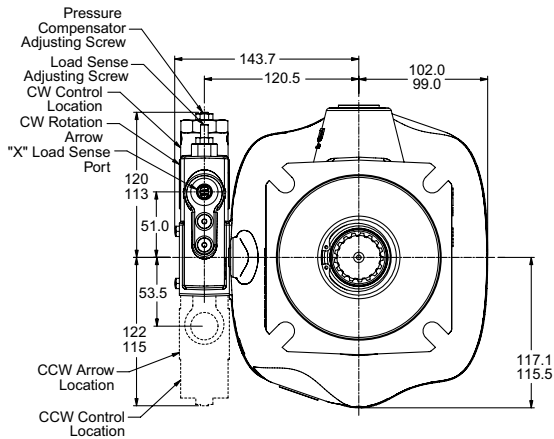
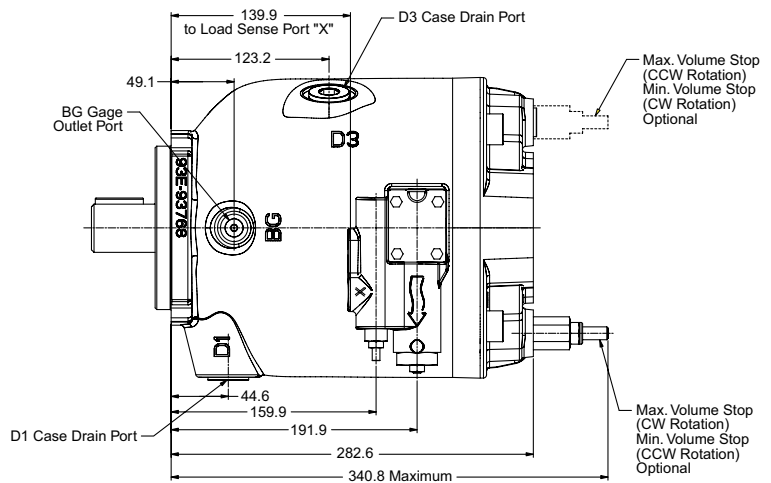
Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 100 Input Shafts

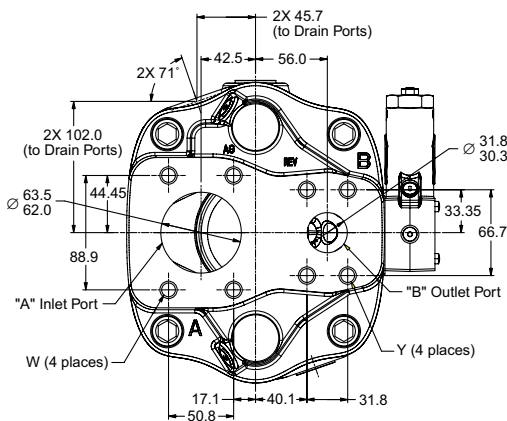


P1/PD 100	ISO	SAE
AA	40.021/40.002	38.10/38.05
AB	43.00/42.71	42.35/42.17
AC	92.8/91.2	62.8/61.2
AD	ISO E40N	SAE J744 38.1(C-C)
BA	20.0	42.1
BB	45.0	54.0
BC	56.0/55.0	62.8/61.2
BD	SPLINE: ISO 3019/2-2001-P40N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 18 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 39.60 TOOTH THICKNESS - 9e	SPLINE: SAE ASA-B 1960 SAE 38-4(C-C) INVOLUTE SPLINE DATA CLASS 2 FLAT ROOT SIDE FIT NUMBER OF TEETH - 17 PITCH - 12/24 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.4793/1.4763 IN PITCH DIAMETER - 1.4167
CA	ISO 3019/2-2001 125B2SW	SAE J744 JUN96 127-4 C
CB	13.77/13.50	14.4 DIA.
CC	56.6	57.2
CD	113.2 SQUARE	114.5 SQUARE
CE	125.00/124.94 ISO 3019/2	127.00/126.95 SAE J744
CF	9.5/9.0	12.7/12.2

Pump Installation - P1/PD 100
End Ports
“L” Control Option



For Shaft & Flange
Dimensions, see page 52

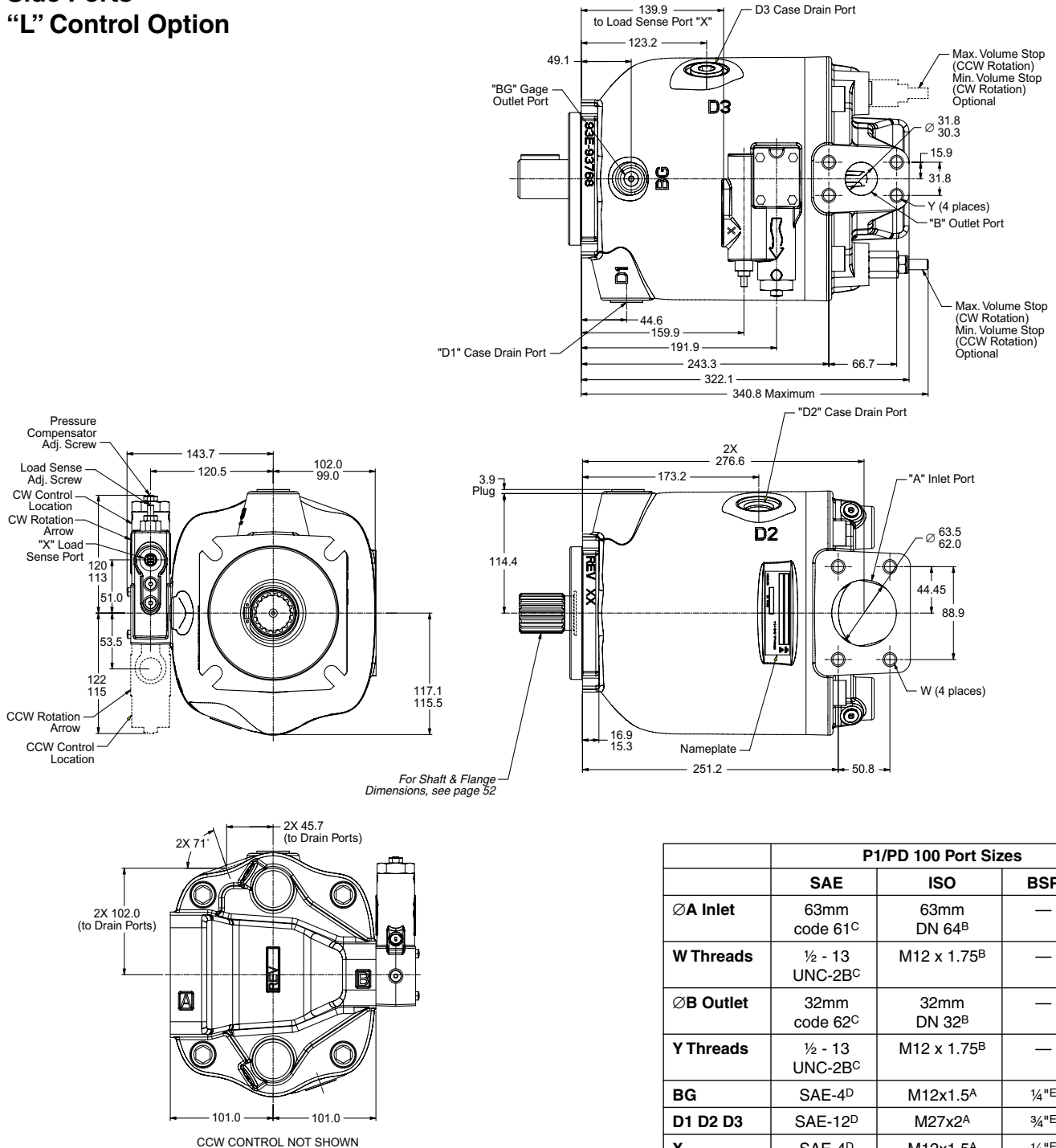


	P1/PD 100 Port Sizes		
	SAE	ISO	BSP
ØA Inlet	63mm code 61 ^C	63mm DN 64 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	32mm code 62 ^C	32mm DN 32 ^B	—
Y Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 100
Side Ports
"L" Control Option

"L" Control Option

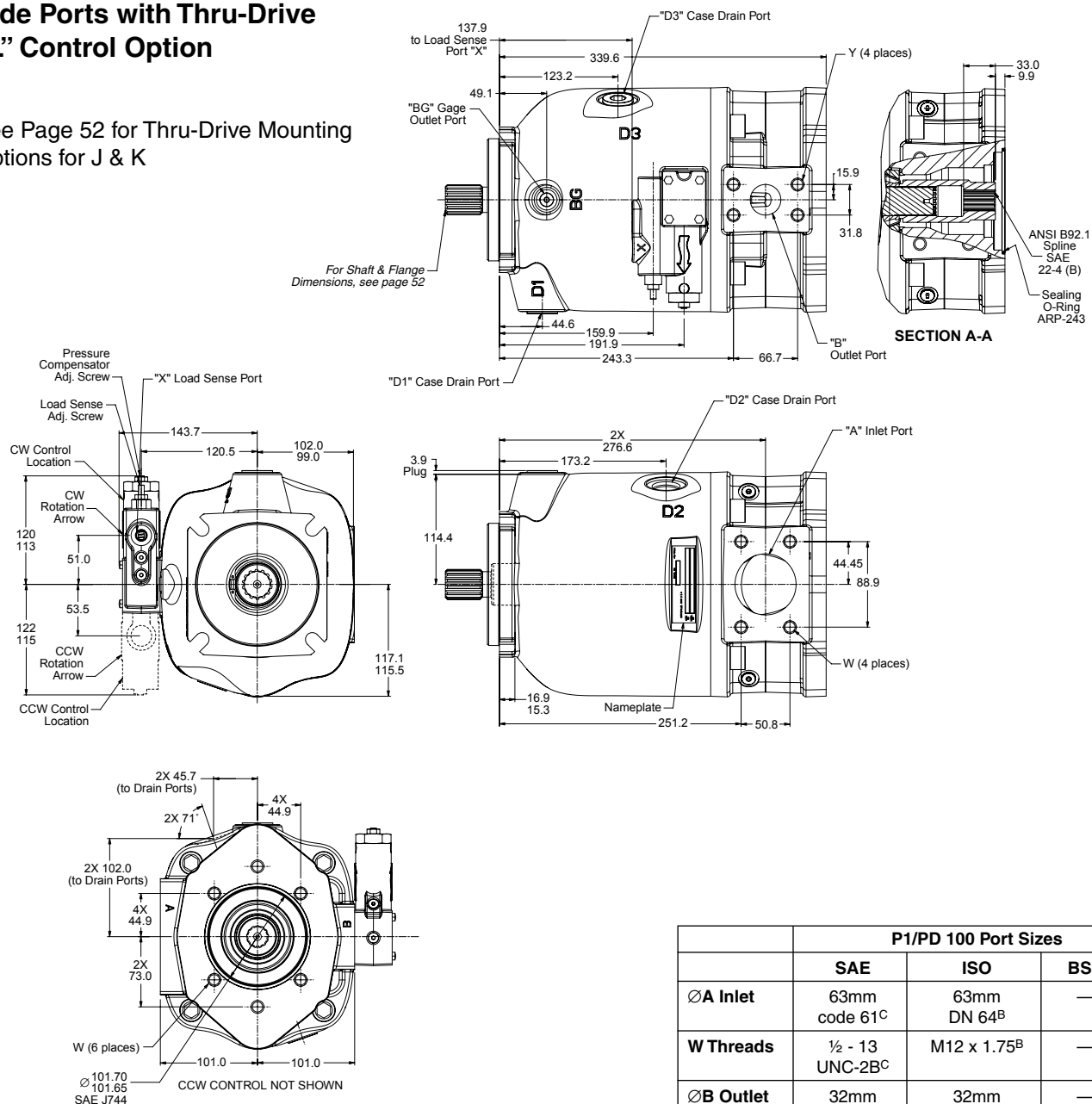


P1/PD 100 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	63mm code 61 ^C	63mm DN 64 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	32mm code 62 ^C	32mm DN 32 ^B	—
Y Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
 Note B: Metric 4-bolt flange port conforms to ISO 6162
 Note C: Inch 4-bolt flange port conforms to SAE J518
 Note D: Inch o-ring boss port conforms to SAE J514
 Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 100 Side Ports with Thru-Drive “L” Control Option

See Page 52 for Thru-Drive Mounting
Options for J & K

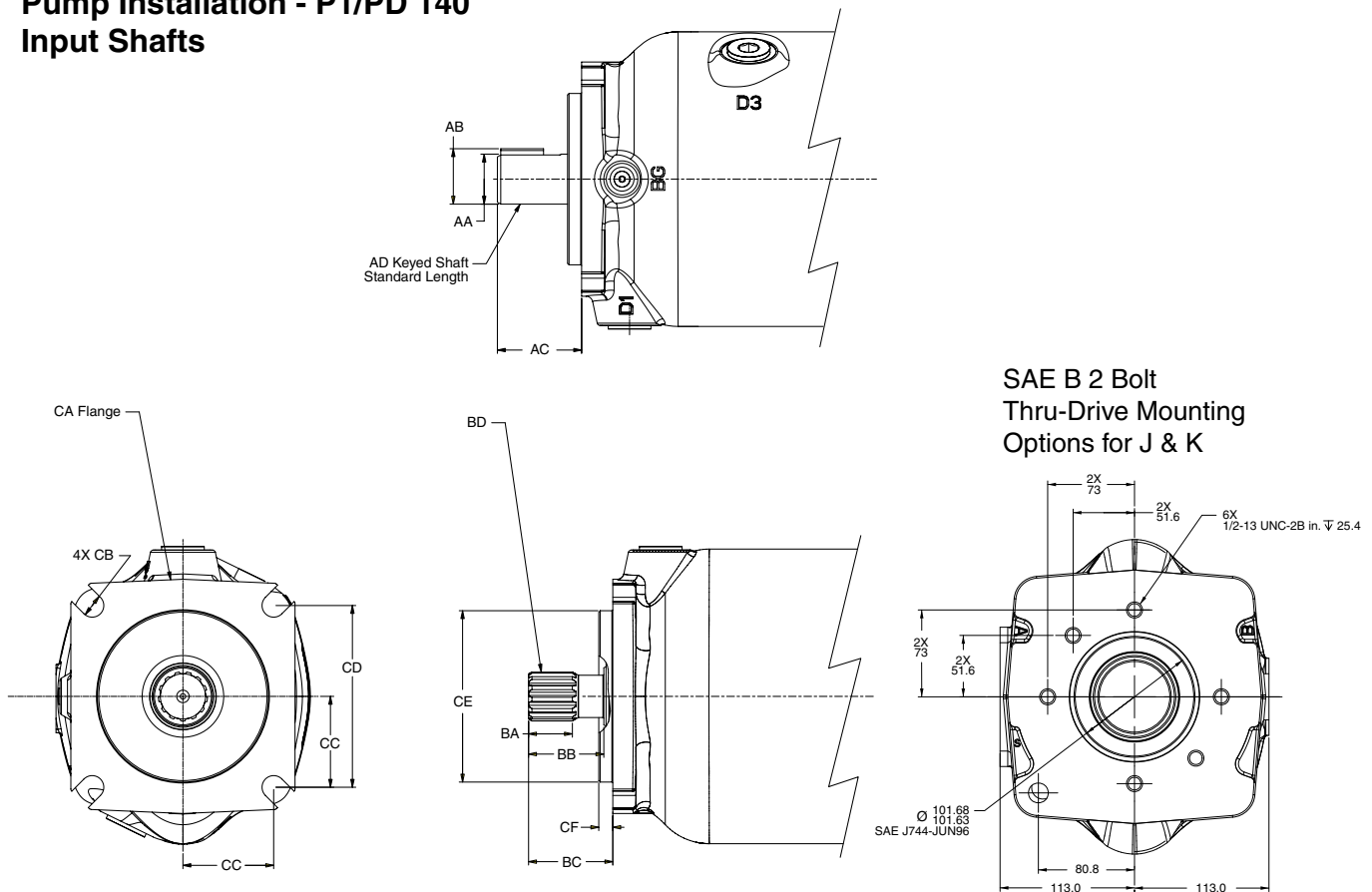


Shaft Location	P1/PD 100 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE C-C 38-1 Key	980
	SAE C-C 17T Spline	1220
	ISO E40N Key	1157
	ISO 18T Spline	1220
Thru-Drive End	Spline Coupling	610

P1/PD 100 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	63mm code 61 ^C	63mm DN 64 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	32mm code 62 ^C	32mm DN 32 ^B	—
Y Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-12 ^D	M27x2 ^A	¾" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

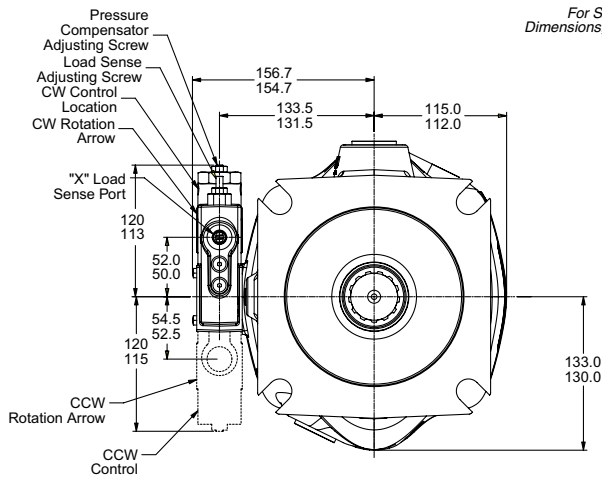
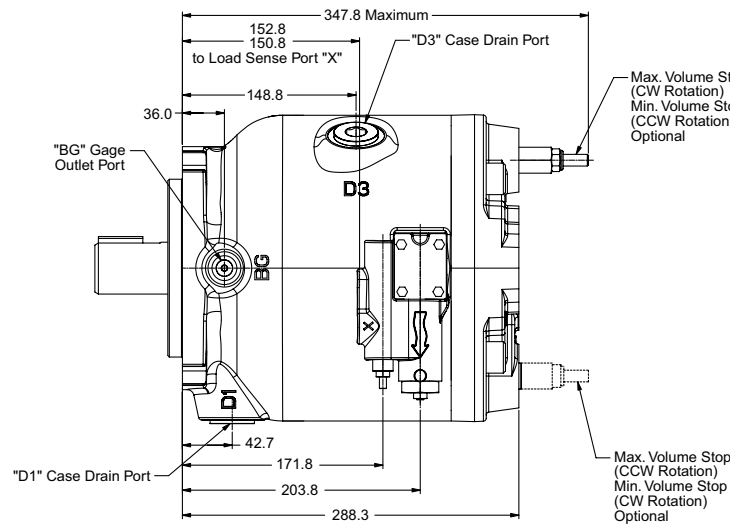
Note A: Metric o-ring boss port conform to ISO 6149-1
 Note B: Metric 4-bolt flange port conforms to ISO 6162
 Note C: Inch 4-bolt flange port conforms to SAE J518
 Note D: Inch o-ring boss port conforms to SAE J514
 Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 140
Input Shafts

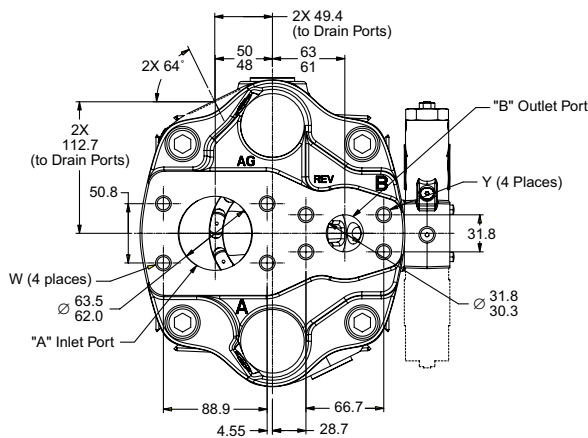
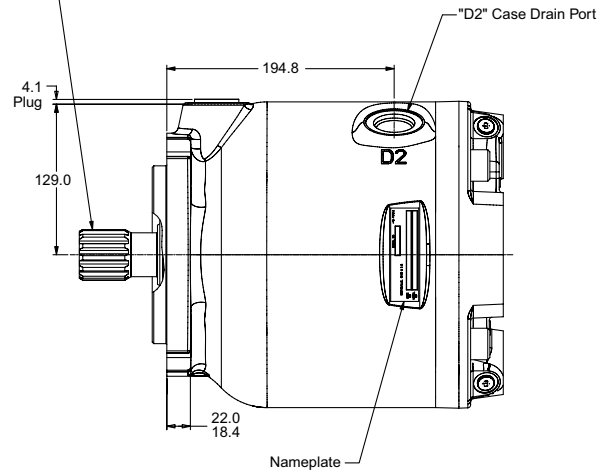


P1/PD 140	ISO	SAE
ØAA	50.027/50.002	44.45/44.40
AB	53.50/53.21	49.43/49.17
AC	92.8/91.2	75.8/74.2
AD	ISO E50N	SAE J744 44-1(D)
BA	41.0	39.0
BB	55.0	67.0
BC	66.0/65.0	75.8/74.2
BD	SPLINE: ISO 3019/2-2001-P50N (REF DIN 5480) INVOLUTE SPLINE DATA FLAT ROOT SIDE FIT NUMBER OF TEETH - 24 MODULE - M2 PRESSURE ANGLE - 30 MAJOR DIAMETER - 49.60 TOOTH THICKNESS TOLERANCE - 9g	SPLINE: SAE J498-B 1969 SAE 44-4(D) INVOLUTE SPLINE DATA CLASS 1 FLAT ROOT SIDE FIT NUMBER OF TEETH - 13 PITCH - 8/16 PRESSURE ANGLE - 30 MAJOR DIAMETER - 1.7210/1.7160 IN PITCH DIAMETER - 1.6250
CA	ISO 3019/2-2001 180B4SW	SAE J744 JUN96 152-4(D)
CB	18.20/17.80	20.9/20.5 DIA.
CC	79.2	80.8
CD	158.4 SQUARE	161.6 SQUARE
CE	180.00/179.95 ISO 3019/2	152.40/152.35 SAE J744
CF	9.5/9.0	12.7/12.2

Pump Installation - P1/PD 140
End Ports
"L" Control Option



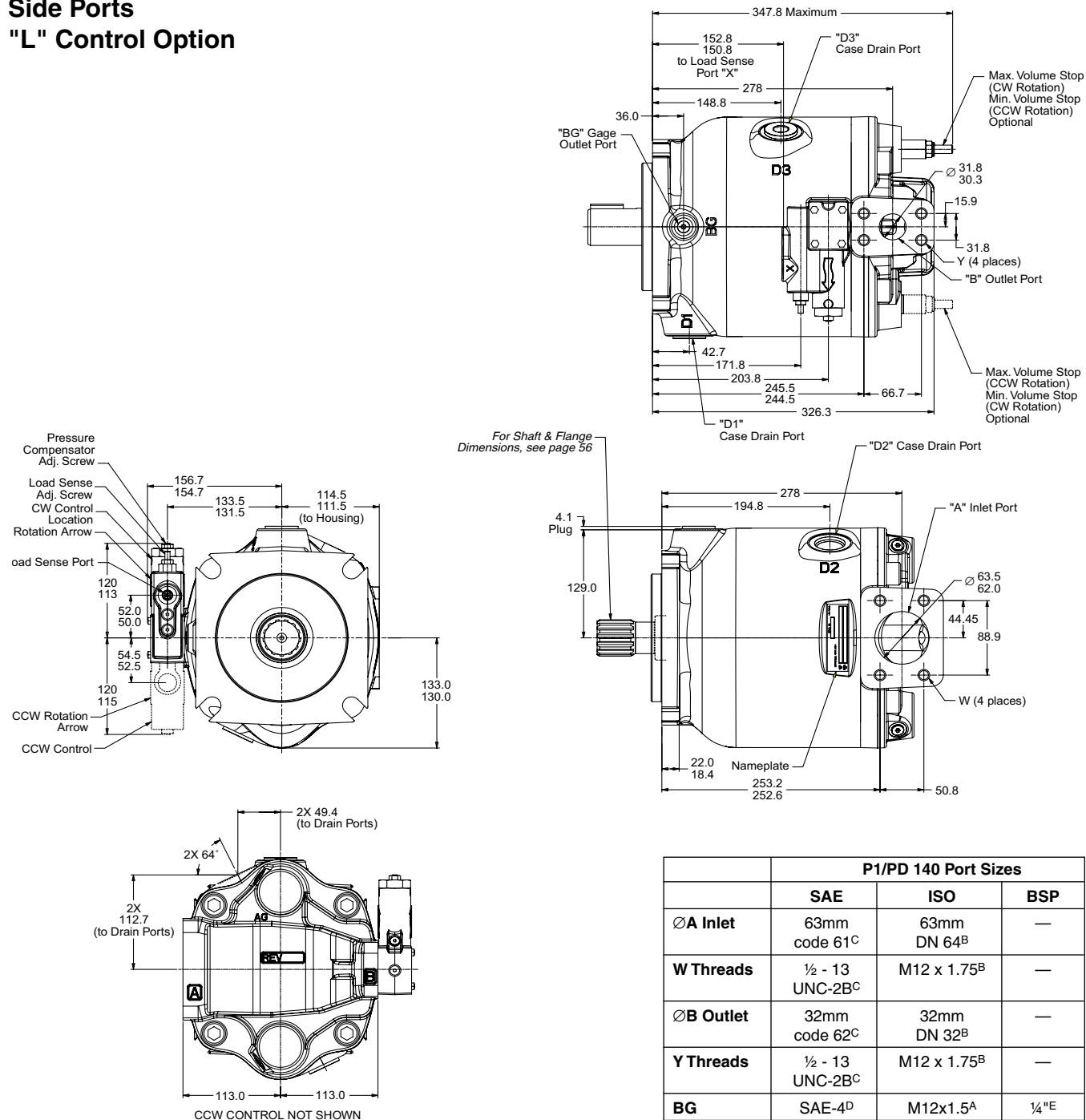
For Shaft & Flange
Dimensions, see page 56



P1/PD 140 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	63mm code 61 ^C	63mm DN 64 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	32mm code 62 ^C	32mm DN 32 ^B	—
Y Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-16 ^D	M33x2 ^A	1" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

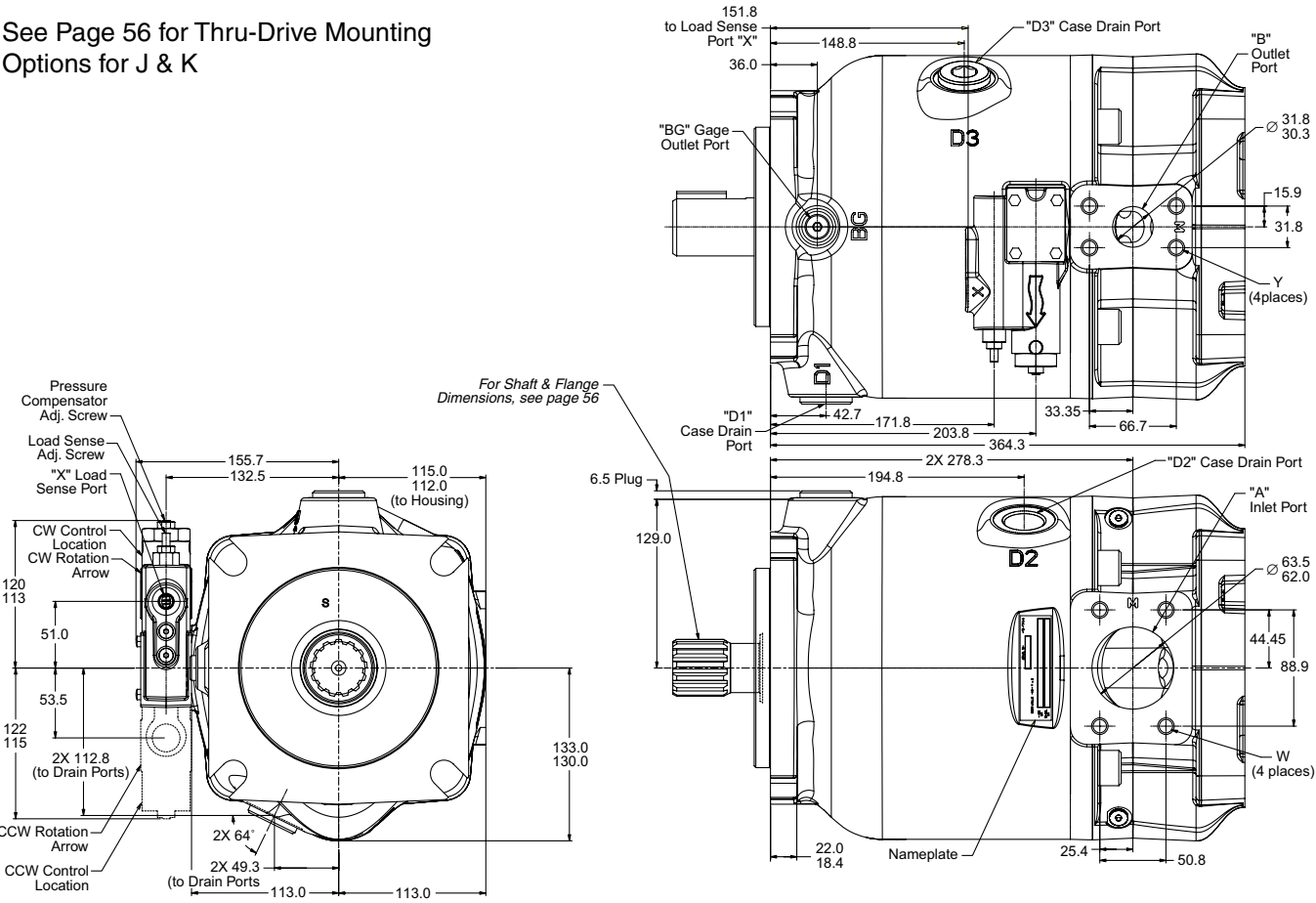
Pump Installation - P1/PD 140
Side Ports
"L" Control Option



Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 140
Side Ports with Thru-Drive
"L" Control Option

See Page 56 for Thru-Drive Mounting
Options for J & K

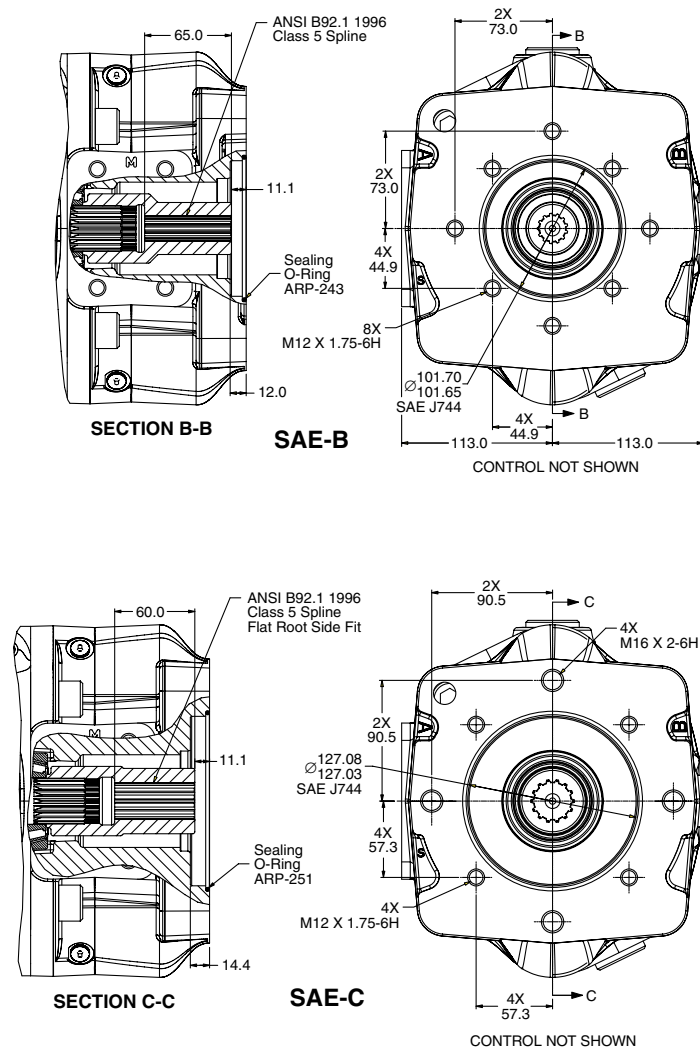


Shaft Location	P1/PD 140 Shaft Size & Type	Shaft Torque Capacity (Nm)
Input End	SAE D 44-1 Key	1708
	SAE D 13T Spline	1708
	ISO E50N Key	1708
	ISO 24T Spline	1708
Thru-Drive End	Spline Coupling	854

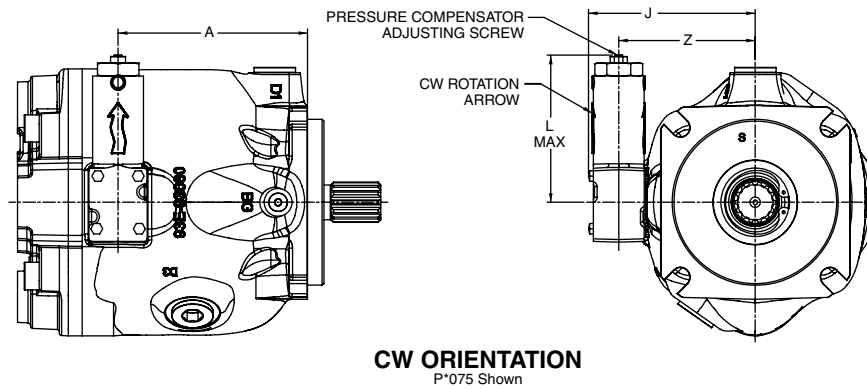
P1/PD 140 Port Sizes			
	SAE	ISO	BSP
ØA Inlet	63mm code 61 ^C	63mm DN 64 ^B	—
W Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
ØB Outlet	32mm code 62 ^C	32mm DN 32 ^B	—
Y Threads	½ - 13 UNC-2B ^C	M12 x 1.75 ^B	—
BG	SAE-4 ^D	M12x1.5 ^A	¼" ^E
D1 D2 D3	SAE-16 ^D	M33x2 ^A	1" ^E
X	SAE-4 ^D	M12x1.5 ^A	¼" ^E

Note A: Metric o-ring boss port conform to ISO 6149-1
Note B: Metric 4-bolt flange port conforms to ISO 6162
Note C: Inch 4-bolt flange port conforms to SAE J518
Note D: Inch o-ring boss port conforms to SAE J514
Note E: BSP boss port conforms to ISO 228-1

Pump Installation - P1/PD 140
Side Ports with Thru-Drive
Mounting Options

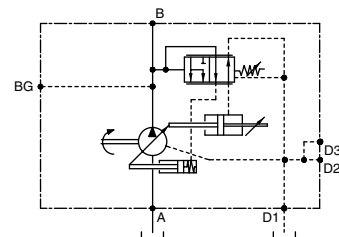


C Control
Pressure Limiter**

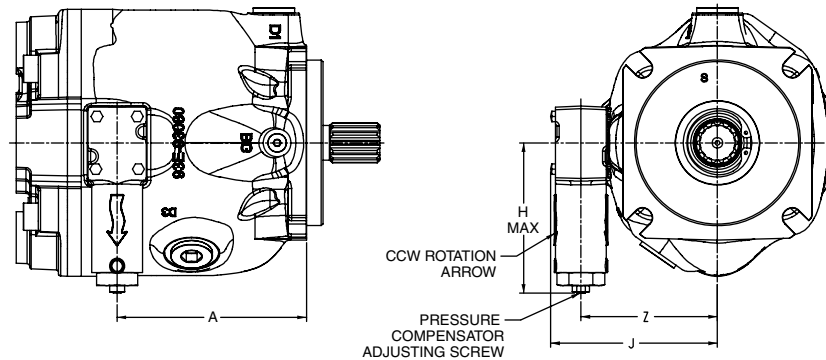


C CONTROL**

ADJUSTMENT SENSITIVITY	
C00	40 Bar per Turn
C10	18.6 Bar per Turn



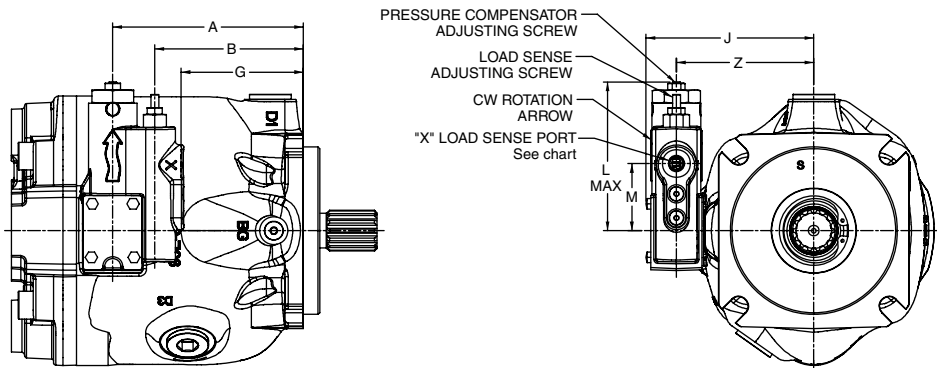
CCW ORIENTATION
P*075 Shown



Dimensions

Model	A	H Max	J	L Max	Z
P*018	93.2	119	106.3	116	81.3
P*028	111.5	119	112.7	116	91
P*045	122	122	120.7	120	97.5
P*060	134.5	122	124.7	120	101.5
P*075	145.0	122	127.7	120	104.5
P*100	191.9	122	143.7	120	120.5
P*140	203.8	122	155.7	120	132.5

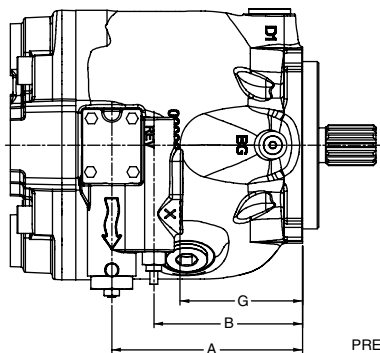
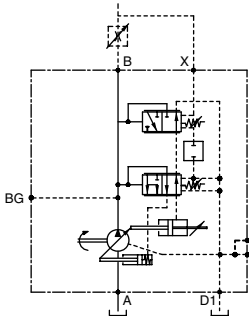
L** Control
Load Sensing with Pressure Limiter



CW ORIENTATION
P*075 Shown

L** CONTROL

ADJUSTMENT SENSITIVITY	
Load Sense	28 Bar per Turn
Pressure Compensator L0	40 Bar per Turn
Pressure Compensator L1	18.6 Bar per Turn



CCW ORIENTATION
P*075 Shown

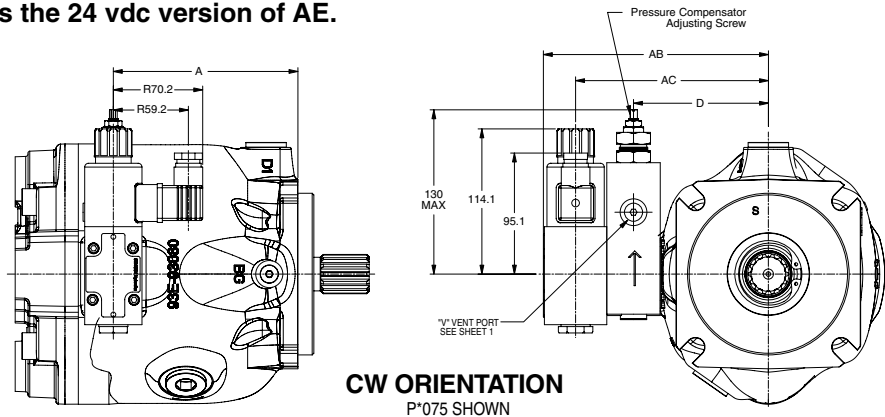
LOAD SENSE PORT "X"	
P****PS	SAE J514 Straight Thread O-Ring Port 7/16-20 UNF-2B (SAE-4)
P****PA	1/4" BSPP per ISO 228-1
P****PB	1/4" BSPP per ISO 228-1
P****PM	M12 x 1.5-6H per ISO 6149-1

Dimensions

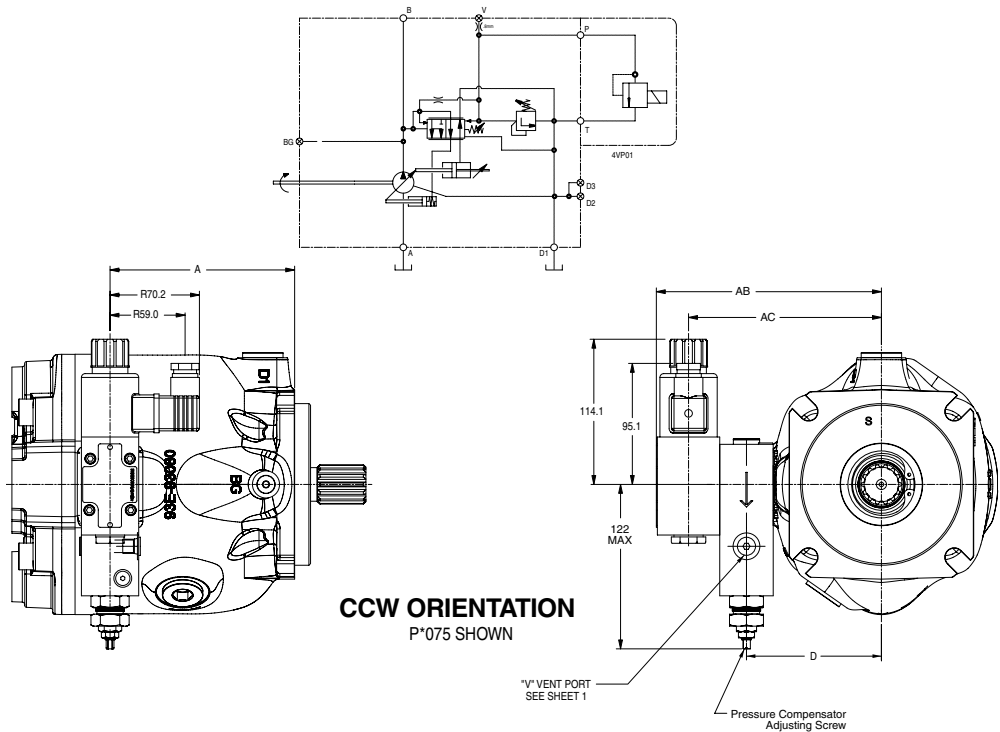
Model	A	B	G	H Max	J	K	L Max	M	Z
P*018	93.2	61.2	41.2	119	107.7	53.5	116	51.0	84.5
P*028	111.5	79.5	59.5	119	113.8	53.5	116	51.0	90.7
P*045	122	90	70.2	122	120.7	53.5	120	51.0	97.5
P*060	134.5	102.5	82.5	122	124.7	53.5	120	51.0	101.5
P*075	145.0	113.0	93.0	122	127.7	53.5	120	51.0	104.5
P*100	191.9	159.9	139.9	122	143.7	53.5	120	51.0	120.5
P*140	203.8	171.8	151.8	122	155.7	53.5	120	51.0	132.5

AE or AF Control

AE is a pilot operated pressure limiter control with proportional electronic adjustment and is a 12 volt dc option. AF is the 24 vdc version of AE.



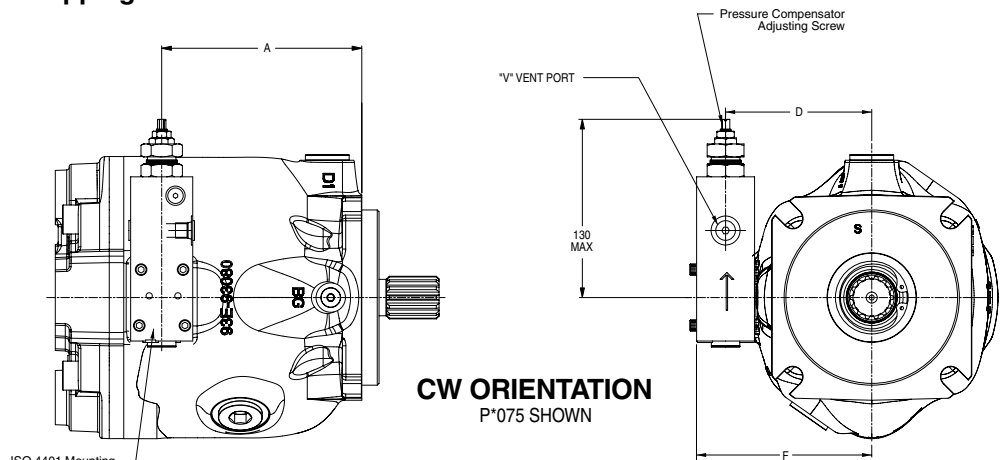
AE* or AF* CONTROL



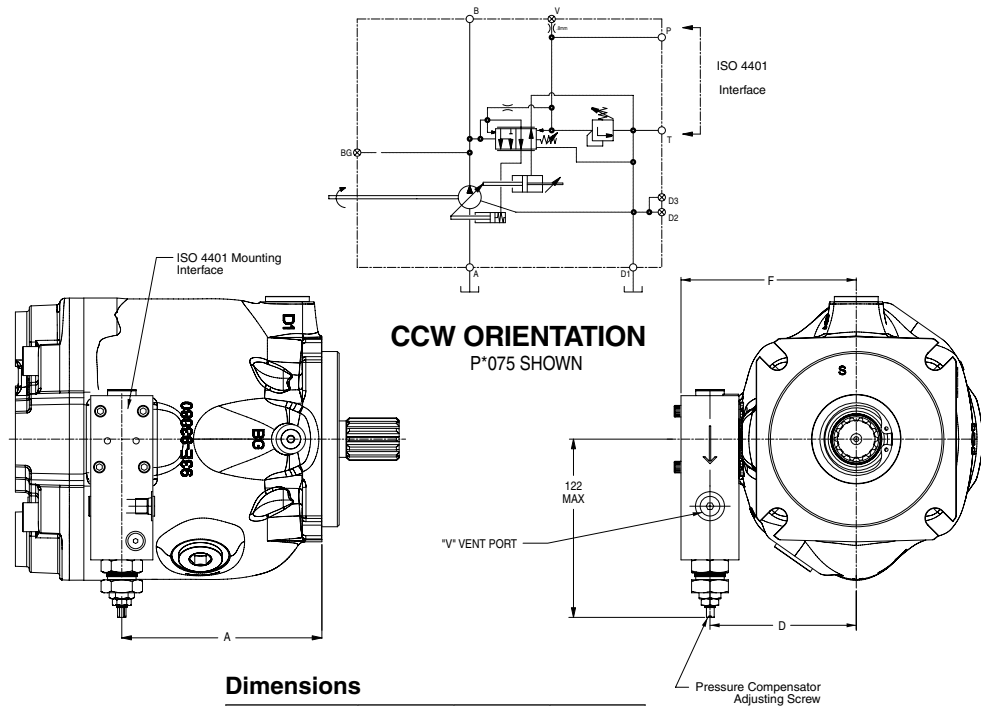
Dimensions

Model	A	D	AB	AC
P*018	93.2	84.5	156.8	131.5
P*028	111.5	93.0	163.8	138.5
P*045	122.0	99.0	169.8	144.5
P*060	134.5	103.0	173.8	148.5
P*075	145.0	106.0	176.8	151.5
P*100	191.9	122.0	192.8	167.5
P*140	203.8	134.0	204.8	179.5

AN Control
Pilot operated control with ISO-4401 (NG 6)
interface and shipping cover.



AN* CONTROL

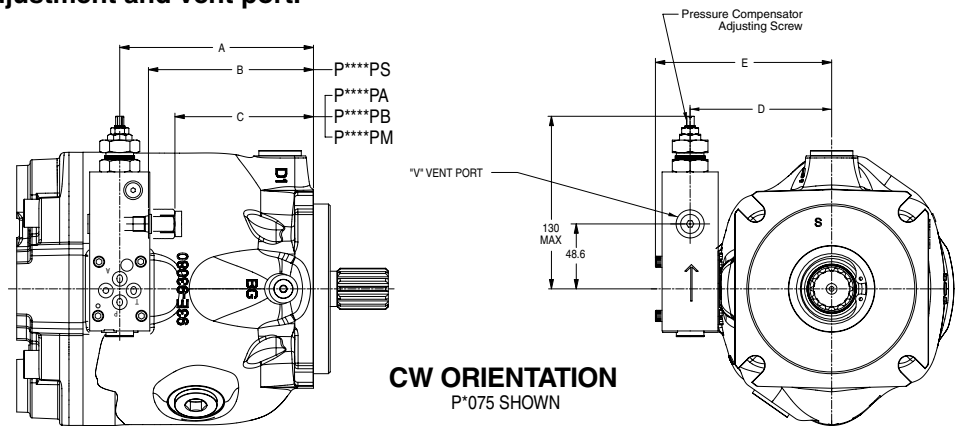


Dimensions

Model	A	D	F
P*018	93.2	85.0	103.7
P*028	111.5	93.0	111.7
P*045	122.0	99.0	120.0
P*060	134.5	103.0	124.0
P*075	145.0	106.0	127.0
P*100	191.9	122.0	143.0
P*140	203.8	134.0	155.0

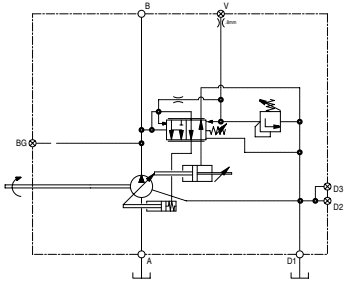
AM Control

Pilot operated pressure limiter control with
mechanical adjustment and vent port.

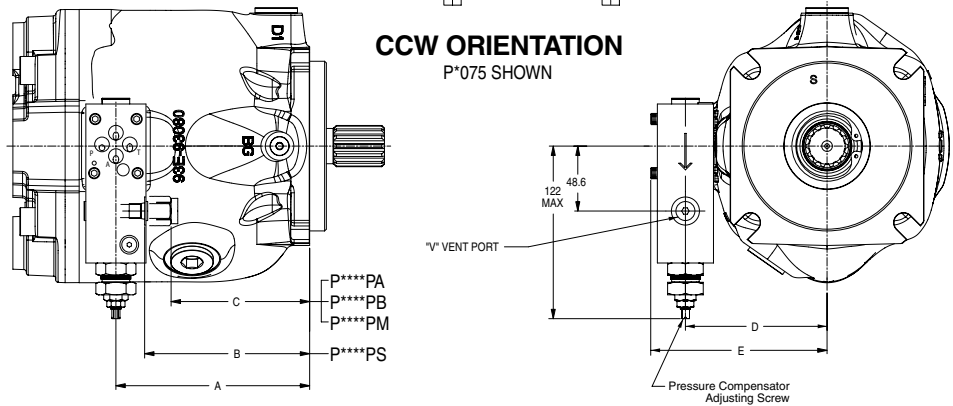


CW ORIENTATION
P*075 SHOWN

AM* CONTROL



CCW ORIENTATION
P*075 SHOWN

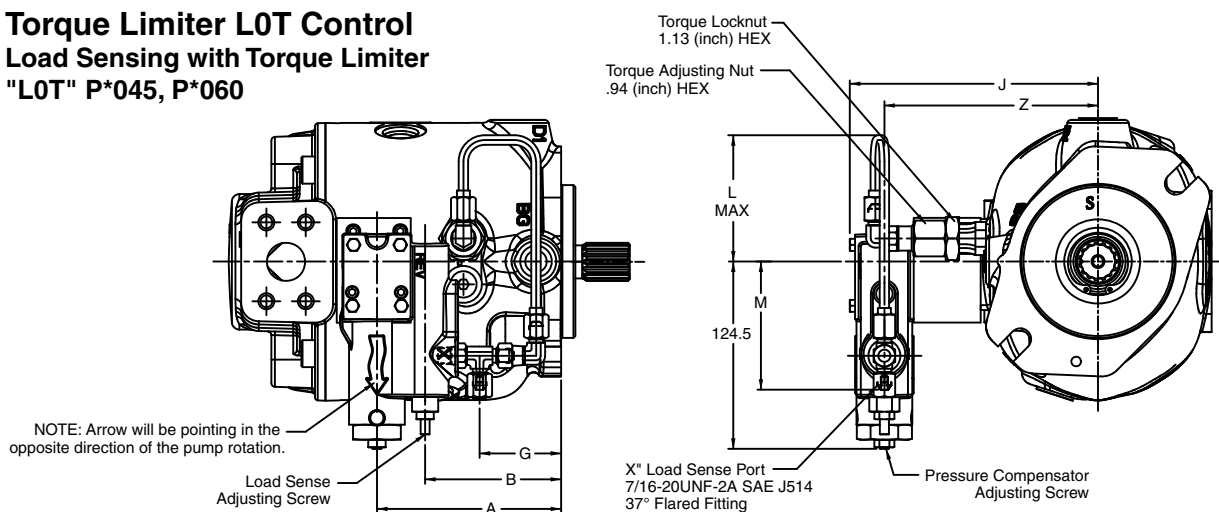


Dimensions

Model	Vent Port "V"
P****PS	SAE J514 Straight Thread O-Ring Port 7/16-20 UNF-2B (SAE-4)
P****PA	1/4" BSPP per ISO 228-1
P****PB	1/4" BSPP per ISO 228-1
P****PM	M12 x 1.5-6H per ISO 6149-1

Model	A	B	C	D	E
P*018	93.2	71.8	91.6	85.0	108.7
P*028	111.5	90.0	109.8	93.0	116.7
P*045	122.0	106.2	86.4	99.0	125.0
P*060	134.5	118.7	98.9	103.0	129.0
P*075	145.0	129.2	109.4	106.0	132.0
P*100	191.9	176.3	156.5	122.0	148.0
P*140	203.8	187.0	167.2	134.0	160.0

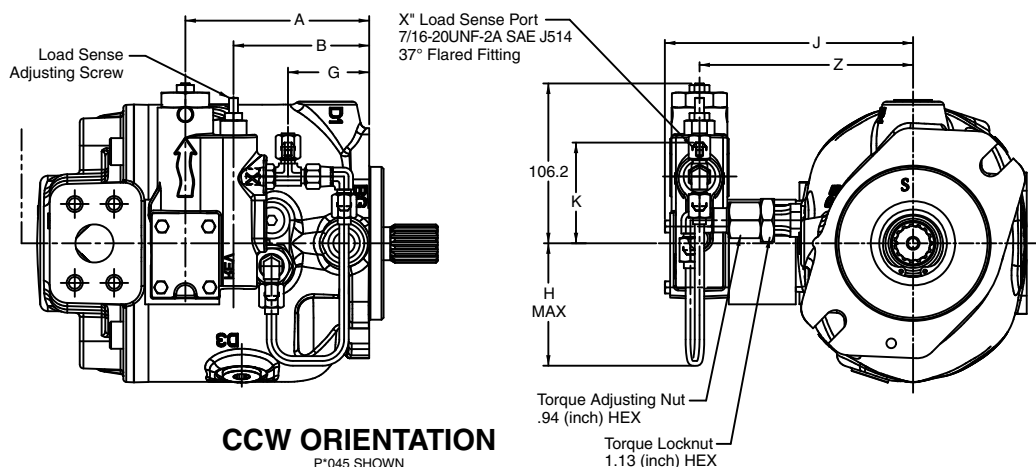
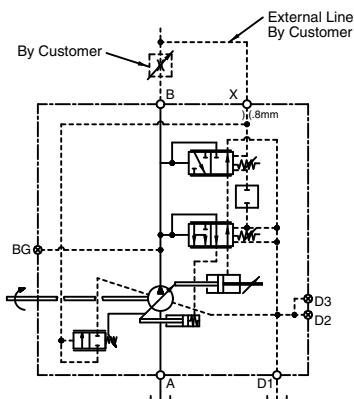
Torque Limiter L0T Control
Load Sensing with Torque Limiter
"L0T" P*045, P*060



CW ORIENTATION
P*045 SHOWN

L*T Control

Adjustment Sensitivity	
Load Sense	28 BAR per turn
Pressure Compensator L0	40 BAR per turn
Pressure Compensator L1	18.6 BAR per turn

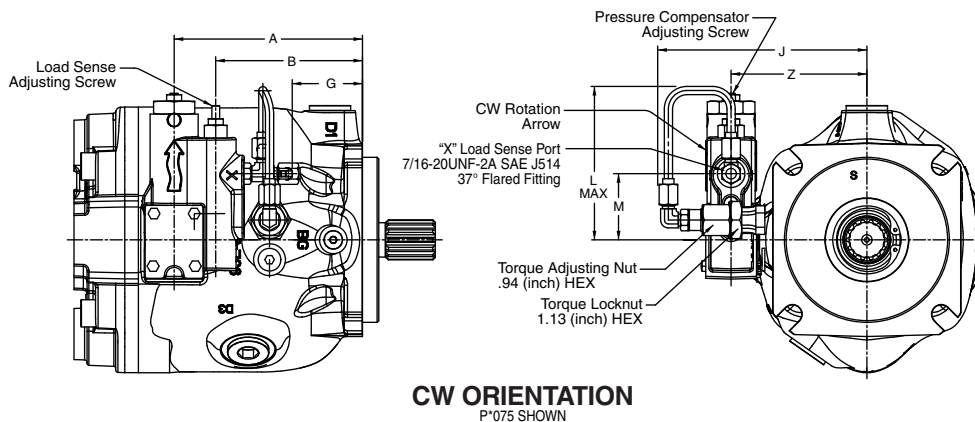


CCW ORIENTATION
P*045 SHOWN

Dimensions

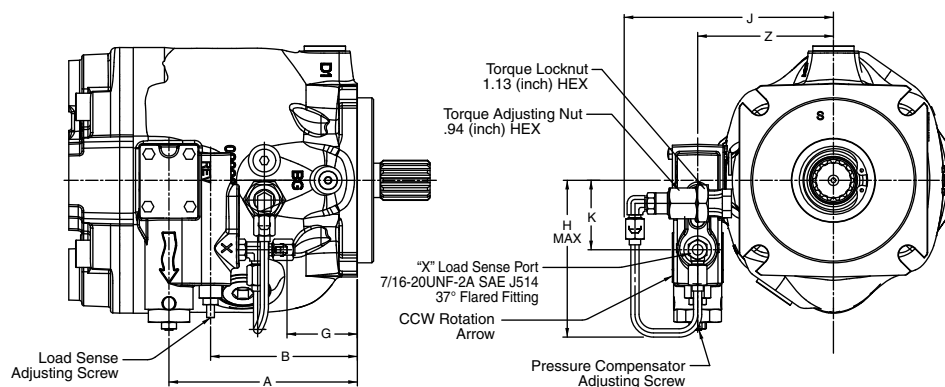
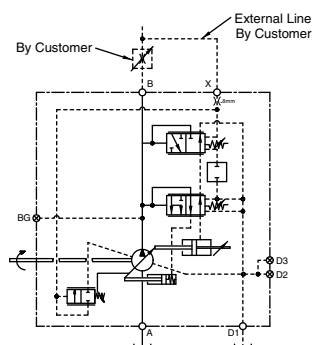
Model	A	B	G	H Max	J	K	L Max	M	Z
P*045	122.4	90.4	53.9	81.4	165.0	67.0	83.9	85.3	142.0
P*060	134.3	102.3	66.0	86.2	169.0	67.0	88.6	85.3	146.0

Torque Limiter LOT Control
Load Sensing with Torque Limiter
"LOT" P*075



L*T Control

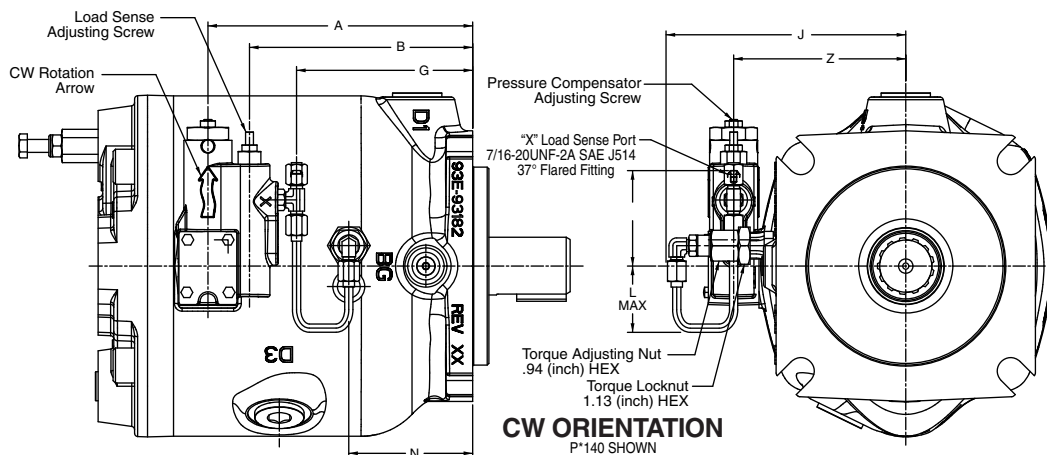
Adjustment Sensitivity	
Load Sense	28 BAR per turn
Pressure Compensator L0	40 BAR per turn
Pressure Compensator L1	18.6 BAR per turn



Dimensions

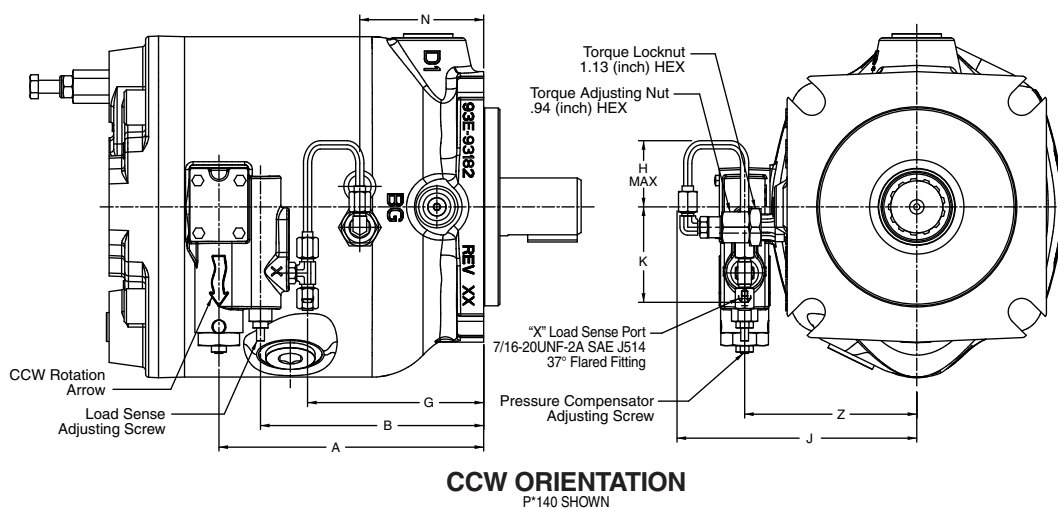
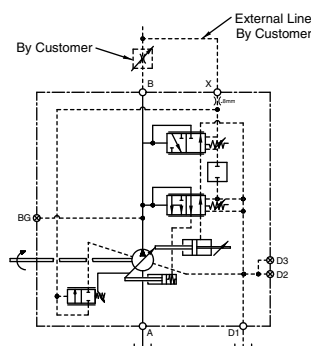
Model	A	B	G	H Max	J	K	L Max	M	Z
P*075	145.0	113.0	54.1	122	161.0	53.5	119	51.0	104.5

Torque Limiter LOT Control
Load Sensing with Torque Limiter
"LOT" P*0100 & P*140



L*T Control

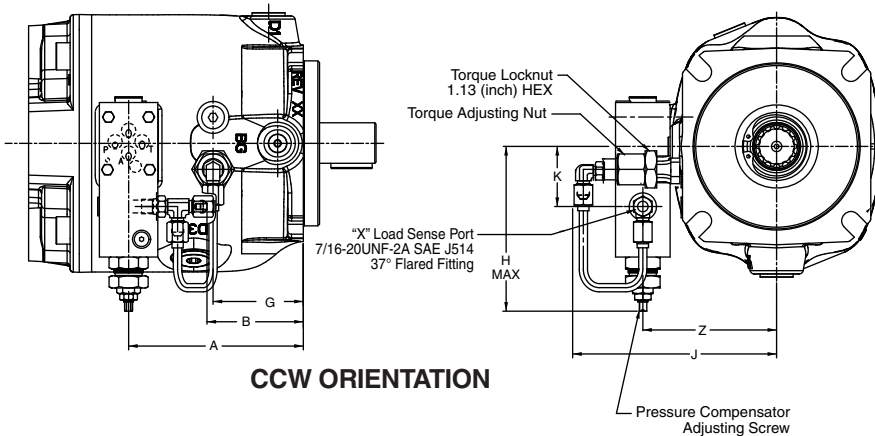
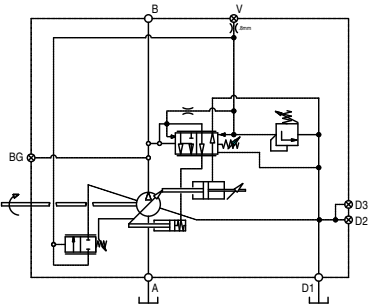
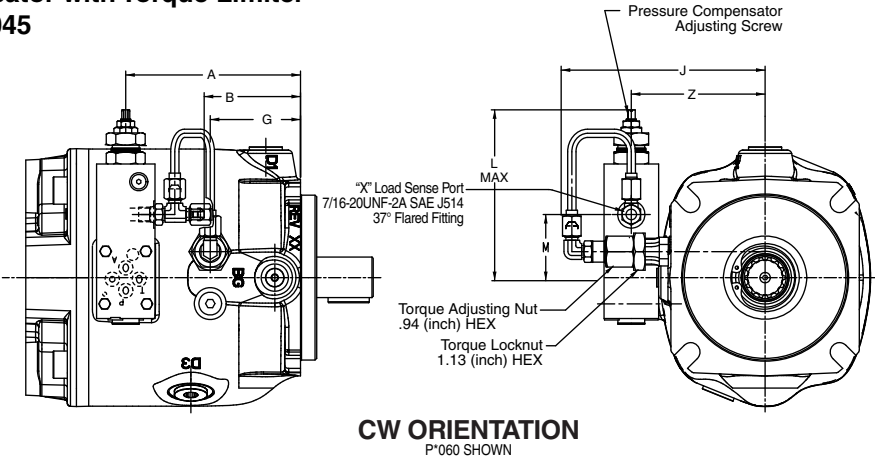
Adjustment Sensitivity	
Load Sense	28 BAR per turn
Pressure Compensator L0	40 BAR per turn
Pressure Compensator L1	18.6 BAR per turn



Dimensions

Model	A	B	G	H Max	J	K	L Max	M	N	Z
P*100	191.9	150.9	123.6	51.0	172.5	76.1	51.0	73.5	102.5	120.5
P*140	203.8	171.8	135.5	51.0	184.5	76.1	51.0	73.5	95.4	132.5

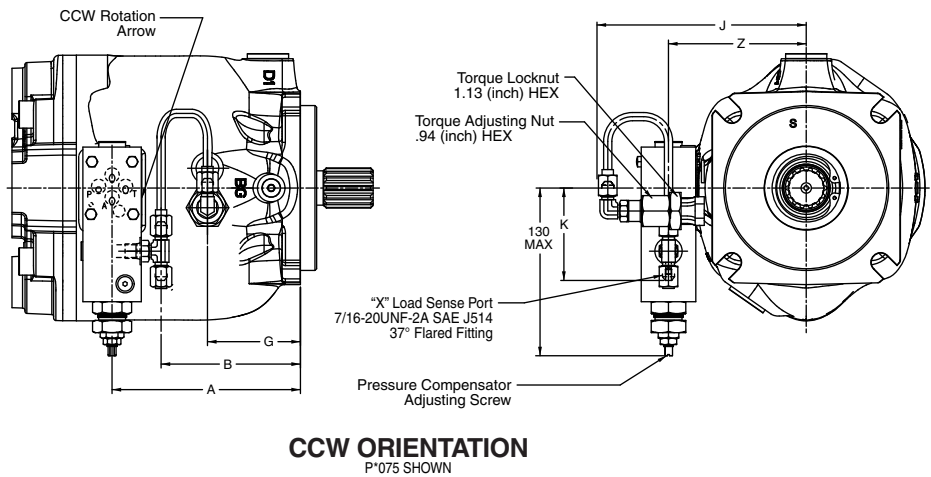
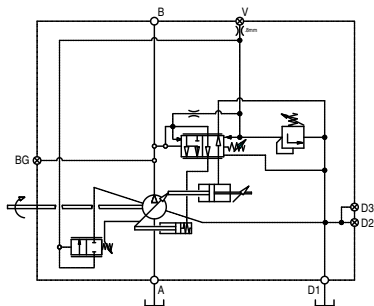
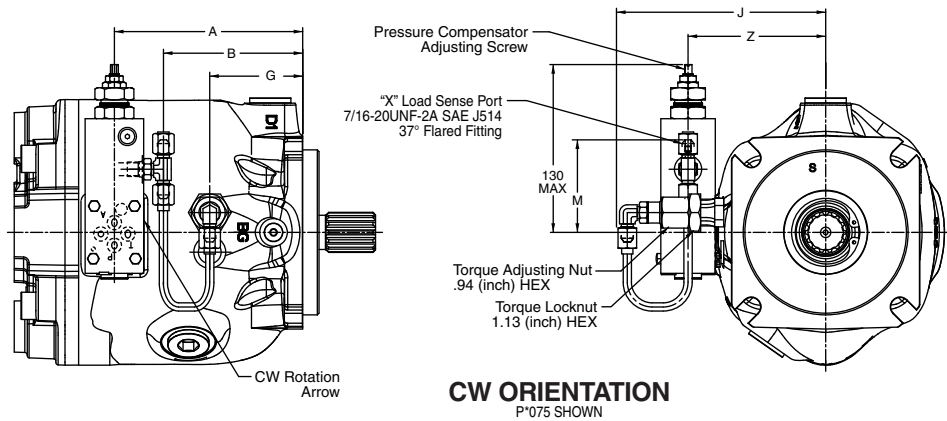
Torque Limiter AMT Control
Pressure Compensator with Torque Limiter
"AMT" P*060 & P*045



Dimensions

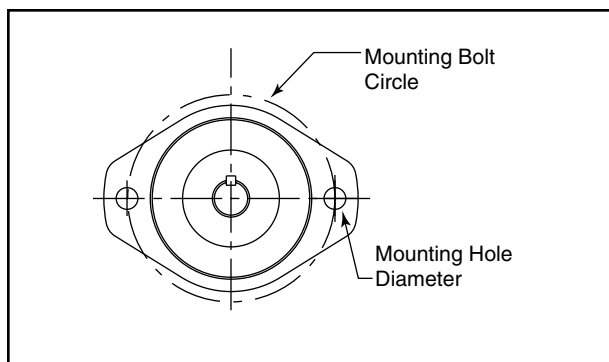
Model	A	B	G	H Max	J	K	L Max	M	Z
P*045	134.5	74.1	69.5	122	157.0	48.6	132	48.6	103.0
P*060	122.2	61.8	64.95	122	145.0	48.6	132	48.6	99.0

Torque Limiter AMT Control
Pressure Compensator with Torque Limiter
"AMT" P*075, P*100 & P*140



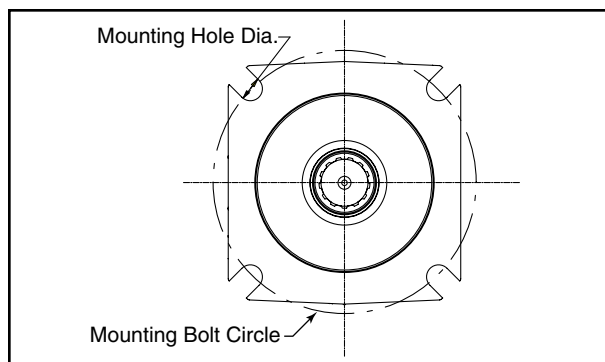
Dimensions

Model	A	B	F	G	H Max	J	K	L Max	M	Z
P*075	145.0	113.0	127	71.6	122	161.0	71.1	130	71.1	104.5
P*100	191.9	154.1	143	102.5	122	175.5	71.1	130	71.1	122.0
P*140	203.8	166.0	155	95.4	122	184.5	71.1	130	71.1	134.0



NFPA Standard
Two-Bolt Pump/Motor Mounting Flanges

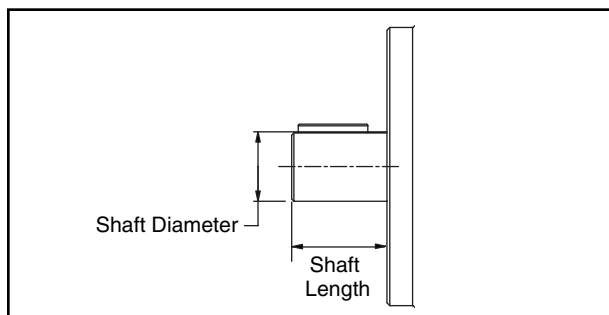
Flange Code	SAE No.	SAE hp Rating ¹	Mtg. Bolt Circle	Mtg. Hole Dia.	Pilot Dia.	Pilot Ht.
50-2	N/A	N/A	3 $\frac{3}{4}$	1 $\frac{3}{32}$	1	$\frac{1}{4}$
82-2	A	10	4 $\frac{3}{16}$	$\frac{7}{16}$	3 $\frac{1}{4}$	$\frac{1}{4}$
101-2	B	25	5 $\frac{3}{4}$	$\frac{9}{16}$	4	$\frac{3}{8}$
127-2	C	50	7 $\frac{1}{8}$	1 $\frac{1}{16}$	5	$\frac{1}{2}$
152-2	D	100	9	1 $\frac{3}{16}$	6	$\frac{1}{2}$
165-2	E	200	12 $\frac{1}{2}$	1 $\frac{1}{16}$	6 $\frac{1}{2}$	$\frac{5}{8}$
177-2	F	300	13 $\frac{25}{32}$	1 $\frac{1}{16}$	7	$\frac{5}{8}$



NFPA Standard
Four-Bolt Pump/Motor Mounting Flanges

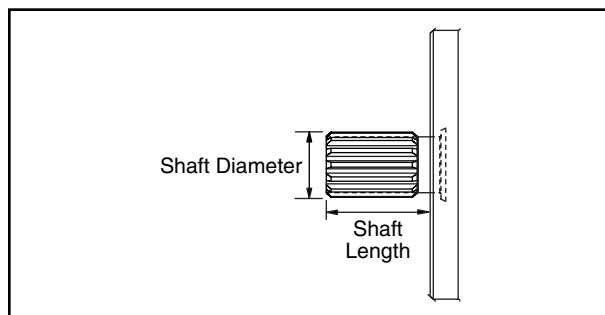
Flange Code	SAE No.	SAE hp Rating ¹	Mtg. Bolt Circle	Mtg. Hole Dia.	Pilot Dia.	Pilot Ht.
101-4	B	25	5	$\frac{9}{16}$	4	$\frac{3}{8}$
127-4	C	50	6 $\frac{3}{8}$	1 $\frac{1}{16}$	5	$\frac{1}{2}$
152-4	D	100	9	1 $\frac{3}{16}$	6	$\frac{1}{2}$
165-4	E	200	12 $\frac{1}{2}$	1 $\frac{1}{16}$	6 $\frac{1}{2}$	$\frac{5}{8}$
177-4	F	300	13 $\frac{25}{32}$	1 $\frac{1}{16}$	7	$\frac{5}{8}$

¹ 1750 rpm electric motor



NFPA Standard
Straight Shafts without Thread

Shaft Code	SAE Ref. ²	Shaft Dia.	Short Shaft Length	Long Shaft Length	Key Width
13-1	N/A	$\frac{1}{2}$	$\frac{3}{4}$	N/A	$\frac{1}{8}$
16-1	A	$\frac{5}{8}$	1 $\frac{5}{16}$	2	$\frac{5}{32}$
22-1	B	$\frac{7}{8}$	1 $\frac{9}{16}$	2 $\frac{1}{2}$	$\frac{1}{4}$
25-1	B-B	1	1 $\frac{1}{2}$	2 $\frac{3}{4}$	$\frac{1}{4}$
32-1	C	1 $\frac{1}{4}$	1 $\frac{7}{8}$	3	$\frac{5}{16}$
38-1	C-C	1 $\frac{1}{2}$	2 $\frac{1}{8}$	3 $\frac{1}{4}$	$\frac{3}{8}$
44-1	D, E	1 $\frac{3}{4}$	2 $\frac{5}{8}$	3 $\frac{5}{8}$	$\frac{7}{16}$



NFPA Standard
30° Involute Spline Shafts

Shaft Code	SAE Ref. ²	Shaft Dia.	Shaft Length	Spline Specifications
13-4	N/A	$\frac{1}{2}$	$\frac{3}{4}$	9T, 20/40 DP
16-4	A	$\frac{5}{8}$	1 $\frac{5}{16}$	9T, 16/32 DP
22-4	B	$\frac{7}{8}$	1 $\frac{9}{16}$	13T, 16/32 DP
25-4	B-B	1	1 $\frac{1}{2}$	15T, 16/32 DP
32-4	C	1 $\frac{1}{4}$	1 $\frac{7}{8}$	14T, 12/24 DP
38-4	C-C	1 $\frac{1}{2}$	2 $\frac{1}{8}$	17T, 12/24 DP
44-4	D, E	1 $\frac{3}{4}$	2 $\frac{5}{8}$	13T, 8/16 DP
50-4	N/A	2	3 $\frac{1}{8}$	15T, 8/16 DP

² Indicates matching SAE front flange for each shaft diameter.

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