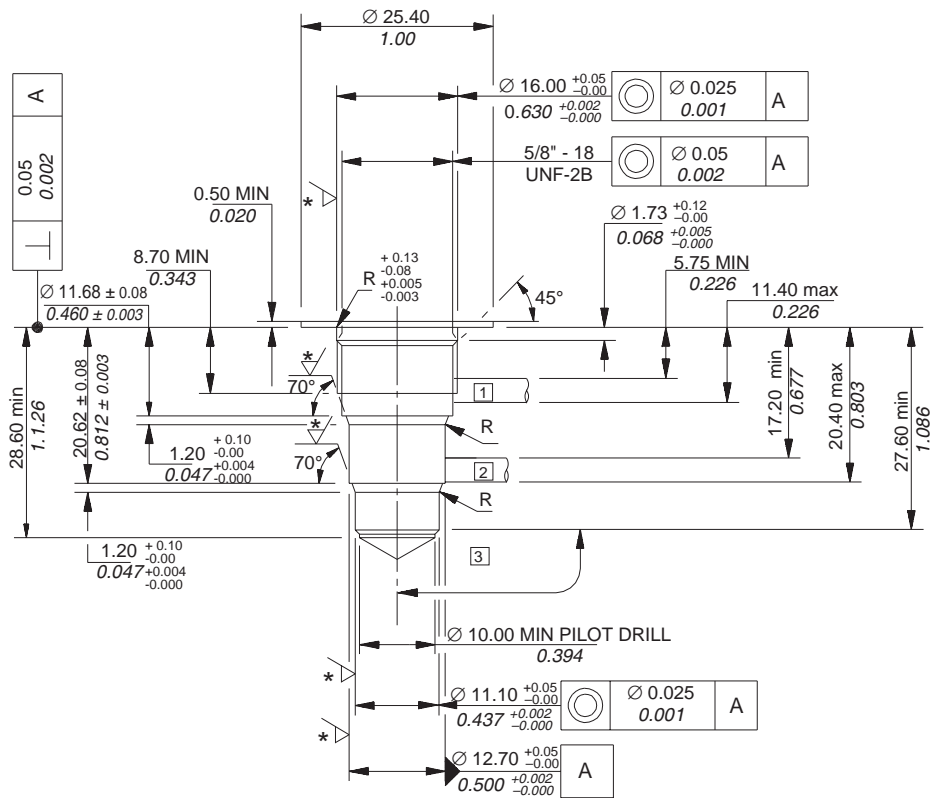




**CAVITY
DETAIL**

CAV01-A3



UNLESS STATED:
 LINEAR TOL. ± 0.20
 ± 0.008
 ANGULAR TOL. $\pm 1^\circ$
 SURFACE TEXTURE 3.2
 $125/\sqrt{\text{ }}$

MILLIMETRES
 INCHES

$R = 0.10 \begin{matrix} +0.15 \\ -0.00 \end{matrix}$
 $R = 0.004 \begin{matrix} +0.006 \\ -0.000 \end{matrix}$
 SCALE 1:1
 $\sqrt{\text{ }} = \frac{1.6}{63}$

CAVITY TOOLING FOR CAV01-A3			
	MM	INCH	
PILOT DRILL Ø	3.20	0.125	REAMER (STEEL) 8RM31094S
STEP DRILL	8DS31386		COUNTERBORE —
REAMER (ALUM)	8RM31094A		TAP 8TP31123

